## SEARCH REQUEST FORM

Scientific and Technical Inf rmation Center

Requester's Full Name: Andrew Art Unit: 1742 Phone N Mail Box and Bldg/Room Location	Vumber 30 5 - 3/63	Serial Number: c	9/769 178 3						
If more than one search is subm	itted, please prioritiz	· e searches in order of n							
**************************************									
Title of Invention: Dry-in-place	Zinc Phunkal	ine Compositions	see biblio sheet						
Inventors (please provide full names):									
Earliest Priority Filing Date:	1/28/2000								
*For Sequence Searches Only* Please include appropriate serial number.	, ,	parent, child, divisional, or issued p	patent numbers) along with the						
7	ine and	is hosishati-s							
•	orthophospho	ere and	.*						
		ed, galvanizing, g							
. 1	Some as	hesion promoting	sub-stance						
	<del>(</del>	ilm forming organic	•						
•		amino- phenolizing	blyimers						
		inorganic ofinde							
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		d nine							
STAFF USE ONLY	Type of Search	Vendors and cost w	*****************						
Searcher: K. Fullu	NA Sequence (#)	STN	<u> </u>						
Searcher Phone #:	AA Sequence (#)	Dialog							
Searcher Location:	Structure (#)	Questel/Orbit							
Date Searcher Picked Up:	Bibliographic	Dr.Link	<del></del>						
Date Completed: $3/2/102$	Litigation	Lexis/Nexis	•						
Searcher Prep & Review Time:	Fulltext	Sequence Systems							
Online Time:	Patent Family 3	WWW/Internet							
	Other	Other (specify)							

PTO-1590 (8-01)

=> FILE HCAPLUS
FILE 'HCAPLUS' ENTERED AT 17:01:53 ON 26 MAR 2002
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FILE COVERS 1907 - 26 Mar 2002 VOL 136 ISS 13 FILE LAST UPDATED: 25 Mar 2002 (20020325/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

CAS roles have been modified effective December 16, 2001. Please check your SDI profiles to see if they need to be revised. For information on CAS roles, enter HELP ROLES at an arrow prompt or use the CAS Roles thesaurus (/RL field) in this file.

The P indicator for Preparations was not generated for all of the CAS Registry Numbers that were added to the CAS files between 12/27/01 and 1/23/02. As of 1/23/02, the situation has been resolved. Searches and/or SDIs in the H/Z/CA/CAplus files incorporating CAS Registry Numbers with the P indicator executed between 12/27/01 and 1/23/02 may be incomplete. See the NEWS message on this topic for more information.

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=> D OUE L53
             13 SEA FILE=REGISTRY ABB=ON (10381-36-9/BI OR 1314-23-4/BI OR
L2
                1344-28-1/BI OR 1344-43-0/BI OR 13463-67-7/BI OR 13598-37-3/BI
                OR 31257-96-2/BI OR 7631-86-9/BI OR 7779-90-0/BI OR 79-10-7/BI
                OR 79-41-4/BI OR 9003-01-4/BI OR 9081-54-3/BI)
              2 SEA FILE=REGISTRY ABB=ON L2 AND 1/ZN
L4
            135 SEA FILE=REGISTRY ABB=ON (ZN(L)P(L)O(L)H)/ELS(L)4/ELC.SUB
L6
          2839 SEA FILE=HCAPLUS ABB=ON L4
L7
          3679 SEA FILE=HCAPLUS ABB=ON L6
\Gamma8
L9
            315 SEA FILE=HCAPLUS ABB=ON (L7 OR L8) AND GALVAN?
            127 SEA FILE=HCAPLUS ABB=ON L9 AND (AQ OR H2O OR WATER? OR
1.10
                AQUEOUS?)
             1 SEA FILE=HCAPLUS ABB=ON L10 AND ADHES? (5A) PROMOT?
L11
             48 SEA FILE=HCAPLUS ABB=ON L10 AND ADHES?
L12
             1 SEA FILE=HCAPLUS ABB=ON L10 AND INORGAN? (5A) OXIDE#
L13
            11 SEA FILE=HCAPLUS ABB=ON L10 AND ?PHENOL?
L14
            15 SEA FILE=HCAPLUS ABB=ON L12 AND MOA/RL
L15
             21 SEA FILE=HCAPLUS ABB=ON L11 OR (L13 OR L14 OR L15)
L16
L17
             1 SEA FILE=REGISTRY ABB=ON ZIRCONIA/CN
L18
          65957 SEA FILE=HCAPLUS ABB=ON L17
L19
              1 SEA FILE=REGISTRY ABB=ON TITANIA/CN
          99104 SEA FILE=HCAPLUS ABB=ON L19
L20
              1 SEA FILE=REGISTRY ABB=ON ALUMINA/CN
L21
L22
         177110 SEA FILE=HCAPLUS ABB=ON L21
L23
              1 SEA FILE=REGISTRY ABB=ON SILICA/CN
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WESSMAN	09/76	128 Page 2
L24 L25		SEA FILE=HCAPLUS ABB=ON L23 SEA FILE=HCAPLUS ABB=ON L10 AND ( ( L24 OR SILICA/BI) OR ( L22 OR ALUMINA/BI) OR ( L20 OR TITANIA/BI) OR ( L18 OR ZIRCONIA/BI) OR (ALUMINUM OR ALUMINIUM OR SILCON OR TITANIUM OR ZIRCONIUM) (W) OXIDE)
L26	12	SEA FILE=HCAPLUS ABB=ON L10 AND (SIO2 OR AL2O3 OR TIO2 OR ZRO2)
L27	29	SEA FILE=HCAPLUS ABB=ON L25 OR L26
L28	40	SEA FILE=HCAPLUS ABB=ON L16 OR L27
L29	31	SEA FILE=HCAPLUS ABB=ON L28 AND METAL#/SC,SX
L30		SEA FILE=HCAPLUS ABB=ON (ZN OR ZINC)(3A)?PHOSPHAT?
L31		SEA FILE=HCAPLUS ABB=ON L30 AND ?GALVAN?
L32	333	SEA FILE=HCAPLUS ABB=ON L31 AND (AQ OR H2O OR WATER? OR
		AQUEOUS?)
L34		SEA FILE=HCAPLUS ABB=ON L32 AND (SIO2 OR AL2O3 OR TIO2 OR ZRO2)
L35		SEA FILE=REGISTRY ABB=ON ZIRCONIA/CN
L36		SEA FILE=HCAPLUS ABB=ON L35
L37		SEA FILE=REGISTRY ABB=ON TITANIA/CN
L38		SEA FILE=HCAPLUS ABB=ON L37
L39 L40		SEA FILE=REGISTRY ABB=ON ALUMINA/CN SEA FILE=HCAPLUS ABB=ON L39
L40 L41		SEA FILE=REGISTRY ABB=ON SILICA/CN
L42		SEA FILE=HCAPLUS ABB=ON L41
L43		SEA FILE=HCAPLUS ABB=ON L32 AND ( ( L42 OR SILICA/BI) OR (
		L40 OR ALUMINA/BI) OR ( L38 OR TITANIA/BI) OR ( L36 OR
		ZIRCONIA/BI) OR (ALUMINUM OR ALUMINIUM OR SILCON OR TITANIUM
		OR ZIRCONIUM) (W) OXIDE)
L46		SEA FILE=HCAPLUS ABB=ON L32 AND MOA/RL
L47		SEA FILE=HCAPLUS ABB=ON (L43 OR L34 OR L43) AND L46
L48	2	SEA FILE=HCAPLUS ABB=ON (L43 OR L34 OR L43) AND ?PHOSPHAT?(3A)
L50	21	COMPOSITION? SEA FILE=HCAPLUS ABB=ON (L43 OR L34 OR L43) AND ?PHOSPHAT?
		AND COMPOSITION?
L51		SEA FILE=HCAPLUS ABB=ON L47 OR L48 OR L50
L53	50	SEA FILE=HCAPLUS ABB=ON L51 OR L29
=> FILE		
FILE ME	TADEX'	NTERED AT 17:02:09 ON 26 MAR 2002
COPYRIGH	T (c) 2	02 Cambridge Scientific Abstracts (CSA)
FILE LAS	T UPDAT	D: 13 MAR 2002 <20020313/UP>
FILE COV	ERS 196	TO DATE.
, p. 0		
=> D QUE		CEN EILE-UCADIUS ADD-ON (ZN OD ZINC) (ZA) 2DUOSDUAM2
L30 L31		SEA FILE=HCAPLUS ABB=ON (ZN OR ZINC)(3A)?PHOSPHAT? SEA FILE=HCAPLUS ABB=ON L30 AND ?GALVAN?
L32		SEA FILE=HCAPLUS ABB=ON L31 AND (AQ OR H2O OR WATER? OR
<b>B</b> 32	555	AQUEOUS?)
L33	4	SEA FILE=HCAPLUS ABB=ON L32 AND ADHES?(3A)PROMOT?
> D OTTE	160	
=> D QUE L54		SEA FILE=METADEX ABB=ON (ZN OR ZINC) AND PHOSPHAT? AND
בירוד	JJI	GALVAN?
L55	100	SEA FILE=METADEX ABB=ON L54 AND (AQ OR AQUEOUS OR WATER? OR
		H2O)
L56	197	SEA FILE=METADEX ABB=ON (ZN OR ZINC)(3A)PHOSPHAT? AND GALVAN?

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WESSMAN
          09/769128
                                               Page 3
              48 SEA FILE=METADEX ABB=ON L55 AND L56
13 SEA FILE=METADEX ABB=ON L57 AND BATH#
1 SEA FILE=METADEX ABB=ON L57 AND (STICK? OR BINDER? OR ADHER?)
L58
L59
           4000 SEA FILE=METADEX ABB=ON GALVANIZED STEELS+NT/CT
30 SEA FILE=METADEX ABB=ON L57 AND L60
37 SEA FILE=METADEX ABB=ON L58 OR L59 OR L61
L60
L61
L62
=> FILE COMPENDEX
FILE 'COMPENDEX' ENTERED AT 17:02:31 ON 26 MAR 2002
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FILE LAST UPDATED: 25 MAR 2002 <20020325/UP>
FILE COVERS 1970 TO DATE.
=> D QUE L64
             391 SEA FILE=METADEX ABB=ON (ZN OR ZINC) AND PHOSPHAT? AND
L54
                 GALVAN?
             100 SEA FILE=METADEX ABB=ON L54 AND (AQ OR AQUEOUS OR WATER? OR
L55
                 H2O)
             197 SEA FILE=METADEX ABB=ON (ZN OR ZINC)(3A)PHOSPHAT? AND GALVAN?
L56
             19 SEA FILE=COMPENDEX ABB=ON L55 AND L56
1.63
             ~3-SEA FILE=COMPENDEX ABB=ON L63 AND PHOSPHATING
1.64
=> DUP REM L53 L62 L64
FILE 'HCAPLUS' ENTERED AT 17:02:46 ON 26 MAR 2002
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FILE 'METADEX' ENTERED AT 17:02:46 ON 26 MAR 2002
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FILE 'COMPENDEX' ENTERED AT 17:02:46 ON 26 MAR 2002
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PROCESSING COMPLETED FOR L53
PROCESSING COMPLETED FOR L62
PROCESSING COMPLETED FOR L64
L65
              89 DUP REM L53 L62 L64 (1 DUPLICATE REMOVED)
=> D L65 ALL 1-89 HITSTR
L65 ANSWER 1 OF 89 HCAPLUS COPYRIGHT 2002 ACS
AN
     2002:129247 HCAPLUS
DN
     136:185443
TΙ
     Pigments and corrosion-resistant coating compositions using them
     Nomaguchi, Toshiyuki; Nakayama, Hiroshi; Ando, Atsushi; Miyoshi, Yasushi
ΙN
     Mitsui Kinzoku Paints and Chemicals Co., Ltd., Japan; Nisshin Steel Co.,
PΑ
     Jpn. Kokai Tokkyo Koho, 11 pp.
SO
     CODEN: JKXXAF
DT
     Patent
     Japanese
LA
IC
     ICM C09C001-62
     ICS C09C001-02; C09C001-04; C09C001-40; C09C001-64; C09D005-00;
          C09D005-08; C09D005-10; C09D007-12; C09D201-00; C23F015-00
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42-6 (Coatings, Inks, and Related Products)
CC
     PATENT NO. KIND DATE APPLICATION NO. DATE
                                          -----
                                                           _____
     JP 2002053769 A2
                           20020219
PI
                                       JP 2001-105147
                                                           20010403
PRAI JP 2000-159009 20000529
     Title pigments comprise Zn powders and water-sol. Al pigments.
     The coating compns. consist of the pigments, water-thinned
     coating solns., and optionally extender pigments and/or rust-preventive
    pigments. The water-thinned coating solns. may contain binders
    of colloidal SiO2 composite emulsions. Thus, a compn.
     contg. QAS 25 (colloidal SiO2), Mowinyl 8010 (colloidal
     SiO2 composite emulsion), LS 2 (Zn powders), K-White 140W (Al
    phosphate-based compd.), and AW 520B (Al paste) was applied on a
     galvanized steel showing high corrosion resistance in cyclic
     corrosion test (JASO M 609-91).
ST
    aluminum zinc pigment corrosion resistance coating; rust prevention
     coating aluminum zinc pigment; galvanized steel corrosion
     resistance coating aluminum zinc; zinc alloy plated steel anticorrosive
     coating aluminum pigment
ΙT
    Polysiloxanes, uses
     RL: POF (Polymer in formulation); PRP (Properties); TEM (Technical or
     engineered material use); USES (Uses)
        (acrylic, binders, Kanevinyl KD 11; aluminum- and zinc-contg. pigments
        for corrosion-resistant coatings of galvanized steel)
IΤ
     Pigments, nonbiological
        (aluminum- and zinc-contg. pigments for corrosion-resistant coatings of
       galvanized steel)
IT
     Coating materials
        (anticorrosive, water-thinned; aluminum- and zinc-contg.
        pigments for corrosion-resistant coatings of galvanized
        steel)
IT
     Polyurethanes, uses
     RL: POF (Polymer in formulation); PRP (Properties); TEM (Technical or
     engineered material use); USES (Uses)
        (binders; aluminum- and zinc-contg. pigments for corrosion-resistant
        coatings of galvanized steel)
ΙT
     Binders
        (colloidal silica-based; aluminum- and zinc-contq. pigments
        for corrosion-resistant coatings of galvanized steel)
ΙT
    Mica-group minerals, uses
     RL: MOA (Modifier or additive use); PRP (Properties); TEM
     (Technical or engineered material use); USES (Uses)
        (extender pigments; aluminum- and zinc-contg. pigments for
        corrosion-resistant coatings of galvanized steel)
ΙT
     Galvanized steel
     RL: MSC (Miscellaneous)
        (substrates; aluminum- and zinc-contq. pigments for corrosion-resistant
        coatings of galvanized steel)
     14807-96-6, Talc, uses
TT
     RL: MOA (Modifier or additive use); PRP (Properties); TEM
     (Technical or engineered material use); USES (Uses)
        (Micron A, extender pigments; aluminum- and zinc-contq. pigments for
        corrosion-resistant coatings of galvanized steel)
IT
     7440-66-6, LS 2, uses
     RL: MOA (Modifier or additive use); PRP (Properties); TEM
     (Technical or engineered material use); USES (Uses)
        (aluminum- and zinc-contg. pigments for corrosion-resistant coatings of
        galvanized steel)
IT
     128152-09-0, Mowinyl 8010
                               140229-11-4, Olester UD 500
     RL: POF (Polymer in formulation); PRP (Properties); TEM (Technical or
```

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engineered material use); USES (Uses)
        (binders; aluminum- and zinc-contg. pigments for corrosion-resistant
        coatings of galvanized steel)
ΙT
     197179-63-8, QAS 25
     RL: PRP (Properties); TEM (Technical or engineered material use); USES
     (Uses)
        (binders; aluminum- and zinc-contg. pigments for corrosion-resistant
        coatings of galvanized steel)
ΙT
     7631-86-9, Silica, uses
     RL: PRP (Properties); TEM (Technical or engineered material use); USES
     (Uses)
        (colloidal, binders; aluminum- and zinc-contg. pigments for
        corrosion-resistant coatings of galvanized steel)
     471-34-1, Calcium carbonate, uses
ΙT
                                         1314-13-2, Zinc oxide, uses
     7727-43-7, Barium sulfate
     RL: MOA (Modifier or additive use); PRP (Properties); TEM
     (Technical or engineered material use); USES (Uses)
        (extender pigments; aluminum- and zinc-contg. pigments for
        corrosion-resistant coatings of galvanized steel)
     7429-90-5, Alpaste AW 520B, uses
     RL: MOA (Modifier or additive use); PRP (Properties); TEM
     (Technical or engineered material use); USES (Uses)
        (paste; aluminum- and zinc-contg. pigments for corrosion-resistant
        coatings of galvanized steel)
     7779-90-0, Zinc phosphate
                                 7789-82-4, MC 400WR
     10103-46-5, LF Bosei CP-Z
                                 122493-85-0, PM 303W
                                                         161756-48-5, K-White
     RL: MOA (Modifier or additive use); PRP (Properties); TEM
     (Technical or engineered material use); USES (Uses)
        (rust-preventive pigments; aluminum- and zinc-contg. pigments for
        corrosion-resistant coatings of galvanized steel)
                   208469-25-4
     110125-44-5
                                 333365-43-8
TT
     RL: MSC (Miscellaneous)
        (steel substrates plated with; aluminum- and zinc-contg. pigments for
        corrosion-resistant coatings of galvanized steel)
     12597-69-2, Steel, miscellaneous
ΙT
     RL: MSC (Miscellaneous)
        (substrates, zinc alloy- or aluminum-plated; aluminum- and zinc-contg.
        pigments for corrosion-resistant coatings of galvanized
        steel)
ΙT
     7631-86-9, Silica, uses
     RL: PRP (Properties); TEM (Technical or engineered material use); USES
     (Uses)
        (colloidal, binders; aluminum- and zinc-contg. pigments for
        corrosion-resistant coatings of galvanized steel)
RN
     7631-86-9 HCAPLUS
     Silica (7CI, 8CI, 9CI) (CA INDEX NAME)
CN
o = si = o
L65 ANSWER 2 OF 89 HCAPLUS COPYRIGHT 2002 ACS
AN
     2001:798495 HCAPLUS
DN
     135:347377
TΙ
     Steel sheet with multilayer coating and manufacture thereof
     Yamaji, Takafumi; Morita, Kenji; Matsuzaki, Akira; Yamashita, Masaaki;
ΙN
     Hamada, Etsuo
     NKK Corporation, Japan
PΑ
```

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PCT Int. Appl., 156 pp.
SO
     CODEN: PIXXD2
DT
     Patent
LA
     Japanese
IC
     ICM C23C022-28
     ICS C23C022-30; C23C022-33
CC
     55-6 (Ferrous Metals and Alloys)
FAN.CNT 4
     PATENT NO.
                        KIND DATE
                                                APPLICATION NO.
                                                                    DATE
     ______
                                                -----
     WO 2001081653 A1
PΙ
                               20011101
                                                WO 2000-JP3876
                                                                   20000615
         W: AU, CA, KR, US
          RW: AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL,
                      A2 20011031 JP 2000-120241
A2 20011031 JP 2000-120242
A2 20011031 JP 2000-120243
A2 20011116 JP 2000-130328
A2 20011116 JP 2000-130329
A2 20011116 JP 2000-130330
A2 20011116 JP 2000-130331
A2 20011116 JP 2000-130332
A2 20011116 JP 2000-130333
A2 20011116 JP 2000-130333
A2 20011116 JP 2000-130333
A2 20011116 JP 2000-130333
              PT, SE
     JP 2001303266
                                                                    20000421
     JP 2001303264
JP 2001303265
                                                                    20000421
                                                                    20000421
     JP 2001316842
                                                                    20000428
     JP 2001316840
                                                                    20000428
     JP 2001316837
                                                                    20000428
     JP 2001316838
                                                                    20000428
     JP 2001316844
JP 2001316839
                                                                   20000428
                                                                   20000428
     JP 2000-120242
JP 2000-120242
PRAI JP 2000-120241
                        A 20000421
                        A
                               20000421
                        A
                               20000421
     JP 2000-130328
                               20000428
                        Α
     JP 2000-130329
                               20000428
                        Α
     JP 2000-130330
                               20000428
                        Α
                         Α
     JP 2000-130331
                               20000428
     JP 2000-130332 A
JP 2000-130333 A
                               20000428
                             20000428
AΒ
     A surface treated steel plate comprising a steel plate, an Al-Zn alloy
     plated layer formed thereon, a conversion coating formed on the plated
     layer, and a layer having an enhanced concn. of a Cr compd. formed on the
     alloy plating layer side of the conversion coating. The concn. of Al in
     the plated layer is 25-75%. The conversion layer is obtained by coating a
     liq. compn. contg. an aq. resin and a chromic acid as
     the main components with a resin/Cr wt. ratio of 20-200 and a Cr surface
     d. of 3-50 \text{ mg/m2}.
     steel multilayer coating aluminum zinc alloy conversion chromium
ST
IT
     Acrylic polymers, uses
     RL: TEM (Technical or engineered material use); USES (Uses)
         (coating contg.; steel sheet with multilayer coating and manuf.
         thereof)
TΤ
     Coating process
         (conversion; steel sheet with multilayer coating and manuf. thereof)
ΙT
     Coating materials
         (multilayer; steel sheet with multilayer coating and manuf. thereof)
ΙT
     Galvanized steel
     RL: TEM (Technical or engineered material use); USES (Uses)
         (steel sheet with multilayer coating and manuf. thereof)
IT
     471-34-1, Calcium carbonate, uses 1344-95-2, Calcium silicate
     7664-38-2, Phosphoric acid, uses 7789-06-2, Strontium chromate srcro4
     10294-40-3, Barium chromate bacro4
     RL: NUU (Other use, unclassified); USES (Uses)
         (coating compn. contg.; steel sheet with multilayer coating
         and manuf. thereof)
IT
     100-42-5D, Styrene, polymers with acrylic monomers
     RL: TEM (Technical or engineered material use); USES (Uses)
```

(coating contg.; steel sheet with multilayer coating and manuf. thereof)

7784-30-7, 7779-90-0, Zinc phosphate ΙT

Aluminum phosphate 13939-25-8, Aluminum Dihydrogen

triphosphate 14332-59-3, Zinc phosphite

RL: TEM (Technical or engineered material use); USES (Uses) (conversion coating layer contg.; steel sheet with multilayer coating and manuf. thereof)

IT 7440-47-3, Chromium, uses 7440-70-2, Calcium, uses 7631-86-9,

Silica, uses

RL: MOA (Modifier or additive use); USES (Uses)

(org. coating layer contg.; steel sheet with multilayer coating and manuf. thereof)

52308-11-9 64293-69-2 72373-27-4 93694-77-0 142240-64-0 TT

RL: TEM (Technical or engineered material use); USES (Uses)

(plated layer; steel sheet with multilayer coating and manuf. thereof)

12597-69-2, Steel, uses TΤ

RL: TEM (Technical or engineered material use); USES (Uses) (steel sheet with multilayer coating and manuf. thereof)

1066-30-4, Chromium (III) acetate 7738-94-5, Chromic acid (H2CrO4) ΙT 10025-73-7, Chromium (III) chloride 13548-38-4, Chromium (III) nitrate

27115-36-2, Chromium (III) formate RL: NUU (Other use, unclassified); USES (Uses)

(surface treatment soln. contq.; steel sheet with multilayer coating and manuf. thereof)

THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD RE.CNT 4 RE

- (1) Nisshin Steel Co Ltd; JP 60145383 A 1985 HCAPLUS
- (2) Nisshin Steel Co Ltd; JP 09241858 A 1997 HCAPLUS
- (3) Nkk Corporation; JP 11302814 A 1999 HCAPLUS
- (4) Nkk Corporation; JP 11343559 A 1999 HCAPLUS
- 7779-90-0, Zinc phosphate 14332-59-3 ΙT

, Zinc phosphite

RL: TEM (Technical or engineered material use); USES (Uses) (conversion coating layer contg.; steel sheet with multilayer coating and manuf. thereof)

7779-90-0 HCAPLUS RN

Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME) CN

3/2 Zn

14332-59-3 HCAPLUS RN

Phosphonic acid, zinc salt (1:1) (8CI, 9CI) (CA INDEX NAME) CN

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O |
O - P - O
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Zn

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*** FRAGMENT DIAGRAM IS INCOMPLETE ***

IT 7631-86-9, Silica, uses

RL: MOA (Modifier or additive use); USES (Uses)

(org. coating layer contg.; steel sheet with multilayer coating and
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o = Ti = o

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L65 ANSWER 6 OF 89 HCAPLUS COPYRIGHT 2002 ACS
AN
     2001:651542 HCAPLUS
DN
    135:212415
    Water-based anticorrosive coating compositions and
TΤ
     galvanized steel surface treated with them
    Kashiwada, Kiyoharu; Yamamoto, Kazuto; Shiiba, Satomi; Kato, Yoshitaka
ΙN
PΑ
     Kansai Paint Co., Ltd., Japan
SO
    Jpn. Kokai Tokkyo Koho, 6 pp.
    CODEN: JKXXAF
DT
    Patent
LA
     Japanese
IC
     ICM C23C022-17
         C09D005-00; C09D005-08; C09D123-04; C09D133-02; C23C022-12;
          C23C028-00
     42-10 (Coatings, Inks, and Related Products)
CC
     Section cross-reference(s): 55
FAN.CNT 1
     PATENT NO.
                 KIND DATE
                                         APPLICATION NO. DATE
     _____ ___
                            -----
                                           -----
     JP 2001240978 A2 20010904 JP 2000-56966 20000302
PΙ
    The compns. with freedom from toxic metals, comprise (A)
AΒ
     .alpha.-olefin-.alpha.,.beta.-unsatd. carboxylic acid copolymer
    dispersions, 100 (as solids), (B) Pb-, Cr- and Cd-free anticorrosive pigments 5-80, and hydrazine derivs. 0.5-20 parts. Thus, coating a
    compn. contg. acrylic acid-ethylene copolymer dispersion 100 (as
     solids), ethylene glycol monobutyl ether/BuOH 50:50 mixt. (A) 15, a
    Ca-modified Al dihydrogen tripolyphosphate 15 (as solids) and a
     50% dispersion of 3-mercapto-1,2,4-triazole in A 8 (as solids) parts on
    the surface of a galvanized steel sheet and drying at 80.degree.
     for 20 min gave a coat film with good salt spray resistance and persistent
    anticorrosive waterborne coating olefin unsatd carboxylic acid
ST
    copolymer; lead free anticorrosive waterborne coating
     galvanized steel; chromium free anticorrosive waterborne
    coating galvanized steel; cadmium free anticorrosive
    waterborne coating galvanized steel; hydrazine additive
    pollution free waterborne coating galvanized steel;
    calcium modified aluminum acid tripolyphosphate anticorrosive
    waterborne coating; mercaptotriazole anticorrosive
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waterborne coating galvanized steel

WESSMAN 09/769128 Page 9

KATHLEEN FULLER EIC 1700/LAW LIBRARY 308-4290

Coating materials

ΙT

```
(anticorrosive; water-based anticorrosive coating compns. and
        galvanized steel surface treated with them)
IT
     Corrosion inhibitors
        (pigments; water-based anticorrosive coating compns. and
        galvanized steel surface treated with them)
IT
     Galvanized steel
     RL: PEP (Physical, engineering or chemical process); PROC (Process)
        (water-based anticorrosive coating compns. and
        galvanized steel surface treated with them)
     61-82-5, 3-Amino-1,2,4-triazole
                                      3179-31-5, 3-Mercapto-1,2,4-triazole
ΙT
     16691-43-3, 3-Mercapto-5-amino-1,2,4-triazole
     RL: MOA (Modifier or additive use); USES (Uses)
        (additive; water-based anticorrosive coating compns. and
        galvanized steel surface treated with them)
IT
     9010-77-9, Acrylic acid-ethylene copolymer
     RL: POF (Polymer in formulation); PRP (Properties); TEM (Technical or
     engineered material use); USES (Uses)
        (coating binder; water-based anticorrosive coating compns.
        and galvanized steel surface treated with them)
     13092-66-5, Magnesium dihydrogen phosphate 14332-59-3D
IT
     , Zinc phosphite, strontium compd.-modified
                                                   29196-72-3D, Aluminum
     tripolyphosphate, calcium or zinc modified
     60676-86-0D, Amorphous silica, Ca ion-exchanged
     RL: MOA (Modifier or additive use); USES (Uses)
        (pigments; water-based anticorrosive coating compns. and
        galvanized steel surface treated with them)
     14332-59-3D, Zinc phosphite, strontium compd.-modified
IT
     RL: MOA (Modifier or additive use); USES (Uses)
        (pigments; water-based anticorrosive coating compns. and
        galvanized steel surface treated with them)
     14332-59-3 HCAPLUS
RN
     Phosphonic acid, zinc salt (1:1) (8CI, 9CI) (CA INDEX NAME)
CN
O-- P-- O
   Zn
*** FRAGMENT DIAGRAM IS INCOMPLETE ***
    ANSWER 7 OF 89 HCAPLUS COPYRIGHT 2002 ACS
L65
     2001:517557 HCAPLUS
ΑN
     135:108689
DN
     Environmentally friendly and corrosion-resistant precoated steel sheet and
TΙ
     its manufacture
     Sasaki, Kenichi; Yoshida, Keiji; Matsuzaki, Akira; Yamashita, Masaaki
ΙN
PΑ
     Nkk Corp., Japan
SO
     Jpn. Kokai Tokkyo Koho, 17 pp.
     CODEN: JKXXAF
DT
     Patent
     Japanese
T.A
IC
     ICM B32B015-08
     ICS B05D007-14; B05D007-24
     42-10 (Coatings, Inks, and Related Products)
CC
```

Section cross-reference(s): 55 FAN.CNT 1 PATENT NO. KIND DATE APPLICATION NO. DATE JP 2001191447 A2 20010717 JP 2000-5409 20000114 PΙ AΒ The precoated sheet comprises a galvanized steel sheet formed with a conversion coating contg. SiO2 particles and a binder, an undercoating, and a top coating, where the undercoating contains a rust-preventing agent (a) a Ca component (calcd. as Ca) 1-30, (b) SiO2 and/or silicate salt (calcd. as SiO2) 1-35, and (c) H3PO4 or its salt (calcd. as PO4) 1-30 parts, and optionally (d) molybdate salts, tungstate salts, phosphite salts, borates, and/or metaborates 1--50parts and as total of (a), (b), (c), and (d) 5-100 parts vs. 100 parts solid resin components. The sheet is manufd. by coating a compn . contg. the above rust-preventing agent on the galvanized steel sheet formed with a conversion coating, baking at sheet temp. 180-260.degree., top coating, and then baking at sheet temp. 180-260.degree.. Thus, a hot-dip galvanized steel sheet was coated with an aq. soln. contg. colloidal SiO2, ammonium phosphate, and polyacrylic acid, dried, coated with a compn. contg. a polyester resin, CaCO3, Na4SiO4, and Zn3(PO4)2, baked at 215.degree. for 60 s, top coated, and then baked at 230.degree. for 60 s to give a Cr-free product having high corrosion resistance at worked area. STprecoated steel corrosion inhibitor calcium silicate phosphate environmental friendly Corrosion inhibitors IT(Cr-free precoated steel sheet contq. calcium salt and silicate and phosphate for corrosion resistance) IT Galvanized steel RL: TEM (Technical or engineered material use); USES (Uses) (Cr-free precoated steel sheet contg. calcium salt and silicate and phosphate for corrosion resistance) ΙT Polyesters, uses RL: MOA (Modifier or additive use); USES (Uses) (aminoplast-, coatings; Cr-free precoated steel sheet contg. calcium salt and silicate and **phosphate** for corrosion resistance) IT Coating materials (anticorrosive; Cr-free precoated steel sheet contg. calcium salt and silicate and phosphate for corrosion resistance) IT Coating process (conversion; Cr-free precoated steel sheet contg. calcium salt and silicate and phosphate for corrosion resistance) ΙT Polyesters, uses RL: MOA (Modifier or additive use); USES (Uses) (epoxy; Cr-free precoated steel sheet contg. calcium salt and silicate and **phosphate** for corrosion resistance) Aminoplasts TΤ RL: MOA (Modifier or additive use); USES (Uses) (polyester-, coatings; Cr-free precoated steel sheet contg. calcium salt and silicate and phosphate for corrosion resistance) ΙT Polyurethanes, uses RL: TEM (Technical or engineered material use); USES (Uses) (polyester-, coatings; Cr-free precoated steel sheet contg. calcium salt and silicate and phosphate for corrosion resistance) ΙT Epoxy resins, uses RL: MOA (Modifier or additive use); USES (Uses) (polyester-; Cr-free precoated steel sheet contq. calcium salt and silicate and **phosphate** for corrosion resistance) ΙT 9003-01-4, Polyacrylic acid

Page 11 WESSMAN RL: TEM (Technical or engineered material use); USES (Uses) (binder, in conversion coating; Cr-free precoated steel sheet contg. calcium salt and silicate and phosphate for corrosion resistance) 349128-82-1, Dimethyl isophthalate-dimethyl terephthalate-ethylene glycol-hexamethylene diisocyanate-neopentyl glycol copolymer RL: TEM (Technical or engineered material use); USES (Uses) (coating; Cr-free precoated steel sheet contg. calcium salt and silicate and phosphate for corrosion resistance) 7631-86-9, Colloidal silica, uses

IT RL: TEM (Technical or engineered material use); USES (Uses) (colloidal, conversion coating; Cr-free precoated steel sheet contg. calcium salt and silicate and phosphate for corrosion resistance)

TT 10124-31-9, Ammonium orthophosphate RL: TEM (Technical or engineered material use); USES (Uses) (conversion coating; Cr-free precoated steel sheet contg. calcium salt and silicate and phosphate for corrosion resistance)

ΙT 471-34-1, Calcium carbonate, uses 7779-90-0, Zinc Strontium chromate 13472-30-5, 13701-59-2, Barium metaborate 23436-05-7, 7789-06-2, Strontium chromate orthophosphate Sodium silicate (Na4SiO4) 39322-06-0, Zinc tungstate 51810-70-9, Zinc phosphide Barium borate 61583-60-6, Zinc molybdate

RL: MOA (Modifier or additive use); USES (Uses) (corrosion inhibitor; Cr-free precoated steel sheet contg. calcium salt and silicate and phosphate for corrosion resistance)

7631-86-9, Colloidal silica, uses IT RL: TEM (Technical or engineered material use); USES (Uses) (colloidal, conversion coating; Cr-free precoated steel sheet contg. calcium salt and silicate and phosphate for corrosion resistance)

RN 7631-86-9 HCAPLUS Silica (7CI, 8CI, 9CI) (CA INDEX NAME) CN

o== si== o

ΙT

ΙT 7779-90-0, Zinc orthophosphate RL: MOA (Modifier or additive use); USES (Uses) (corrosion inhibitor; Cr-free precoated steel sheet contg. calcium salt and silicate and phosphate for corrosion resistance) 7779-90-0 HCAPLUS RN Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME) CN

3/2 Zn

ANSWER 8 OF 89 HCAPLUS COPYRIGHT 2002 ACS 2001:479354 HCAPLUS

```
DN
     135:78287
     Environmentally friendly and scratch- and corrosion-resistant
ΤI
     chromium-free precoated steel sheets and their manufacture
     Sasaki, Kenichi; Yoshida, Keiji; Kajita, Yasuyuki; Kato, Hiroyuki
ΙN
     NKK Corp., Japan
PΑ
     Jpn. Kokai Tokkyo Koho, 11 pp.
SO
     CODEN: JKXXAF
DT
     Patent
LA
     Japanese
IC
     ICM B05D007-14
     ICS C23C022-00; C23C022-07; C23C022-40
     42-8 (Coatings, Inks, and Related Products)
CC
     Section cross-reference(s): 55
FAN.CNT 1
     PATENT NO.
                     KIND DATE
                                           APPLICATION NO. DATE
     JP 2001179175 A2 20010703 JP 1999-372209 19991228
PΤ
    The steel sheets are manufd. by applying undercoats contg. 100-120 parts
AB
     (based on 100 parts resin solids) anticorrosion additives consisting of
     5-100 parts compds. capable of donating phosphate ion in the
    presence of H2O and 5-100 parts compds. capable of donating
     vanadate ion in the presence of H2O on galvanized
     steel sheets having chem. conversion coatings contg. SiO2 fine
    particles and binders, baking the undercoats at 180-260.degree., applying
     top coats contg. 1-15% (based on resin solids) HOR(OCOR'CO2R)nOH [n =
     2-10; R = polyoxymethylene, 1,4-cyclohexylenedimethyl, neopentylene,
     (CH2)m; m = 1-10; R' = 2,6-naphthylene, 1,4-phenylene], 40-90% polyols except polyesters mentioned above, and 9-50% curing agents on the
     undercoats, and baking the coating films at 180-260.degree.. Thus, a
     galvanized steel sheet having a chem. conversion coating colloidal
     SiO2 was coated with a polyester primer contg. Zn3(PO4)2 and
     3CaO.V2O5 and then with a compn. contg. di-Me
     naphthalene-2,6-dicarboxylate-diethylene glycol copolymer 5.0, a polyester
     polyol 87.5, and HDI isocyanurate 45.0 parts to give a precoated steel
     sheet showing good appearance and scratch and corrosion resistance.
ST
    scratch resistant polyester precoated steel sheet; anticorrosive coating
    phosphate vanadate steel sheet
ΙT
    Coating materials
        (anticorrosive; environmentally friendly scratch- and
        corrosion-resistant chromium-free precoated steel sheets)
ΙΤ
     Polyesters, uses
     RL: IMF (Industrial manufacture); PEP (Physical, engineering or chemical
     process); POF (Polymer in formulation); RCT (Reactant); TEM (Technical or
     engineered material use); PREP (Preparation); PROC (Process); RACT
     (Reactant or reagent); USES (Uses)
        (environmentally friendly scratch- and corrosion-resistant
        chromium-free precoated steel sheets)
ΙT
     Galvanized steel
     RL: PEP (Physical, engineering or chemical process); TEM (Technical or
     engineered material use); PROC (Process); USES (Uses)
        (environmentally friendly scratch- and corrosion-resistant
        chromium-free precoated steel sheets)
ΙT
     Polyethers, uses
     RL: IMF (Industrial manufacture); PEP (Physical, engineering or chemical
     process); POF (Polymer in formulation); RCT (Reactant); TEM (Technical or
     engineered material use); PREP (Preparation); PROC (Process); RACT
     (Reactant or reagent); USES (Uses)
        (polyester-; environmentally friendly scratch- and corrosion-resistant
        chromium-free precoated steel sheets)
ΙT
     Polyurethanes, uses
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RL: IMF (Industrial manufacture); PRP (Properties); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (polyester-polyether-polyisocyanurate-; environmentally friendly scratch- and corrosion-resistant chromium-free precoated steel sheets) IT Polyisocyanurates RL: IMF (Industrial manufacture); PRP (Properties); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (polyester-polyether-polyurethane-; environmentally friendly scratchand corrosion-resistant chromium-free precoated steel sheets) TT Polyethers, uses RL: IMF (Industrial manufacture); PRP (Properties); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (polyester-polyisocyanurate-polyurethane-; environmentally friendly scratch- and corrosion-resistant chromium-free precoated steel sheets) ΤТ Polyurethanes, uses RL: IMF (Industrial manufacture); PRP (Properties); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (polyester-polyisocyanurate; environmentally friendly scratch- and corrosion-resistant chromium-free precoated steel sheets) Polyisocyanurates ΤТ RL: IMF (Industrial manufacture); PRP (Properties); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (polyester-polyurethane-; environmentally friendly scratch- and corrosion-resistant chromium-free precoated steel sheets) ΤТ Polyesters, uses RL: IMF (Industrial manufacture); PEP (Physical, engineering or chemical process); POF (Polymer in formulation); RCT (Reactant); TEM (Technical or engineered material use); PREP (Preparation); PROC (Process); RACT (Reactant or reagent); USES (Uses) (polyether-; environmentally friendly scratch- and corrosion-resistant chromium-free precoated steel sheets) IT Polyesters, uses RL: IMF (Industrial manufacture); PRP (Properties); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (polyether-polyisocyanurate-polyurethane-; environmentally friendly scratch- and corrosion-resistant chromium-free precoated steel sheets) IT Polyesters, uses RL: IMF (Industrial manufacture); PRP (Properties); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (polyisocyanurate-polyurethane-; environmentally friendly scratch- and corrosion-resistant chromium-free precoated steel sheets) IT Coating materials (scratch-resistant; environmentally friendly scratch- and corrosion-resistant chromium-free precoated steel sheets) 7631-86-9, Colloidal silica, uses IT RL: PEP (Physical, engineering or chemical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses) (colloidal, chem. conversion coating; environmentally friendly scratchand corrosion-resistant chromium-free precoated steel sheets) 3779-63-3, Hexamethylene diisocyanate isocyanurate IT RL: MOA (Modifier or additive use); RCT (Reactant); RACT (Reactant or reagent); USES (Uses) (crosslinking agent; environmentally friendly scratch- and corrosion-resistant chromium-free precoated steel sheets) 30424-90-9P, 1,4-Butanediol-dimethyl naphthalene-2,6-TΤ 28779-82-0P dicarboxylate copolymer 149763-49-5P 220756-61-6P, glycol-dimethyl naphthalene-2,6-dicarboxylate copolymer 220756-61-6P, Diethylene RL: IMF (Industrial manufacture); PEP (Physical, engineering or chemical process); POF (Polymer in formulation); RCT (Reactant); TEM (Technical or engineered material use); PREP (Preparation); PROC (Process); RACT

(Reactant or reagent); USES (Uses) (environmentally friendly scratch- and corrosion-resistant chromium-free precoated steel sheets) ΙT 7758-23-8 **7779-90-0**, Zinc phosphate 12137-38-1, Diphosphorus tetraoxide 13550-42-0, Calcium vanadium oxide 115493-58-8, Manganese vanadium oxide (Mn4V2O9) (Ca3V2O8) RL: MOA (Modifier or additive use); USES (Uses) (environmentally friendly scratch- and corrosion-resistant chromium-free precoated steel sheets) IT 7631-86-9, Colloidal silica, uses RL: PEP (Physical, engineering or chemical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses) (colloidal, chem. conversion coating; environmentally friendly scratchand corrosion-resistant chromium-free precoated steel sheets) RN 7631-86-9 HCAPLUS Silica (7CI, 8CI, 9CI) (CA INDEX NAME) CN o== si== o ΙT 7779-90-0, Zinc phosphate RL: MOA (Modifier or additive use); USES (Uses) (environmentally friendly scratch- and corrosion-resistant chromium-free precoated steel sheets) 7779-90-0 HCAPLUS RN Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME) CN HO- P- OH OH 3/2 Zn L65 ANSWER 9 OF 89 HCAPLUS COPYRIGHT 2002 ACS 2001:458777 HCAPLUS ΑN DN 135:49249 Solutions and process for phosphating of steel plates for overcoating TΙ peeling resistance Morikawa, Shigeyasu; Nakano, Tadashi; Taketsu, Hirofumi ΙN

Nisshin Steel Co., Ltd., Japan PAJpn. Kokai Tokkyo Koho, 8 pp. SO CODEN: JKXXAF DTPatent Japanese LAIC ICM B05D007-14 ICS B05D007-14; B05D007-24; C23C022-17 CC 55-6 (Ferrous **Metals** and Alloys) FAN.CNT 1 KIND DATE APPLICATION NO. DATE PATENT NO. \_\_\_\_\_\_ \_\_\_\_\_ \_\_\_\_ JP 2001170557 A2 20010626 JP 1999-362161 19991221 The phosphate solns. contain 2.0-100 g/L (calcd. as P) phosphates of Mn, Mg, Mo, Zn, Ca, and/or Zr and contain oxycarboxylic acid compds. of 0.20-3.0 times the amt. of P. The soln. may also contain 0.002-2.0 times (based on the amt. of P) silane coupling agents which is partly bonded onto silica sol surfaces. The silane coupling agents are characterized by NMR peak intensity ratio of 29SiO3/29SiO4 0.16-1.85 (29SiO3 due to silane coupling agent and 29SiO4 due to silica sol). Surface treatment of steel plates by application of 5-200 mg/m2 (calcd. as P) of the soln. followed by drying at 80-250.degree., without water rinsing, is also claimed. Steel plates with finger print resistance, corrosion resistance, and excellent overcoating peeling resistance are obtained.

- ST overcoating peeling resistance steel phosphating; steel plate phosphating oxycarboxylic acid additive; silane coupling agent additive steel phosphating
- IT Carboxylic acids, processes
  RL: MOA (Modifier or additive use); PEP (Physical, engineering or chemical process); PROC (Process); USES (Uses)
  (addn. of oxycarboxylic acids in phosphating of steel plates for resistance to overcoating peeling, corrosion, and finger printing)
- IT Coating materials
  (anticorrosive; addn. of oxycarboxylic acids in phosphating of steel
  plates for resistance to overcoating peeling, corrosion, and finger
  printing)
- IT Galvanized steel
  - RL: PEP (Physical, engineering or chemical process); PROC (Process) (electrogalvanized, surface treatment of; addn. of oxycarboxylic acids in phosphating of steel plates for resistance to overcoating peeling, corrosion, and finger printing)
- IT Silica gel, processes
  RL: MOA (Modifier or additive use); PEP (Physical, engineering or chemical process); PROC (Process); USES (Uses)
   (phosphating in solns. also contg. silane coupling agents and; addn. of oxycarboxylic acids in phosphating of steel plates for resistance to overcoating peeling, corrosion, and finger printing)
- IT Coating process
  (phosphating; addn. of oxycarboxylic acids in phosphating of steel
  plates for resistance to overcoating peeling, corrosion, and finger
  printing)
- IT Coupling agents
  (silane; addn. of oxycarboxylic acids in phosphating of steel plates
  for resistance to overcoating peeling, corrosion, and finger printing)
- IT 77-92-9, Citric acid, processes 87-69-4, Tartaric acid, processes 141-82-2, Malonic acid, processes
  - RL: MOA (Modifier or additive use); PEP (Physical, engineering or chemical process); PROC (Process); USES (Uses) (addn. of oxycarboxylic acids in phosphating of steel plates for resistance to overcoating peeling, corrosion, and finger printing)
- TT 7758-23-8, Calcium dihydrogenphosphate 7779-90-0, Zinc phosphate 10043-83-1, Magnesium phosphate 10124-54-6, Manganese phosphate 13092-66-5, Magnesium dihydrogenphosphate 13772-29-7 18718-07-5 25013-42-7, Molybdenum phosphate RL: PEP (Physical, engineering or chemical process); PROC (Process)
  - (addn. of oxycarboxylic acids in phosphating of steel plates for resistance to overcoating peeling, corrosion, and finger printing)
- IT 919-30-2, .gamma.-Aminopropyltriethoxysilane 2530-83-8, .gamma.-Glycidoxypropyltrimethoxysilane
  - RL: MOA (Modifier or additive use); PEP (Physical, engineering or chemical process); PROC (Process); USES (Uses) (phosphating in solns. also contg.; addn. of oxycarboxylic acids in phosphating of steel plates for resistance to overcoating peeling,

corrosion, and finger printing)

TТ 7779-90-0, Zinc phosphate

RL: PEP (Physical, engineering or chemical process); PROC (Process) (addn. of oxycarboxylic acids in phosphating of steel plates for resistance to overcoating peeling, corrosion, and finger printing)

RN 7779-90-0 HCAPLUS

Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME) CN

3/2 Zn

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L65 ANSWER 10 OF 89 HCAPLUS COPYRIGHT 2002 ACS
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ΑN 2001:346933 HCAPLUS

DN 134:341389

Polymer film-steel sheet laminate showing good shape retention in press ΤI working

Iwai, Masatoshi; Araga, Kuniyasu; Shigeru, Hiroo ΙN

PΑ

Kobe Steel, Ltd., Japan Jpn. Kokai Tokkyo Koho, 12 pp. SO

CODEN: JKXXAF

DTPatent

LA Japanese

ICM B32B015-08 TC ICS C23C022-00

38-3 (Plastics Fabrication and Uses) CC Section cross-reference(s): 42, 55

FAN.CNT 1

KIND DATE PATENT NO. APPLICATION NO. DATE

JP 2001129925 A2 20010515 JP 1999-311478 19991101 PΙ The laminate has a .gtoreq.2 .mu.m-thick org. film top layer of (A) AΒ

CO2H-contg. modified olefin polymers in which 0.2-0.8 equiv of CO2H is neutralized with alkali metals or (B) active H-contg. urethane polymers contg. normal-temp. crosslinkable epoxy resins 1.0-20, spherical polyethylene wax particles whose shape is retained in the film 0.5-20, and colloidal silica 1-30%. Alternatively, the laminate has (1) a primary layer in 0.2-3.0 g/m2 of Zn phosphate film

contg. 1.0-10% Ni, Mn, and/or Mg on a steel sheet and (2) a secondary layer in thickness .gtoreq.0.1 .mu.m of the above A or B on the primary layer. Thus, a galvanized steel sheet was sprayed to have a

Zn phosphate layer contg. Ni and Mn, coated with an

ag. ethylene-acrylic acid copolymer dispersion, dried to have an org. layer, and further processed to give a laminate showing good shape retention in press working and defect-free surface appearance after electrodeposition coating.

olefin polymer laminate steel sheet press working; urethane epoxy polymer STlaminate steel sheet; polyethylene wax particle polymer steel laminate; colloidal silica polymer steel laminate; zinc phosphate coating steel polymer laminate

ΙT Polyurethanes, uses

RL: PNU (Preparation, unclassified); POF (Polymer in formulation); PRP (Properties); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (epoxy, top layer component; polymer film-laminated steel sheet showing good shape retention in press working) ΙT Laminated plastics, uses RL: PRP (Properties); TEM (Technical or engineered material use); USES (Uses) (polymer film-laminated steel sheet showing good shape retention in press working) IT Epoxy resins, uses RL: PNU (Preparation, unclassified); POF (Polymer in formulation); PRP (Properties); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (polyurethane-, top layer component; polymer film-laminated steel sheet showing good shape retention in press working) ΙT Galvanized steel RL: PRP (Properties); TEM (Technical or engineered material use); USES (substrate; polymer film-laminated steel sheet showing good shape retention in press working) IT 7631-86-9, Colloidal silica, uses RL: MOA (Modifier or additive use); USES (Uses) (colloidal, top layer component; polymer film-laminated steel sheet showing good shape retention in press working) 7779-90-0, Zinc phosphate ITRL: TEM (Technical or engineered material use); USES (Uses) (primary layer on steel; polymer film-laminated steel sheet showing good shape retention in press working) IT 12597-69-2, Steel, uses RL: PRP (Properties); TEM (Technical or engineered material use); USES (Uses) (substrate; polymer film-laminated steel sheet showing good shape retention in press working) 9010-77-9D, Acrylic acid-ethylene copolymer, partially neutralized IT RL: PRP (Properties); TEM (Technical or engineered material use); USES (top layer component; polymer film-laminated steel sheet showing good shape retention in press working) 9002-88-4 TΤ RL: MOA (Modifier or additive use); USES (Uses) (wax, spherical particles, top layer component; polymer film-laminated steel sheet showing good shape retention in press working) ΙT 7439-95-4, Magnesium, uses 7439-96-5, Manganese, uses 7440-02-0, Nickel, uses RL: TEM (Technical or engineered material use); USES (Uses) (zinc phosphate layer component on steel; polymer film-laminated steel sheet showing good shape retention in press working) 7631-86-9, Colloidal silica, uses IT RL: MOA (Modifier or additive use); USES (Uses) (colloidal, top layer component; polymer film-laminated steel sheet showing good shape retention in press working) RN 7631-86-9 HCAPLUS Silica (7CI, 8CI, 9CI) (CA INDEX NAME) CN

TΤ

7779-90-0, Zinc phosphate

```
RL: TEM (Technical or engineered material use); USES (Uses)
        (primary layer on steel; polymer film-laminated steel sheet showing
        good shape retention in press working)
RN
     7779-90-0 HCAPLUS
    Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME)
CN
HO-P-
     - OH
   OH
 3/2 Zn
    ANSWER 11 OF 89 HCAPLUS COPYRIGHT 2002 ACS
ΑN
    2001:290785 HCAPLUS
DN
    134:312149
    Metal sheet with plastic covering layer for automobile body
ΤI
IN
    Watanabe, Tadashi; Hiraki, Tadayoshi; Tominaga, Akira; Yawada, Takeshi
    Kansai Paint Co., Ltd., Japan
PΑ
    Jpn. Kokai Tokkyo Koho, 8 pp.
SO
    CODEN: JKXXAF
\mathsf{DT}
    Patent
LA
    Japanese
    ICM B32B015-08
TC
    ICS B32B015-08; B05D007-14; C23C022-08; C23C022-83; C23C028-00;
         C25D013-00
CC
     38-3 (Plastics Fabrication and Uses)
    Section cross-reference(s): 55, 72
FAN.CNT 1
                     KIND DATE
                                          APPLICATION NO. DATE
    PATENT NO.
                           -----
     -----
                     ----
                                          -----
    JP 2001113625 A2 20010424 JP 1999-295451 19991018
ΡĮ
AB
    The metal sheet is that treated with a soln. contg. poly(4-
    vinylphenol) deriv. or its acid salt and covered with a plastic
    layer. The automobile body is made of the above metal sheet (partially)
    on the main portion and is subjected to electrodeposition on the
    metal-exposed parts. The metal sheet shows good corrosion resistance and
    adhesion of the plastic layer even in the absence of Pb or Cr
    compds. as anticorrosive pigments. Thus, a galvannealed steel
    sheet, after treating with Zn phosphate, was dipped in aq. soln.
    of poly(4-vinylphenol) deriv. (LN 80) at 50.degree., washed with
    water, dried at 110.degree. for 80 s, laminated with a polyester
    film through a thermosetting polyester adhesive, and pressed at
    200.degree. for 10 min to give test pieces showing cross-cut
    adhesion 100/100 and length of filiform corrosion 0.5 mm after
    salt spray test.
ST
    steel sheet plastic cover automobile body; polyvinylphenol deriv
    corrosion inhibitor steel sheet; adhesion improvement
    polyvinylphenol deriv steel sheet; galvannealed steel
    sheet polyester cover anticorrosive
IT
    Doors
    Roofs
        (automotive; polyvinylphenol deriv. ag. soln. for
```

CN

corrosion inhibition and enhancement of adhesion in steel sheet with plastic covering layer for automobile body) IT Automobiles (bodies; polyvinylphenol deriv. aq. soln. for corrosion inhibition and enhancement of adhesion in steel sheet with plastic covering layer for automobile body) IT Polyesters, uses RL: DEV (Device component use); USES (Uses) (films; polyvinylphenol deriv. aq. soln. for corrosion inhibition and enhancement of adhesion in steel sheet with plastic covering layer for automobile body) ΙT Automobiles (hoods; polyvinylphenol deriv. aq. soln. for corrosion inhibition and enhancement of adhesion in steel sheet with plastic covering layer for automobile body) IT Electrodeposition (polyvinylphenol deriv. aq. soln. for corrosion inhibition and enhancement of adhesion in steel sheet with plastic covering layer for) ΙT Corrosion inhibitors (polyvinylphenol deriv. aq. soln. for corrosion inhibition and enhancement of adhesion in steel sheet with plastic covering layer for automobile body) ΤТ Laminated plastics, uses RL: DEV (Device component use); USES (Uses) (polyvinylphenol deriv. aq. soln. for corrosion inhibition and enhancement of adhesion in steel sheet with plastic covering layer for automobile body) 335022-65-6, LN 80 ΙT RL: MOA (Modifier or additive use); USES (Uses) (polyvinylphenol deriv. aq. soln. for corrosion inhibition and enhancement of adhesion in steel sheet with plastic covering layer for automobile body) 7779-90-0, Zinc phosphate ΙT RL: MOA (Modifier or additive use); USES (Uses) (polyvinylphenol deriv. aq. soln. for corrosion inhibition and enhancement of adhesion of plastic covering layer on metal sheet treated with) 12597-69-2, Steel, uses TT RL: DEV (Device component use); USES (Uses) (sheet; polyvinylphenol deriv. aq. soln. for corrosion inhibition and enhancement of adhesion in steel sheet with plastic covering layer for automobile body) 7779-90-0, Zinc phosphate IT RL: MOA (Modifier or additive use); USES (Uses) (polyvinylphenol deriv. aq. soln. for corrosion inhibition and enhancement of adhesion of plastic covering layer on metal sheet treated with) 7779-90-0 HCAPLUS RN

Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME)

3/2 Zn

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ANSWER 12 OF 89 HCAPLUS COPYRIGHT 2002 ACS
     2001:129757 HCAPLUS
AN
DN
     134:179987
ΤI
     Water-thinned anticorrosive coating compositions for
     metallic plates and metallic fuel tanks
ΙN
     Takahashi, Minoru; Morimoto, Osamu; Murata, Masaki; Tajika, Hiroshi
     Toyobo Co., Ltd., Japan
Jpn. Kokai Tokkyo Koho, 10 pp.
PΑ
SO
     CODEN: JKXXAF
DT
     Patent
LΑ
     Japanese
     ICM C09D201-00
IC
     ICS C09D005-00; C09D005-08
     42-7 (Coatings, Inks, and Related Products)
CC
     Section cross-reference(s): 55
FAN.CNT 1
                   KIND DATE
     PATENT NO.
                                              APPLICATION NO. DATE
                       ____
                              _____
                                               _____
     JP 2001049192 A2 20010220 JP 1999-227661 19990811 The title compns. (e.g., of polyesters) contain colloidal silica (e.g., ST-CXS 9) and/or phosphates (e.g., PM-303W, Mn phosphate, Ca phosphate, phosphoric acid, Al
PΙ
AΒ
     biphosphate) and are useful as undercoats (e.g., of acrylic
     polymers, epoxy resins) with curable aq. topcoats for
     anticorrosive metallic plates (e.g., of galvanized steel) or
     fuel tanks for combustible org. solvents.
     polyester water thinned anticorrosive coating; acrylic polymer
ST
     polyester coating metallic plate; galvanized steel plate
     polyester anticorrosive coating; combustible org solvent tank polyester
     anticorrosive coating
TΤ
     Aminoplasts
     RL: POF (Polymer in formulation); PRP (Properties); TEM (Technical or
     engineered material use); USES (Uses)
         (Sumimal M 40W; water-thinned anticorrosive coating compns.
        for metallic plates and metallic fuel tanks)
IT
     Phosphates, uses
     RL: MOA (Modifier or additive use); USES (Uses)
         (anticorrosive pigments; water-thinned anticorrosive coating
        compns. for metallic plates and metallic fuel tanks)
IT
     Coating materials
        (anticorrosive, water-thinned; water-thinned
        anticorrosive coating compns. for metallic plates and metallic fuel
        tanks)
     Galvanized steel
     RL: TEM (Technical or engineered material use); USES (Uses)
         (plates to be coated; water-thinned anticorrosive coating
        compns. for metallic plates and metallic fuel tanks)
```

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Fuel tanks
ΤТ
        (water-thinned anticorrosive coating compns. for metallic
        plates and metallic fuel tanks)
     Epoxy resins, uses
ΙT
     RL: POF (Polymer in formulation); PRP (Properties); TEM (Technical or
     engineered material use); USES (Uses)
        (water-thinned anticorrosive coating compns. for metallic
        plates and metallic fuel tanks)
ΙT
     Polyesters, uses
    RL: POF (Polymer in formulation); PRP (Properties); TEM (Technical or
     engineered material use); USES (Uses)
        (water-thinned anticorrosive coatings; water
        -thinned anticorrosive coating compns. for metallic plates and metallic
        fuel tanks)
ΙT
     25068-38-6, Epikote 1010
    RL: POF (Polymer in formulation); PRP (Properties); TEM (Technical or
     engineered material use); USES (Uses)
        (Epikote 1010; water-thinned anticorrosive coating compns.
        for metallic plates and metallic fuel tanks)
ΙT
     122493-85-0, Aluminum molybdenum oxide phosphate
     (AlMo11026(PO4))
     RL: MOA (Modifier or additive use); USES (Uses)
        (PM-303W, anticorrosive pigments; water-thinned anticorrosive
        coating compns. for metallic plates and metallic fuel tanks)
ΙT
     9003-08-1, Sumimal M 40W
     RL: POF (Polymer in formulation); PRP (Properties); TEM (Technical or
    engineered material use); USES (Uses)
        (Sumimal M 40W; water-thinned anticorrosive coating compns.
        for metallic plates and metallic fuel tanks)
ΙT
     7779-90-0, Zinc phosphate
                                7784-30-7,
                          10103-46-5, Calcium phosphate
     Aluminum phosphate
     10124-54-6, Manganese phosphate
     RL: MOA (Modifier or additive use); USES (Uses)
        (anticorrosive pigments; water-thinned anticorrosive coating
        compns. for metallic plates and metallic fuel tanks)
IT
     7631-86-9, Colloidal silica, uses
     RL: MOA (Modifier or additive use); USES (Uses)
        (colloidal; water-thinned anticorrosive coating compns. for
        metallic plates and metallic fuel tanks)
ΙT
     7429-90-5, Aluminum, uses
                                 7440-02-0, Nickel, uses
     RL: MOA (Modifier or additive use); USES (Uses)
        (powd.; water-thinned anticorrosive coating compns. for
        metallic plates and metallic fuel tanks)
                                            122463-72-3, PVA-205
ΙT
     822-06-0, Hexamethylene diisocyanate
     RL: MOA (Modifier or additive use); USES (Uses)
        (water-thinned anticorrosive coating compns. for metallic
        plates and metallic fuel tanks)
     87139-72-8, Diethylene glycol-ethylene glycol-isophthalic acid-sodium
IT
     sulfoisophthalate-terephthalic acid copolymer
                                                     247254-80-4
     326821-51-6
     RL: POF (Polymer in formulation); PRP (Properties); TEM (Technical or
     engineered material use); USES (Uses)
        (water-thinned anticorrosive coating compns. for metallic
        plates and metallic fuel tanks)
ΙT
     7779-90-0, Zinc phosphate
     RL: MOA (Modifier or additive use); USES (Uses)
        (anticorrosive pigments; water-thinned anticorrosive coating
        compns. for metallic plates and metallic fuel tanks)
RN
     7779-90-0 HCAPLUS
     Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME)
CN
```

3/2 Zn

0 = si = 0

L65 ANSWER 13 OF 89 HCAPLUS COPYRIGHT 2002 ACS

AN 2001:40287 HCAPLUS

DN 134:102342

TI Polymer-coated steel sheet with high corrosion resistance and its manufacture

IN Yoshimi, Naoto; Ando, Satoshi; Furuta, Akihiko; Matsuzaki, Akira; Yamaji, Takafumi; Miyoshi, Tatsuya; Kubota, Takahiro; Sagiyama, Masaru; Yamashita, Masaaki

PA Nippon Kokan Co., Ltd., Japan

SO Jpn. Kokai Tokkyo Koho, 111 pp. CODEN: JKXXAF

DT Patent

LA Japanese

IC ICM C23C022-07

ICS B05D007-14; B05D007-24; B32B015-08; C23C022-00; C23C028-00

CC 42-10 (Coatings, Inks, and Related Products)

Section cross-reference(s): 55

FAN.CNT 1

	0111	-				
	PATENT NO.		KIND	DATE	APPLICATION NO.	DATE
ΡI	JP	2001011645	A2	20010116	JP 1999-316441	19991108
PRAI	JP	1998-332074	Α	19981108		
	JΡ	1998-347937	A	19981120		
	JΡ	1999-123808	Α	19990430		

AB The coated steel sheet comprises a galvanized or Al alloy-plated steel sheet having an oxide lower coating and a polymer upper coating with thickness 0.1-5 .mu.m. The oxide coating contains (a) oxide microparticles and (b) H3PO4 and/or its compds., where the coating satisfies either of the following condition: (1) thickness is 0.005-3 .mu.m; (2) the total content of (a) and (b) (as P2O5) is 6-3600 mg/m2. The polymer coating mainly comprises a polymer having OH and/or COOH groups, and optionally contains 1-100 parts of inorg. rust-inhibiting pigment and/or 1-80 parts of solid lubricants to 100 parts of the polymer. In manufg. the coated steel sheet, the oxide coating is formed by using an aq. soln. contg. 0.001-3.0 mol/L of (a) and 0.001-6.0 mol/L of

- (b). The coated steel sheet is free from Cr6+ and useful for automobile, household applications, building materials, etc. Thus, an oxide soln. contg. Snowtex O 0.11, Mg2+ 0.20, orthophosphoric acid 0.42 mol/L and then a polymer soln. contg. Epikote E 1009, Beckamine P 196M, and Aerosil R811 were applied on a galvanized steel sheet. The resulting coated steel sheet had high resistance to white rust and coating adhesion
- ST chromium free polymer coating steel corrosion resistance

IT Aminoplasts

RL: IMF (Industrial manufacture); PEP (Physical, engineering or chemical process); POF (Polymer in formulation); PRP (Properties); TEM (Technical or engineered material use); PREP (Preparation); PROC (Process); USES (Uses)

(alkyd resin-; plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion)

IT Polyphosphoric acids

RL: MOA (Modifier or additive use); USES (Uses)

(aluminum salts, rust-inhibiting pigment, polymer coating contg.; plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion)

IT Alkyd resins

RL: IMF (Industrial manufacture); PEP (Physical, engineering or chemical process); POF (Polymer in formulation); PRP (Properties); TEM (Technical or engineered material use); PREP (Preparation); PROC (Process); USES (Uses)

(aminoplast-; plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion)

IT Epoxy resins, uses

RL: IMF (Industrial manufacture); PEP (Physical, engineering or chemical process); POF (Polymer in formulation); PRP (Properties); TEM (Technical or engineered material use); PREP (Preparation); PROC (Process); USES (Uses)

(aminoplast; plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion)

IT Coating materials

(anticorrosive; plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion)

IT Aminoplasts

RL: IMF (Industrial manufacture); PEP (Physical, engineering or chemical process); POF (Polymer in formulation); PRP (Properties); TEM (Technical or engineered material use); PREP (Preparation); PROC (Process); USES (Uses)

(epoxy; plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion)

IT Fluoropolymers, uses

RL: MOA (Modifier or additive use); USES (Uses)

(lubricants, polymer coating contg.; plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion)

IT Corrosion inhibitors

(plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion)

IT Ionomers

Polyurethanes, uses

RL: PEP (Physical, engineering or chemical process); POF (Polymer in formulation); PRP (Properties); TEM (Technical or engineered material

ΙT

IT

ΙT

ΙT

IT

IT

ΙT

ΙT

ΙT

IT

ΙT

use); PROC (Process); USES (Uses) (plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion) Galvanized steel RL: PEP (Physical, engineering or chemical process); PRP (Properties); TEM (Technical or engineered material use); PROC (Process); USES (Uses) (plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion) Lubricants (solid; plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion) Polyphosphoric acids RL: MOA (Modifier or additive use); USES (Uses) (zinc salts, rust-inhibiting pigment, polymer coating contg.; plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion) 1344-28-1, Alumina sol 200, uses RL: PEP (Physical, engineering or chemical process); PRP (Properties); TEM (Technical or engineered material use); PROC (Process); USES (Uses) (colloidal, oxide coating; plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion) 75-35-4D, Vinylidene chloride, polymers RL: PEP (Physical, engineering or chemical process); POF (Polymer in formulation); PRP (Properties); TEM (Technical or engineered material use); PROC (Process); USES (Uses) (latex; plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion) 9002-84-0, Tetrafluoroethylene homopolymer RL: MOA (Modifier or additive use); USES (Uses) (lubricants, polymer coating contg.; plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion) 58465-32-0 RL: PEP (Physical, engineering or chemical process); PRP (Properties); TEM (Technical or engineered material use); PROC (Process); USES (Uses) (metal-plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion) 2466-09-3, Pyrophosphoric acid 7783-28-0, Diammonium phosphate 7664-38-2, Orthophosphoric acid, uses RL: PEP (Physical, engineering or chemical process); PRP (Properties); TEM (Technical or engineered material use); PROC (Process); USES (Uses) (oxide coating contg.; plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion) 1314-23-4, NZS 30A, uses 7631-86-9, Silica, RL: PEP (Physical, engineering or chemical process); PRP (Properties); TEM (Technical or engineered material use); PROC (Process); USES (Uses) (oxide coating; plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion) 81546-24-9P 268543-23-3P 268737-65-1P 270908-96-8P RL: IMF (Industrial manufacture); PEP (Physical, engineering or chemical process); POF (Polymer in formulation); PRP (Properties); TEM (Technical

or engineered material use); PREP (Preparation); PROC (Process); USES

(plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion)

25608-26-8, Chemipearl S 650 152743-60-7,

KATHLEEN FULLER EIC 1700/LAW LIBRARY 308-4290

9011-06-7, Krehalon AO

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Superflex 150 268736-83-0, Epomik WR 942
     RL: PEP (Physical, engineering or chemical process); POF (Polymer in
     formulation); PRP (Properties); TEM (Technical or engineered material
     use); PROC (Process); USES (Uses)
        (plated steel sheet having oxide inner coating and polymer outer
        coating for high corrosion resistance and coating adhesion)
     7429-90-5, Aluminum, uses
                                12597-69-2, Steel, uses
                                                           12609-49-3
IT
                  52360-06-2
                               96539-23-0
                                           112964-43-9
                                                          115253-85-5
     52308-11-9
     116903-21-0
                   119412-76-9
    RL: PEP (Physical, engineering or chemical process); PRP (Properties); TEM
     (Technical or engineered material use); PROC (Process); USES (Uses)
        (plated steel sheet having oxide inner coating and polymer outer
        coating for high corrosion resistance and coating adhesion)
TΥ
     471-34-1, Calcium carbonate, uses
                                         1344-95-2, Calcium silicate
                                      7784-30-7,
     7779-90-0, Zinc orthophosphate
    Aluminum orthophosphate
                              10103-46-5, Calcium phosphate
                                                                13530-50-2,
    Aluminum dihydrogenphosphate
                                   13530-54-6 13598-37-3,
     Zinc dihydrogenphosphate 14332-59-3, Zinc
    phosphite 14332-60-6, Zinc hydrogenphosphate
     23209-61-2, Calcium zinc phosphate
                                          237762-16-2,
     Shieldex C303
    RL: MOA (Modifier or additive use); USES (Uses)
        (rust-inhibiting pigment, polymer coating contg.; plated steel sheet
        having oxide inner coating and polymer outer coating for high corrosion
        resistance and coating adhesion)
     9002-88-4, Ethene homopolymer
ΙT
     RL: MOA (Modifier or additive use); USES (Uses)
        (wax, lubricants, polymer coating contg.; plated steel sheet having
        oxide inner coating and polymer outer coating for high corrosion
        resistance and coating adhesion)
     1344-28-1, Alumina sol 200, uses
ΙT
     RL: PEP (Physical, engineering or chemical process); PRP (Properties); TEM
     (Technical or engineered material use); PROC (Process); USES (Uses)
        (colloidal, oxide coating; plated steel sheet having oxide inner
        coating and polymer outer coating for high corrosion resistance and
     coating adhesion)
1344-28-1 HCAPLUS
RN
    Aluminum oxide (Al2O3) (8CI, 9CI) (CA INDEX NAME)
CN
*** STRUCTURE DIAGRAM IS NOT AVAILABLE ***
    1314-23-4, NZS 30A, uses 7631-86-9, Silica,
IT
     uses
     RL: PEP (Physical, engineering or chemical process); PRP (Properties); TEM
     (Technical or engineered material use); PROC (Process); USES (Uses)
        (oxide coating; plated steel sheet having oxide inner coating and
        polymer outer coating for high corrosion resistance and coating
        adhesion)
     1314-23-4 HCAPLUS
RN
     Zirconium oxide (ZrO2) (8CI, 9CI) (CA INDEX NAME)
CN
0=== Zr=== 0
RN
     7631-86-9 HCAPLUS
CN
    Silica (7CI, 8CI, 9CI) (CA INDEX NAME)
0== Si== 0
```

7779-90-0, Zinc orthophosphate

13598-37-3, Zinc dihydrogenphosphate 14332-59-3, Zinc phosphite 14332-60-6, Zinc

hydrogenphosphate

RL: MOA (Modifier or additive use); USES (Uses)

(rust-inhibiting pigment, polymer coating contg.; plated steel sheet having oxide inner coating and polymer outer coating for high corrosion resistance and coating adhesion)

7779-90-0 HCAPLUS RN

Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME) CN

3/2 Zn

13598-37-3 HCAPLUS RN

Phosphoric acid, zinc salt (2:1) (8CI, 9CI) (CA INDEX NAME) CN

1/2 Zn

14332-59-3 HCAPLUS RN

CN Phosphonic acid, zinc salt (1:1) (8CI, 9CI) (CA INDEX NAME)

Zn

\*\*\* FRAGMENT DIAGRAM IS INCOMPLETE \*\*\*

14332-60-6 HCAPLUS RN

Phosphoric acid, zinc salt (1:1) (8CI, 9CI) (CA INDEX NAME) CN

WESSMAN

Zn

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L65 ANSWER 14 OF 89 HCAPLUS COPYRIGHT 2002 ACS
     2001:36742 HCAPLUS
ΑN
     134:117175
DN
     Powder coating process for metals including pretreatment with
TI
     phenolic compounds to improve adhesion and corrosion resistance
     Shida, Masatsune
ΙN
PΑ
     Kansai Paint Co., Ltd., Japan
     Jpn. Kokai Tokkyo Koho, 11 pp.
SO
     CODEN: JKXXAF
     Patent
DT
LA
     Japanese
IC
     ICM B05D007-14
     ICS B05D003-10; B05D007-24; C09D161-04; C09D005-03; C09D201-00
     42-2 (Coatings, Inks, and Related Products)
CC
     Section cross-reference(s): 55, 56
FAN.CNT 1
                                       APPLICATION NO. DATE
     PATENT NO.
                     KIND DATE
     PΤ
     The process comprises a pretreatment of phosphate salt-treated metals with
AΒ
     aq. soln. of .gtoreq.1 (2,6-C6HXY10HCH2)n [I; n = 2-50; X = H, OH,
     C1-5 (hydroxy)alkyl, C6-12 aryl, benzyl, benzal, unsatd. hydrocarbon group
     forming a naphthalene ring with the above benzene ring,
     CR1R2-1,4-C6H3Y2OH; R1, R2 = H, OH, C1-5 alkyl, C1-10 hydroxyalkyl; Y1, Y2 = Z; Z = CH2NR3R4, CH2N+R5R6R7; R3-7 = H, C1-10 (hydroxy)alkyl; av. no. of
     Z per benzene ring (NZ) 0.2-1.0], drying, and powder coating. Thus, a
     steel sheet was successively immersed in Palbond L 3020 (Zn
     phosphate-based surface treating agent) and I (X = H; Y1 = CH2NMe2; n = 3,
     \overline{\text{NZ 1.00}}), coated with powders contg. Epikote 1004 (bisphenol A epoxy resin) and adipic dihydrazide, and baked to give a test piece with
     good water, corrosion, and exfoliation resistance.
ST
     metal coating phenol pretreatment water corrosion
     resistance; bisphenol epoxy resin adipic hydrazide powder
     coating; steel zinc phosphate phenol amine pretreatment coating
IT
     Coating materials
        (anticorrosive, water-resistant; powder coating process for
        metals including pretreatment with phenolic compds. to
        improve adhesion and corrosion resistance)
IT
     Phenols, uses
     RL: PRP (Properties); TEM (Technical or engineered material use); USES
     (Uses)
        (compds.; powder coating process for metals including pretreatment with
        phenolic compds. to improve adhesion and corrosion resistance)
     Epoxy resins, uses
IT
     RL: IMF (Industrial manufacture); PRP (Properties); TEM (Technical or
     engineered material use); PREP (Preparation); USES (Uses)
```

IT

ΙT

ΙT

ΙT

ΙT

ΙT

ΙT

ΙT

IT

TΤ

ΙT

320582-22-7

WESSMAN (dihydrazide-crosslinked; powder coating process for metals including pretreatment with phenolic compds. to improve adhesion and corrosion resistance) Polyesters, uses RL: IMF (Industrial manufacture); PRP (Properties); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (epoxy; powder coating process for metals including pretreatment with phenolic compds. to improve adhesion and corrosion resistance) Phosphates, uses RL: PRP (Properties); TEM (Technical or engineered material use); USES (Uses) (for primary surface treatment; powder coating process for metals including pretreatment with phenolic compds. to improve adhesion and corrosion resistance) Epoxy resins, uses RL: IMF (Industrial manufacture); PRP (Properties); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (polyester-; powder coating process for metals including pretreatment with phenolic compds. to improve adhesion and corrosion resistance) Polyesters, uses RL: IMF (Industrial manufacture); PRP (Properties); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (polyisocyanate-crosslinked; powder coating process for metals including pretreatment with phenolic compds. to improve adhesion and corrosion resistance) Galvanized steel Metals, miscellaneous RL: MSC (Miscellaneous) (powder coating process for metals including pretreatment with phenolic compds. to improve adhesion and corrosion resistance) Phenolic resins, uses RL: PRP (Properties); TEM (Technical or engineered material use); USES (Uses) (powder coating process for metals including pretreatment with phenolic compds. to improve adhesion and corrosion resistance) Coating process (powder; powder coating process for metals including pretreatment with phenolic compds. to improve adhesion and corrosion resistance) 7779-90-0, Zinc phosphate 10402-24-1, Iron phosphate 320368-56-7, Palfos 1077 142106-76-1, Palbond L 3020 RL: PRP (Properties); TEM (Technical or engineered material use); USES (Uses) (for primary surface treatment; powder coating process for metals including pretreatment with phenolic compds. to improve adhesion and corrosion resistance) 62300-19-0P, Butyl methacrylate-dodecanedioic acid-glycidyl methacrylate-methyl methacrylate-styrene copolymer 107375-83-7P, Adipic dihydrazide-bisphenol A-epichlorohydrin copolymer 191607-07-5P 320369-58-2P RL: IMF (Industrial manufacture); PRP (Properties); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (powder coating process for metals including pretreatment with phenolic compds. to improve adhesion and corrosion resistance) 12597-69-2, Steel, miscellaneous RL: MSC (Miscellaneous) (powder coating process for metals including pretreatment with phenolic compds. to improve adhesion and corrosion resistance)

320582-65-8

320583-24-2 RL: PRP (Properties); TEM (Technical or engineered material use); USES (Uses)

(powder coating process for metals including pretreatment with phenolic compds. to improve adhesion and corrosion resistance)

ΙT 7779-90-0, Zinc phosphate

RL: PRP (Properties); TEM (Technical or engineered material use); USES (Uses)

(for primary surface treatment; powder coating process for metals including pretreatment with phenolic compds. to improve adhesion and corrosion resistance)

RN 7779-90-0 HCAPLUS

Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME) CN

3/2 Zn

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ANSWER 15 OF 89 HCAPLUS COPYRIGHT 2002 ACS
    2001:559602 HCAPLUS
AN
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135:125531 DN

Conversion primer bath for dried-in-place coating with zinc ΤT phosphate suitable for galvanized steel

Cuyler, Brian B.; Miller, Robert W. ΙN

PΑ Henkel Corporation, USA

Eur. Pat. Appl., 18 pp. SO

CODEN: EPXXDW

DT Patent

LA English

IC ICM C23C022-12 ICS C23C022-18

55-6 (Ferrous Metals and Alloys) CC Section cross-reference(s): 42

FAN.CNT 1

PATENT NO. KIND DATE APPLICATION NO. DATE \_\_\_\_ \_\_\_\_\_ PΤ EP 1120478 A2 20010801 EP 2001-101928 20010129 R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO US 2001-769128 US 2002007872 20020124 20010124 A1 PRAI US 2000-178685P Ρ 20000128 US 2000-245694P Ρ 20001103

The aq. conversion bath for adherent coating of AΒ galvanized steel with Zn phosphate contains:

(a) phosphate ions at 1.0-400 g/L; (b) In cations at 0.003-0.10of the phosphate anion content; and (c) adhesion

promoters selected from film-forming org. substances, aminophenolic polymers, and/or inorg. oxides of Si,

Al, Ti, and/or Zr. The phosphating bath preferably contains Mn and Ni cations, and either Fe cations or hydroxylamine. The substrate is coated in the primer bath at 20-30.degree., dried at .ltoreq.180.degree. to form the phosphate conversion coating at 0.20-1.0 g/m2, and is typically finished by painting. Adhesion to paint is improved when the

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adhesion promoter is acrylic film former, and the
     adhesion to elastomers is improved by vinyl-phenol
     polymer in the presence of Ca cations in the phosphating bath.
     aq. conc. for primer bath typically contains total H2PO4 40.6,
     Zn2+1.37, Fe2+ 0.15, Mn2+ 3.95, and Ni2+ 1.33%. The primer bath was
     prepd. with the conc. 16, poly(acrylic acid) soln. 8.0 mL, and deionized
     water for 100 mL total, and the primer coating was applied at
     1.6-2.2 g/m2 with drying at 177.degree. and passed the steel strip bending
     conversion bath phosphate primer galvanized steel; zinc
ST
    phosphate primer bath galvanized steel
ΙT
     Phenolic resins, uses
     RL: MOA (Modifier or additive use); USES (Uses)
        (amino-, phosphating bath with; conversion primer bath for
        dried-in-place Zn phosphate coating on
        qalvanized steel)
IT
     Galvanized steel
     RL: PEP (Physical, engineering or chemical process); PROC (Process)
        (coating of; conversion primer bath for dried-in-place Zn
        phosphate coating on galvanized steel)
IT
     Acrylic polymers, uses
     RL: MOA (Modifier or additive use); USES (Uses)
        (phosphating bath with; conversion primer bath for dried-in-place
        Zn phosphate coating on galvanized steel)
ΙT
     Coating process
        (phosphating, primer, bath for; conversion primer bath for
        dried-in-place Zn phosphate coating on
        galvanized steel)
IT
     1314-23-4, Zirconia, uses 1344-28-1,
    Alumina, uses 7631-86-9, Silica, uses
     13463-67-7, Titania, uses
     RL: MOA (Modifier or additive use); USES (Uses)
        (colloidal, phosphating bath with; conversion primer bath for
        dried-in-place Zn phosphate coating on
        galvanized steel)
ΙT
     9081-54-3, Rhoplex HA-16
     RL: MOA (Modifier or additive use); USES (Uses)
        (latex, phosphating bath with; conversion primer bath for
        dried-in-place Zn phosphate coating on
        galvanized steel)
IT
     79-10-7, Acrylic acid, uses
                                   79-41-4, Methacrylic acid, uses
                                                                     1344-43-0,
    Manganous oxide, uses 9003-01-4, Poly(acrylic acid)
                                                           10381-36-9, Nickel
    phosphate 13598-37-3, Zinc dihydrogen
    phosphate
                 31257-96-2, Vinyl phenol
     RL: MOA (Modifier or additive use); USES (Uses)
        (phosphating bath with; conversion primer bath for
        dried-in-place Zn phosphate coating on
        galvanized steel)
     7779-90-0, Zinc phosphate
IT
     RL: PEP (Physical, engineering or chemical process); PROC (Process)
        (primer, coating with; conversion primer bath for dried-in-place
        Zn phosphate coating on galvanized steel)
IT
     1314-23-4, Zirconia, uses 1344-28-1,
     Alumina, uses 7631-86-9, Silica, uses
     13463-67-7, Titania, uses
     RL: MOA (Modifier or additive use); USES (Uses)
        (colloidal, phosphating bath with; conversion primer bath for
        dried-in-place Zn phosphate coating on
        galvanized steel)
     1314-23-4 HCAPLUS
RN
```

CN Zirconium oxide (ZrO2) (8CI, 9CI) (CA INDEX NAME)

o = Zr = o

RN 1344-28-1 HCAPLUS

CN Aluminum oxide (Al2O3) (8CI, 9CI) (CA INDEX NAME)

\*\*\* STRUCTURE DIAGRAM IS NOT AVAILABLE \*\*\*

RN 7631-86-9 HCAPLUS

CN Silica (7CI, 8CI, 9CI) (CA INDEX NAME)

o = si = o

RN 13463-67-7 HCAPLUS

CN Titanium oxide (TiO2) (8CI, 9CI) (CA INDEX NAME)

o = Ti = 0

IT 13598-37-3, Zinc dihydrogen phosphate

RL: MOA (Modifier or additive use); USES (Uses)
(phosphating bath with; conversion primer bath for dried-in-place Zn phosphate coating on

galvanized steel)
RN 13598-37-3 HCAPLUS

CN Phosphoric acid, zinc salt (2:1) (8CI, 9CI) (CA INDEX NAME)

1/2 Zn

IT 7779-90-0, Zinc phosphate

RL: PEP (Physical, engineering or chemical process); PROC (Process) (primer, coating with; conversion primer bath for dried-in-place **Zn phosphate** coating on **galvanized** steel)

RN 7779-90-0 HCAPLUS

CN Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME)

3/2 Zn

L65 ANSWER 16 OF 89 HCAPLUS COPYRIGHT 2002 ACS

AN 2001:596466 HCAPLUS

DN 135:324289

TI Model electrochemical cell study of cut-edge corrosion inhibition on coil-coated steel sheet by chromate-, phosphate-, and calcium-containing pigments

AU Zin, I. M.; Pokhmurskii, V. I.; Scantlebury, J. D.; Lyon, S. B.

CS Karpenko Physico-Mechanical Institute of the National Academy of Sciences of Ukraine, Lvov, 290601, Ukraine

SO Journal of the Electrochemical Society (2001), 148(8), B293-B298 CODEN: JESOAN; ISSN: 0013-4651

PB Electrochemical Society

DT Journal

LA English

CC 72-6 (Electrochemistry)

Section cross-reference(s): 42, 55

Corrosion at cut edges is the most important failure mechanism of AΒ org.-coated, profiled galvanized steel architectural claddings. Currently, edge corrosion is generally controlled by the addn. of strontium chromate in the paint primers; however, there is substantial interest in chromate replacements due to environmental reasons. This work describes an exptl. study of inhibition with specific relevance to the cut-edge situation; essentially equiv. to a small galvanic cell between zinc and steel. Although chromate initially acts as an anodic inhibitor for zinc corrosion at the cut edge, over a few hours of immersion, it was found to also strongly inhibit the steel cathode, hence reducing the cathodic protection current requirement on the zinc and thus acted as a mixed inhibitor in the cut-edge galvanic cell. Although individually, zinc phosphate and calcium ion-exchanged silica pigments had relatively poor inhibition, they showed a strong synergistic effect. Thus, a mixt. of the two compds. had comparable inhibitive efficiency to chromate. This is due to a similar mixed inhibition mechanism as chromate. Thus, anodic inhibition of zinc was evident as well as strong cathodic inhibition on the steel due to the formation of a compact, thin film contg. zinc, calcium, and phosphate species.

ST model electrochem cell study cut edge corrosion; inhibition coil coated steel sheet chromate phosphate calcium pigment

IT Acid rain

(artificial; in model electrochem. cell study of cut-edge corrosion inhibition on coil-coated steel sheet by chromate-, phosphate-, and calcium-contg. pigments)

IT Corrosion inhibitors

(chromate-, phosphate-, and calcium-contg. pigments for cut-edge corrosion of coil coated steel sheet)

IT Corrosion

(model electrochem. cell study of cut-edge corrosion)

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IT
     Electrochemical cells
     Primers (paints)
        (model electrochem. cell study of cut-edge corrosion inhibition on
        coil-coated steel sheet by chromate-, phosphate-, and calcium-contg.
        pigments)
ΙT
    Galvanized steel
     RL: PEP (Physical, engineering or chemical process); PRP (Properties);
     PROC (Process)
        (model electrochem. cell study of cut-edge corrosion inhibition on
        coil-coated steel sheet by chromate-, phosphate-, and calcium-contg.
        pigments)
     Electrolytic polarization
IΤ
        (of sepd. steel and zinc: model electrochem. cell study of cut-edge
        corrosion inhibition on coil-coated steel sheet by chromate-,
        phosphate-, and calcium-contg. pigments)
     7631-99-4, Sodium nitrate, processes 7647-14-5, Sodium chloride,
IT
                 7664-93-9, Sulfuric acid, processes 7757-82-6, Sodium sulfate, processes
                                                         7697-37-2, Nitric acid,
     processes
                                                          7783-20-2, Ammonium
     processes
     sulfate, processes
    RL: PEP (Physical, engineering or chemical process); PROC (Process)
        (artificial rain contg.; in model electrochem. cell study of cut-edge
        corrosion inhibition on coil-coated steel sheet by chromate-,
        phosphate-, and calcium-contg. pigments)
ΙT
     7440-66-6, Zinc, properties
                                   12597-69-2, Steel, properties
     RL: PEP (Physical, engineering or chemical process); PRP (Properties);
     PROC (Process)
        (electrolytic polarization of sepd. steel and zinc: model electrochem.
        cell study of cut-edge corrosion inhibition on coil-coated steel sheet
        by chromate-, phosphate-, and calcium-contg. pigments)
     7789-06-2, Strontium chromate
                                     99085-19-5, K-White 84
TΤ
     RL: MOA (Modifier or additive use); USES (Uses)
        (pigment in artificial rain water; model electrochem. cell
        study of cut-edge corrosion inhibition on coil-coated steel sheet by
        chromate-, phosphate-, and calcium-contg. pigments)
IT
     25013-42-7, Actirox 106
                                227605-13-2, Shieldex CP4 7394
     RL: MOA (Modifier or additive use); PRP (Properties); USES
        (pigment in artificial rain water; model electrochem. cell
        study of cut-edge corrosion inhibition on coil-coated steel sheet by
        chromate-, phosphate-, and calcium-contg. pigments)
              THERE ARE 17 CITED REFERENCES AVAILABLE FOR THIS RECORD
RE.CNT
RE
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(6) Howard, R; Prog Org Coat 1999, V37, P83 HCAPLUS
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(10) Porter, F; Br Corros J, London 1969, V4, P179 HCAPLUS
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(17) Zou, F; Galvatech '95 Conference Proceedings 1995, P837 HCAPLUS

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L65 ANSWER 17 OF 89 HCAPLUS COPYRIGHT 2002 ACS
     2000:639110 HCAPLUS
AN
DN
     133:226329
ΤI
     No-rinse primer bath for applying zinc phosphate coating before painting
     Rivera, Jose B.
IN
     Bulk Chemicals, Inc., USA
PΑ
SO
     U.S., 6 pp.
     CODEN: USXXAM
DT
    Patent
LA
    English
IC
     ICM C23C022-00
NCL 148251000
     56-6 (Nonferrous Metals and Alloys)
     Section cross-reference(s): 42
FAN.CNT 1
     PATENT NO.
                      KIND DATE
                                            APPLICATION NO. DATE
     US 6117251 A 20000912 US 1999-275586 19990324
PΙ
     The \mathbf{aq}. primer bath for forming of \mathbf{Z}\mathbf{n} phosphate coating on a
AΒ
     metal surface contains: (a) Zn(H2PO4)2; (b) H3PO4; (c) polyvinyl alc. as a
     polyhydric alc. reactive to acid; and (d) a metal salt (esp. Ni or Co
     nitrates) and an optional fluoride. The typical bath is prepd. by mixing
     powd. ZnO 14.42, aq. 75% H3PO4 57.55, Co(NO3)2.6H2O 2.37, polyvinyl alc. 0.83, NH4HF2 0.03%, and deionized water as the
     balance. The coating from the bath is applied without subsequent rinsing
     and hot drying, and shows decreased free acidity on the metal surface.
     The dried Zn phosphate coating decreases metal corrosion, and increases
     the adhesion of subsequent sealant and/or paint. The bath is
     suitable for dark primer coating on Zn surface, esp. to decrease the
     reflectivity of galvanized steel.
     zinc phosphate aq primer bath dark coating; galvanized
ST
     steel dark coating aq phosphate bath
ΙT
     Galvanized steel
     RL: PEP (Physical, engineering or chemical process); PROC (Process)
        (phosphating of; no-rinse aq. primer bath for applying zinc
        phosphate coating before painting)
IT
     Coating process
        (phosphating, primer bath; no-rinse aq. primer bath for
        applying zinc phosphate coating before painting)
     7779-90-0, Zinc phosphate
IT
     RL: TEM (Technical or engineered material use); USES (Uses)
        (coating with; no-rinse aq. primer bath for applying zinc
        phosphate coating before painting)
     1314-13-2, Zinc oxide (ZnO), uses 1341-49-7, Ammonium bifluoride 7664-38-2, Phosphoric acid, uses 7664-39-3, Hydrofluoric acid), uses
TΤ
     7783-47-3, Stannous fluoride 9002-89-5, Polyvinyl alcohol 10026-22-9,
     Cobalt nitrate hexahydrate 13138-45-9, Nickel dinitrate
     13598-37-3, Zinc dihydrogen phosphate
     RL: MOA (Modifier or additive use); USES (Uses)
        (phosphating bath contg.; no-rinse aq. primer bath for
        applying zinc phosphate coating before painting)
RE.CNT
              THERE ARE 9 CITED REFERENCES AVAILABLE FOR THIS RECORD
(1) Kunde; "Performance Evaluation of Prephosphated Galvannealed Steel Sheet
    for Automotive Applications," SAE Technical Paper Series 970152 1997, P21
(2) Lautensleger; "Formability Performance of Prephosphated Galvannealed Sheet
    Steel, "SAE Technical Paper Series 970717 1997, P147 HCAPLUS
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(3) Miller; US 5378292 1995 HCAPLUS

- (4) Oka; US 4053328 1977 HCAPLUS
- (5) Reed; US 3939014 1976 HCAPLUS
- (6) Senzaki; US 4338141 1982 HCAPLUS
- (7) Sienkowski; US 5261973 1993 HCAPLUS
- (8) Sugama; US 4659395 1987 HCAPLUS
- (9) Sugama, T; Journal of Coatings Tech 1989, V61(771), P43 HCAPLUS
- IT 7779-90-0, Zinc phosphate

RL: TEM (Technical or engineered material use); USES (Uses) (coating with; no-rinse aq. primer bath for applying zinc phosphate coating before painting)

RN 7779-90-0 HCAPLUS

CN Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME)

3/2 Zn

IT 13598-37-3, Zinc dihydrogen phosphate

RL: MOA (Modifier or additive use); USES (Uses) (phosphating bath contg.; no-rinse aq. primer bath for applying zinc phosphate coating before painting)

RN 13598-37-3 HCAPLUS

CN Phosphoric acid, zinc salt (2:1) (8CI, 9CI) (CA INDEX NAME)

1/2 Zn

L65 ANSWER 18 OF 89 HCAPLUS COPYRIGHT 2002 ACS

AN 2000:657831 HCAPLUS

DN 133:239479

 ${\tt TI}$  Resin compositions and anticorrosive chromate-free coated steel plates therefrom

IN Kikuchi, Katsuhira; Tada, Chiyoko; Suzuki, Yukiko; Ogata, Hiroyuki; Umino, Shigeru

25

PA Kawasaki Steel Corp., Japan

SO Jpn. Kokai Tokkyo Koho, 7 pp.

CODEN: JKXXAF

DT Patent

LA Japanese

IC ICM B05D007-14 ICS C08J005-12; C08L101-02; C23C026-00

CC 42-10 (Coatings, Inks, and Related Products)

Section cross-reference(s): 55 FAN.CNT 1 APPLICATION NO. DATE PATENT NO. KIND DATE JP 2000254583 A2 20000919 JP 1999-58370 19990305 PΙ Title compns., having a pH of 5-12, contain metal ions and AB base-neutralized anionic water-sol. resins. A galvanized steel plate was coated with a NH3 soln.-neutralized aq. compn. (pH 7.0) contg. A 6310 (acrylic acid-maleic acid copolymer) 100, Mn phosphate 5, and other additives 15 parts and baked at 135.degree. for 15 min to form a plate with good coating film adhesion and anticorrosion at flat surfaces and edges. anticorrosion steel coating neutralized anionic resin metal ion; STadhesion steel coating neutralized anionic resin metal ion ΙT Coating materials (anticorrosive; metal ion- and neutralized anionic resin-contg. aq. coatings for chromate-free steel for anticorrosion) Galvanized steel ΙT RL: MSC (Miscellaneous) (metal ion- and neutralized anionic resin-contg. aq. coatings for chromate-free steel for anticorrosion) IΤ Ionomers RL: POF (Polymer in formulation); TEM (Technical or engineered material use); USES (Uses) (metal ion- and neutralized anionic resin-contg. aq. coatings for chromate-free steel for anticorrosion) 25053-28-5, Acrylic acid-vinylsulfonic acid copolymer ΙT RL: POF (Polymer in formulation); TEM (Technical or engineered material use); USES (Uses) (Aron A 6015; metal ion- and neutralized anionic resin-contg. aq. coatings for chromate-free steel for anticorrosion) 29132-58-9, Acrylic acid-maleic acid copolymer ΙT RL: POF (Polymer in formulation); TEM (Technical or engineered material use); USES (Uses) (Aron A 6310; metal ion- and neutralized anionic resin-contg. aq. coatings for chromate-free steel for anticorrosion) IT 26099-09-2, Poly(maleic acid) RL: POF (Polymer in formulation); TEM (Technical or engineered material use); USES (Uses) (Aron A 6510; metal ion- and neutralized anionic resin-contg. aq. coatings for chromate-free steel for anticorrosion) **7779-90-0**, Zinc phosphate 10043-83-1, Magnesium phosphate 10124-54-6, Manganese phosphate ΙT RL: MOA (Modifier or additive use); USES (Uses) (metal ion- and neutralized anionic resin-contg. aq. coatings for chromate-free steel for anticorrosion) ΙT 9003-01-4, Aron A 30LL RL: POF (Polymer in formulation); TEM (Technical or engineered material use); USES (Uses) (metal ion- and neutralized anionic resin-contg. aq. coatings for chromate-free steel for anticorrosion) 11149-84-1 37346-11-5 IT RL: MSC (Miscellaneous) (platings, on steel; metal ion- and neutralized anionic resin-contg. aq. coatings for chromate-free steel for anticorrosion) 7779-90-0, Zinc phosphate ŢΤ RL: MOA (Modifier or additive use); USES (Uses) (metal ion- and neutralized anionic resin-contg. aq. coatings for chromate-free steel for anticorrosion) 7779-90-0 HCAPLUS RN

CN Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME)

3/2 Zn

```
L65 ANSWER 19 OF 89 HCAPLUS COPYRIGHT 2002 ACS
     2000:484171 HCAPLUS
ΑN
     133:90819
DN
     Anticorrosive, nontoxic coatings for precoated metal sheets
TТ
     Furukawa, Hiroyasu; Kanai, Hiroshi; Ueda, Kohei; Takahashi, Akira; Nomura,
ΙN
     Hiromasa; Miyabayashi, Eimei; Hirata, Fumiaki
     Nippon Steel Corp., Japan; Takeda Chemical Industries, Ltd.
PΑ
     Jpn. Kokai Tokkyo Koho, 14 pp.
SO
     CODEN: JKXXAF
DT
     Patent
LA
     Japanese
     ICM C09D175-04
IC
     ICS C09D005-08; C23C022-17; C23C022-40
     42-10 (Coatings, Inks, and Related Products)
CC
     Section cross-reference(s): 55
FAN.CNT 1
     PATENT NO.
                   KIND DATE
                                       APPLICATION NO. DATE
     JP 2000198963 A2 20000718 JP 1998-374742 19981228
PΙ
AΒ
     The coatings comprise as film-forming resin components (a) polyester
     polyols with functionality .gtoreq.3, (b) epoxy resins having secondary OH groups on which lactones or alkylene oxides are added, and (c) blocked
     org. polyisocyanates or blocked prepolymers of org. polyisocyanates and
     active H compds. and as non-Cr corrosion inhibitors phosphate ion sources
     and vanadate ion sources (forming ions in presence of H2O and
          Thus, 600 parts of a 1.52:3.02:2.27 (mol) hydrogenated
     0).
     bisphenol A-adipic acid-trimethylolpropane polyester polyol and
     400 parts Placcel G 402 (.epsilon.-caprolactone-bisphenol A
     epoxy resin adduct) were dissolved in cyclohexanone to give a soln. (A),
     sep., 241.6 parts 1,3-bis(isocyanatomethyl)cyclohexane was treated with
     180.6 parts Me Et ketoxime and further treated with 177.0 parts polyester
     polyol (adipic acid-ethylene glycol-trimethylolpropane-dipropylene glycol
     copolymer) to give a blocked polyisocyanate soln., 24.5 parts of which was
     mixed with 43.4 parts A, premixed 5 parts MgHPO4 and 5 parts Mn2O3.V2O5,
     and 1,1,3,3-tetrabutyl-1,3-diacetoxydistannoxane, applied on a
     galvanized steel sheet, baked, and over-coated to give a test piece showing excellent corrosion resistance.
     epoxy polyester polyurethane coating anticorrosive steel; phosphate
ST
     vanadate corrosion inhibitor polyurethane coating
TΤ
     Borosilicate glasses
     RL: MOA (Modifier or additive use); USES (Uses)
        (Pyrex; anticorrosive, nontoxic coatings for precoated metal sheets)
     Glass, uses
IT
     RL: MOA (Modifier or additive use); USES (Uses)
        (anticorrosive, nontoxic coatings for precoated metal sheets)
```

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ΙT
    Galvanized steel
    RL: MSC (Miscellaneous)
        (anticorrosive, nontoxic coatings for precoated metal sheets)
ΙT
    Coating materials
        (anticorrosive; anticorrosive, nontoxic coatings for precoated metal
        sheets)
ΙT
     Polyurethanes, uses
     Polyurethanes, uses
     Polyurethanes, uses
     RL: IMF (Industrial manufacture); POF (Polymer in formulation); PRP
     (Properties); TEM (Technical or engineered material use); PREP
     (Preparation); USES (Uses)
        (epoxy-polyester-; anticorrosive, nontoxic coatings for precoated metal
        sheets)
IT
     Polyesters, uses
    Polyesters, uses
    Polyesters, uses
    RL: IMF (Industrial manufacture); POF (Polymer in formulation); PRP
     (Properties); TEM (Technical or engineered material use); PREP
     (Preparation); USES (Uses)
        (epoxy-polyurethane-; anticorrosive, nontoxic coatings for precoated
       metal sheets)
ΙT
    Corrosion inhibitors
        (pigments, phosphate and vanadate; anticorrosive, nontoxic coatings for
       precoated metal sheets)
ΙT
    Epoxy resins, uses
    Epoxy resins, uses
    Epoxy resins, uses
    RL: IMF (Industrial manufacture); POF (Polymer in formulation); PRP
     (Properties); TEM (Technical or engineered material use); PREP
     (Preparation); USES (Uses)
        (polyester-polyurethane-; anticorrosive, nontoxic coatings for
       precoated metal sheets)
ΙT
     502-44-3DP, .epsilon.-Caprolactone, reaction products with epoxy resins,
     polymers
                264148-16-5P, Adipic acid-1,3-bis(isocyanatomethyl)cyclohexane-
    dimethyl isophthalate-dipropylene glycol-ethylene glycol-1,6-hexanediol-
                                                  264148-17-6P
     Placcel G 402-trimethylolpropane copolymer
                                                                 264148-18-7P,
     Dimethyl isophthalate-1,6-hexanediol-Placcel G 402-Takenate D
     160N-trimethylolpropane copolymer
                                         264148-19-8P
                                                        264148-20-1P
     264148-21-2P
                    264148-22-3P
                                   264148-23-4P
                                                  264148-23-4P
                                                                281660-41-1P
                    281660-43-3P
     281660-42-2P
    RL: IMF (Industrial manufacture); POF (Polymer in formulation); PRP
     (Properties); TEM (Technical or engineered material use); PREP
     (Preparation); USES (Uses)
        (anticorrosive, nontoxic coatings for precoated metal sheets)
     1305-62-0, Calcium hydroxide, uses 1305-78-8, Calcium oxide, uses
IT
                                   1314-34-7, Vanadium trioxide
     1310-65-2, Lithium hydroxide
                                                                   1314-56-3,
                                  2466-09-3, Pyrophosphoric acid
     Phosphorus pentoxide, uses
                                                                   7664 - 38 - 2,
                                              7757-87-1, Trimagnesium phosphate
    Orthophosphoric acid, uses
                                  7757-86-0
    7757-93-9
                 7758-23-8 7758-87-4, Calcium phosphate 7779-90-0,
                      10343-62-1, Metaphosphoric acid
                                                        12040-58-3
     Zinc phosphate
     13477-39-9, Calcium metaphosphate
                                        13550-42-0, Calcium vanadium oxide
                 13573-13-2, Magnesium vanadium oxide (MgV206)
                                                                 14100-64-2,
     (Ca3V2O8)
    Calcium vanadium oxide (CaV206))
                                       14986-94-8, Manganese vanadium oxide
                15469-60-0, Vanadium zinc oxide (V2Zn3O8)
                                                            15607-56-4, Cobalt
     (MnV206)
     vanadium oxide (CoV2O6)
                             138882-01-6, Manganese vanadium oxide (MnVO4)
     RL: MOA (Modifier or additive use); USES (Uses)
        (anticorrosive, nontoxic coatings for precoated metal sheets)
IT
     7779-90-0, Zinc phosphate
     RL: MOA (Modifier or additive use); USES (Uses)
```

(anticorrosive, nontoxic coatings for precoated metal sheets) RN 7779-90-0 HCAPLUS CN Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME)

3/2 Zn

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ANSWER 20 OF 89 HCAPLUS COPYRIGHT 2002 ACS
AN
    2000:405489 HCAPLUS
    133:31883
DN
    Nonpolluting precoated metal sheets with excellent adhesion of coatings
TI
IN
     Furukawa, Hiroyasu; Ueda, Kohei; Nomura, Hiromasa; Takahashi, Akira;
    Kanai, Hiroshi
    Nippon Steel Corp., Japan
PΑ
SO
    Jpn. Kokai Tokkyo Koho, 8 pp.
    CODEN: JKXXAF
    Patent
DT
    Japanese
LA
    ICM B05D007-14
     ICS B05D007-24; B32B015-08
     42-10 (Coatings, Inks, and Related Products)
    Section cross-reference(s): 55
FAN.CNT 1
                                         APPLICATION NO. DATE
    PATENT NO.
                  KIND DATE
                     ____
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    JP 2000167482 A2 20000620 JP 1998-340633 19981130
PΙ
    At least one side of metal sheets is coated with a layer contg. 100 parts
AB
     (as solid) ag. resins, 0.2-50 parts tannin or tannic acid, and
    optionally 10-500 parts SiO2 microparticles and further coated
    with a color layer. Thus, an electrogalvanized steel sheet was coated
    with an acrylic olefin resin contg. 2.5 phr tannic acid Al and 30 phr
    Snowtex N, dried at 150.degree., primed with a polyester contg. Zn
    phosphite, dried at 220.degree., further coated with FL 100HQ (polyester),
    and dried at 220.degree. to give a test piece showing excellent adhesion
    of the top coat even after immersion in boiling water and good
    processability.
    nonpolluting precoated steel tannic acid base
ST
ΙT
    Tannins
    RL: TEM (Technical or engineered material use); USES (Uses)
        (Brewtan, Tanal 1; nonpolluting precoated metal sheets with good
        adhesion of coatings)
IT
    Tannins
    RL: TEM (Technical or engineered material use); USES (Uses)
        (aluminum salts; nonpolluting precoated metal sheets with good adhesion
       of coatings)
    Molybdates
ΙT
     Phosphates, uses
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RL: TEM (Technical or engineered material use); USES (Uses)

(anticorrosive pigments, primers contg.; nonpolluting precoated metal

sheets with good adhesion of coatings)

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ΙT
    Coating materials
        (anticorrosive; nonpolluting precoated metal sheets with good adhesion
        of coatings)
ΙT
    Acrylic polymers, uses
    Epoxy resins, uses
       Galvanized steel
     Polyesters, uses
     Polyurethanes, uses
    RL: TEM (Technical or engineered material use); USES (Uses)
        (nonpolluting precoated metal sheets with good adhesion of coatings)
    Group VB element compounds
ΙT
     RL: TEM (Technical or engineered material use); USES (Uses)
        (vanadates, anticorrosive pigments, primers contg.; nonpolluting
        precoated metal sheets with good adhesion of coatings)
ΙT
     14332-59-3, Zinc phosphite
    RL: TEM (Technical or engineered material use); USES (Uses)
        (anticorrosive pigments, primers contg.; nonpolluting precoated metal
        sheets with good adhesion of coatings)
     7631-86-9, Snowtex N, uses
TΤ
     RL: TEM (Technical or engineered material use); USES (Uses)
        (colloidal; nonpolluting precoated metal sheets with good adhesion of
        coatings)
ΙT
     264189-52-8, FL 100HQ
    RL: TEM (Technical or engineered material use); USES (Uses)
        (nonpolluting precoated metal sheets with good adhesion of coatings)
     269734-06-7, P 108 (Epoxy resin)
                                        269734-07-8, P 641 (Polymer)
IT
     269734-14-7, P 304
    RL: TEM (Technical or engineered material use); USES (Uses)
        (primer; nonpolluting precoated metal sheets with good adhesion of
        coatings)
     14332-59-3, Zinc phosphite
ΙT
    RL: TEM (Technical or engineered material use); USES (Uses)
        (anticorrosive pigments, primers contg.; nonpolluting precoated metal
        sheets with good adhesion of coatings)
RN
     14332-59-3 HCAPLUS
     Phosphonic acid, zinc salt (1:1) (8CI, 9CI) (CA INDEX NAME)
CN
  \cap
  Zn
*** FRAGMENT DIAGRAM IS INCOMPLETE ***
    7631-86-9, Snowtex N, uses
ΙT
     RL: TEM (Technical or engineered material use); USES (Uses)
        (colloidal; nonpolluting precoated metal sheets with good adhesion of
        coatings)
RN
     7631-86-9 HCAPLUS
    Silica (7CI, 8CI, 9CI) (CA INDEX NAME)
CN
o = si = o
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L65 ANSWER 21 OF 89 HCAPLUS COPYRIGHT 2002 ACS
    2000:301084 HCAPLUS
AN
    132:324435
DN
    Resin-coated galvanized steel plates with good adhesion
TΙ
    and anticorrosion
    Ishizuka, Kiyokazu
ΙN
    Nippon Steel Corp., Japan
PΑ
     Jpn. Kokai Tokkyo Koho, 7 pp.
SO
    CODEN: JKXXAF
    Patent
DT
LA
    Japanese
    ICM C23C028-00
IC
     ICS B05D003-10; B05D007-14; B05D007-24; C23C020-06
     55-6 (Ferrous Metals and Alloys)
CC
     Section cross-reference(s): 42
FAN.CNT 1
     PATENT NO.
                     KIND DATE
                                          APPLICATION NO. DATE
    JP 2000129460 A2 20000509 JP 1998-308723 19981029
PΙ
    Title steel plates with no chromium treatment are prepd. by plating with
AΒ
     zinc (alloy), treating with aq. soln. contg. phosphoric acid
     polyvalent metal salt and metal oxide sol to form an amorphous layer of
     0.05-1 g/m2, and finally coating with a resin layer of 0.5-2 g/m2. Thus,
     an electrogalvanized steel sheet was coated with a 0.05-g/m2 layer contg.
    Mg(H2PO4)2 100 and silica sol 30 parts, and then with 1.0-g/m2
     layer contg. ethylene-acrylic acid copolymer 100 and silica sol
     30 parts, showing good naked anticorrosion and adhesion
     properties.
    galvanized steel resin coating anticorrosion adhesion;
ST
     acrylic acid ethylene copolymer coating galvanized steel
     anticorrosion adhesion; magnesium phosphate colloidal
     silica galvanized steel anticorrosion adhesion
     Epoxy resins, properties
ΙT
     RL: POF (Polymer in formulation); PRP (Properties); TEM (Technical or
     engineered material use); USES (Uses)
        (acrylic; prepn. of resin-coated galvanized steel plates with
        good adhesion and anticorrosion)
ΙT
     Coating materials
        (anticorrosive; prepn. of resin-coated galvanized steel
        plates with good adhesion and anticorrosion)
ΙT
        (prepn. of resin-coated galvanized steel plates with good
        adhesion and anticorrosion)
TΤ
     Galvanized steel
     RL: PEP (Physical, engineering or chemical process); PRP (Properties); TEM
     (Technical or engineered material use); PROC (Process); USES (Uses)
        (prepn. of resin-coated galvanized steel plates with good
        adhesion and anticorrosion)
IT
     Acrylic polymers, properties
     RL: POF (Polymer in formulation); PRP (Properties); TEM (Technical or
     engineered material use); USES (Uses)
        (prepn. of resin-coated galvanized steel plates with good
        adhesion and anticorrosion)
ΙT
     Polyurethanes, properties
     RL: POF (Polymer in formulation); PRP (Properties); TEM (Technical or
     engineered material use); USES (Uses)
        (prepn. of resin-coated galvanized steel plates with good
        adhesion and anticorrosion)
ΙT
     7631-86-9, Silica, uses
     RL: MOA (Modifier or additive use); TEM (Technical or engineered
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material use); USES (Uses) (prepn. of resin-coated galvanized steel plates with good adhesion and anticorrosion) 9010-77-9, Acrylic acid-ethylene copolymer IT 9002-88-4 RL: POF (Polymer in formulation); PRP (Properties); TEM (Technical or engineered material use); USES (Uses) (prepn. of resin-coated galvanized steel plates with good adhesion and anticorrosion) IT 1314-23-4, Zirconia, uses 1344-28-1, Aluminum oxide, uses 7758-23-8, Calcium biphosphate 10043-83-1, Magnesium phosphate 13463-67-7, Titania, 13530-50-2, Aluminum primary phosphate 13598-37-3 14154-09-7, Manganese phosphate RL: TEM (Technical or engineered material use); USES (Uses) (prepn. of resin-coated galvanized steel plates with good adhesion and anticorrosion) IT 7631-86-9, Silica, uses RL: MOA (Modifier or additive use); TEM (Technical or engineered material use); USES (Uses) (prepn. of resin-coated galvanized steel plates with good adhesion and anticorrosion) RN 7631-86-9 HCAPLUS CN Silica (7CI, 8CI, 9CI) (CA INDEX NAME) 0 = si = 01314-23-4, Zirconia, uses 1344-28-1, TΥ Aluminum oxide, uses 13463-67-7, Titania, uses 13598-37-3 RL: TEM (Technical or engineered material use); USES (Uses) (prepn. of resin-coated galvanized steel plates with good adhesion and anticorrosion) RN 1314-23-4 HCAPLUS Zirconium oxide (ZrO2) (8CI, 9CI) (CA INDEX NAME) CN 0=== Zr=== 0 1344-28-1 HCAPLUS RN Aluminum oxide (Al2O3) (8CI, 9CI) (CA INDEX NAME) CN \*\*\* STRUCTURE DIAGRAM IS NOT AVAILABLE \*\*\* 13463-67-7 HCAPLUS RN Titanium oxide (TiO2) (8CI, 9CI) (CA INDEX NAME) CN O== Ti== O RN 13598-37-3 HCAPLUS CN Phosphoric acid, zinc salt (2:1) (8CI, 9CI) (CA INDEX NAME)

1/2 Zn

L65 ANSWER 22 OF 89 HCAPLUS COPYRIGHT 2002 ACS 2000:300439 HCAPLUS ΑN 132:335885 DN Metal sheet having chromium-free matte coating with good resistance to ΤI corrosion and acid ΙN Tanaka, Shoichi; Nakano, Takashi Kansai Paint Co., Ltd., Japan PΑ Jpn. Kokai Tokkyo Koho, 11 pp. SO CODEN: JKXXAF DT Patent Japanese LA IC ICM B05D005-06 ICS B32B015-08; C09D005-00; C09D167-00 42-10 (Coatings, Inks, and Related Products) CC Section cross-reference(s): 55, 56 FAN.CNT 1 APPLICATION NO. DATE PATENT NO. KIND DATE ----\_\_\_\_\_ JP 2000126677 A2 20000509 JP 1998-305231 19981027 PΙ The sheet has (A) a primer layer (glass transition temp. 40-125.degree.) AB contg. 7-60% pigments chosen from Cr-free anticorrosive pigments and silica microparticles showing oil absorption 30-200 mL/100 g and pore vol. 0.05-1.2 mL/q and (B) a wrinkled matte topcoat. A Zn-Al coated

coating adhesion, and resistance to corrosion, boiling water, and acid.

ST metal sheet matte coating corrosion resistance; acid resistance matte coating metal sheet; steel sheet primer epoxy polyester pigment; chromium free pigment primer metal sheet

steel sheet was chromated, coated with a primer contg. Vylon EP 2940 (epoxy-modified polyester) 75, Ti white 30, Al tripolyphosphate 10,

Sylysia 740 50, Cymel 303 25, and Nacure 5225 0.5 part, and topcoated with KP Color 1540NM Blue to give a test piece showing good processability,

(acid-resistant; metal sheet having Cr-free matte coating with good corrosion and acid resistance)

IT Coating materials

Coating materials

IT

(anticorrosive; metal sheet having Cr-free matte coating with good corrosion and acid resistance)

IT Polyesters, uses

RL: POF (Polymer in formulation); TEM (Technical or engineered material use); USES (Uses)

(hydroxy-contg., primers; metal sheet having Cr-free matte coating with good corrosion and acid resistance)

IT Coating materials

(matte; metal sheet having Cr-free matte coating with good corrosion and acid resistance)

IT Primers (paints)

(metal sheet having Cr-free matte coating with good corrosion and acid resistance)

IT Galvanized steel

Metals, uses

RL: TEM (Technical or engineered material use); USES (Uses) (metal sheet having Cr-free matte coating with good corrosion and acid resistance)

IT Silica gel, uses

RL: MOA (Modifier or additive use); USES (Uses)

(pigments in primers, Sylysia 740; metal sheet having Cr-free matte coating with good corrosion and acid resistance)

IT Corrosion inhibitors

(pigments, in primers; metal sheet having Cr-free matte coating with good corrosion and acid resistance)

IT Epoxy resins, uses

RL: POF (Polymer in formulation); TEM (Technical or engineered material use); USES (Uses)

(primers; metal sheet having Cr-free matte coating with good corrosion and acid resistance)

IT **7631-86-9**, **Silica**, uses

RL: MOA (Modifier or additive use); USES (Uses)

(Mizukasil P 766, pigment in primers; metal sheet having Cr-free matte coating with good corrosion and acid resistance)

IT 7779-90-0, Zinc phosphate 15099-32-8,

Aluminum phosphite 29196-72-3, Aluminum tripolyphosphate 237762-16-2, Shieldex C 303

RL: MOA (Modifier or additive use); USES (Uses)

(anticorrosive pigment in primers; metal sheet having Cr-free matte coating with good corrosion and acid resistance)

IT 7429-90-5, Aluminum, uses 12597-69-2, Steel, uses

RL: TEM (Technical or engineered material use); USES (Uses)

(metal sheet having Cr-free matte coating with good corrosion and acid resistance)

IT 143186-46-3, Cymel 303-Vylon 29CS copolymer 237743-49-6 237743-50-9 237762-17-3 237762-18-4 267230-04-6

RL: POF (Polymer in formulation); TEM (Technical or engineered material use); USES (Uses)

(primer; metal sheet having Cr-free matte coating with good corrosion and acid resistance)

IT 7631-86-9, Silica, uses

RL: MOA (Modifier or additive use); USES (Uses)

(Mizukasil P 766, pigment in primers; metal sheet having Cr-free matte coating with good corrosion and acid resistance)

RN 7631-86-9 HCAPLUS

CN Silica (7CI, 8CI, 9CI) (CA INDEX NAME)

o = si = o

IT 7779-90-0, Zinc phosphate

RL: MOA (Modifier or additive use); USES (Uses)

(anticorrosive pigment in primers; metal sheet having Cr-free matte coating with good corrosion and acid resistance)

RN 7779-90-0 HCAPLUS

CN Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME)

3/2 Zn

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L65 ANSWER 23 OF 89 HCAPLUS COPYRIGHT 2002 ACS
     2000:247305 HCAPLUS
AN
DN
    132:295206
     Chromium-free pre-coated metal plates with high coating adhesion
TΙ
     and corrosion resistance
     Furukawa, Hiroyasu; Takahashi, Akira; Ueda, Kohei; Nomura, Hiromasa;
IN
     Kanai, Hiroshi
     Nippon Steel Corp., Japan
PΑ
     Jpn. Kokai Tokkyo Koho, 26 pp.
SO
     CODEN: JKXXAF
DT
     Patent
LA
     Japanese
IC
     ICM B05D007-14
     ICS C09D175-04; C23F011-00; C08G018-80
     42-10 (Coatings, Inks, and Related Products)
CC
     Section cross-reference(s): 55
FAN.CNT 1
     PATENT NO. KIND DATE APPLICATION NO. DATE

JP 2000107686 A2 20000418 JP 1998-281199 19981002
Title plates consist of metal plates, silane coupler-contg. aq.
PΙ
     resin primers, bottom coatings, and colored top coatings in which the bottom coatings prepd. from compns. contg. (A) .gtoreq.3 functional
     group-contg. polyester-polyols, secondary OH-contg. epoxy resin/lactone or
     alkylene oxide adducts, and blocked polyisocyanates or NCO-terminated
     prepolymers and (B) compds. relesing PO4-3 and compds. releasing VO4-3
     ions in the presence of water and O. A galvanized
     steel plate was primed with an aq. compn. contg. AP 1058, Hytec
     S 7024, and .gamma.-(2-aminoethyl)aminopropyltrimethoxysilane, baked,
     coated with a compn. contg. adipic acid (I)-hydrogenated bisphenol
     A-trimethylolpropane (II) copolymer, Placcel G 402, and Me Et
     ketoxime-blocked I-II-dipropylene glycol-ethylene glycol-1,3-
     bis(isocyanatomethyl)cyclohexanecopolymer, MgHPO4, Mn2O3.V2O5, and a
     catalyst, baked, topcoated with white FL 100HQ (polyester coating), and
     baked to form a plate showing good interlayer adhesion, flexural
     resistance (no cracks), and anticorrosion at cut and edge areas.
     silane coupler aq primer steel; anticorrosion coating
ST
     adhesion steel; polyester polyol epoxy resin adduct polyisocyanate
     coating steel
IT
     Coupling agents
         (Cr-free precoated metal plates from aq. primers and
        epoxy-polyester-polyurethane bottom coats and colored topcoats)
IT
     Coating materials
         (anticorrosive; Cr-free precoated metal plates from aq.
        primers and epoxy-polyester-polyurethane bottom coats and colored
        topcoats)
ΙT
     Polyurethanes, uses
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ΙT

IT

ΙT

TΤ

TT

IT

ΙT

09/769128 Page 46 RL: IMF (Industrial manufacture); POF (Polymer in formulation); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (epoxy-polyester-, bottom coatings; Cr-free precoated metal plates from ag. primers and epoxy-polyester-polyurethane bottom coats and colored topcoats) Polyesters, uses RL: IMF (Industrial manufacture); POF (Polymer in formulation); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (epoxy-polyurethane-, bottom coatings; Cr-free precoated metal plates from aq. primers and epoxy-polyester-polyurethane bottom coats and colored topcoats) Acrylic polymers, uses RL: POF (Polymer in formulation); TEM (Technical or engineered material use); USES (Uses) (olefin-, primer; Cr-free precoated metal plates from aq. primers and epoxy-polyester-polyurethane bottom coats and colored topcoats) Corrosion inhibitors (pigments; Cr-free precoated metal plates from aq. primers and epoxy-polyester-polyurethane bottom coats and colored topcoats) Epoxy resins, uses RL: IMF (Industrial manufacture); POF (Polymer in formulation); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (polyester-polyurethane-, bottom coatings; Cr-free precoated metal plates from aq. primers and epoxy-polyester-polyurethane bottom coats and colored topcoats) Epoxy resins, uses Polyurethanes, uses RL: POF (Polymer in formulation); TEM (Technical or engineered material use); USES (Uses) (primer; Cr-free precoated metal plates from aq. primers and epoxy-polyester-polyurethane bottom coats and colored topcoats) Polyesters, uses RL: TEM (Technical or engineered material use); USES (Uses) (topcoats; Cr-free precoated metal plates from aq. primers and epoxy-polyester-polyurethane bottom coats and colored topcoats) 1305-62-0, Calcium hydroxide, uses 1310-65-2, Lithium hydroxide 1370 1305-78-8, Calcium oxide, uses 13701-61-6 RL: MOA (Modifier or additive use); USES (Uses) (P and V composite modifiers, anticorrosive pigments; Cr-free precoated metal plates from aq. primers and epoxy-polyesterpolyurethane bottom coats and colored topcoats) 1314-62-1, Vanadium oxide (V2O5), 1314-56-3, Phosphorus pentaoxide, uses 2466-09-3, Pyrophosphoric acid 7664-3 7757-86-0, Magnesium hydrogenphosphate 7664-38-2, Orthophosphoric acid, 7757-87-1, Trimagnesium 7757-93-9, Calcium hydrogenphosphate 7758-23-8, Calcium diphosphate 7758-87-4, TriCalcium diphosphate bis(dihydrogen phosphate) 10343-62-1, Metaphosphoric acid **7779-90-0**, Zinc phosphate

ΙT 13573-13-2, Magnesium vanadium oxide (MgV2O6) 14986-94-8, Manganese vanadium oxide (MnV2O6) 15469-60-0, Vanadium zinc oxide (V2Zn3O8) 15607-56-4, Cobalt vanadium oxide (CoV206) 53801-86-8, Calcium 138882-01-6, Manganese vanadium oxide (MnVO4) metaphosphate 154662-00-7, Calcium vanadium oxide (Ca0.5VO3) 256377-18-1, Calcium vanadium oxide (Cal.5VO4) 264148-25-6 RL: MOA (Modifier or additive use); USES (Uses)

(anticorrosive pigments; Cr-free precoated metal plates from aq . primers and epoxy-polyester-polyurethane bottom coats and colored topcoats)

ΙT 264148-15-4P, Adipic acid-1,3-bis(isocyanatomethyl)cyclohexane-dipropylene glycol-ethylene glycol-hydrogenated bisphenol A-Placcel G

402-trimethylolpropane copolymer 264148-16-5P, Adipic acid-1,3-bis(isocyanatomethyl)cyclohexane-dimethyl isophthalatedipropylene glycol-ethylene glycol-1,6-hexanediol-Placcel G 402-trimethylolpropane copolymer 264148-17-6P, Adipic acid-.alpha.,.omega.-diisocyanato-1,3-dimethylbenzene-dimethyl isophthalate-dipropylene glycol-ethylene glycol-1,6-hexanediol-Placcel G 402-trimethylolpropane copolymer 264148-18-7P, Dimethyl isophthalate-1,6-hexanediol-Placcel G 402-trimethylolpropane-Takenate D 160N copolymer 264148-19-8P 264148-20-1P 264148-21-2P, Bis(2-hydroxyethyl) terephthalate-Placcel G 402-sebacic acid-.alpha.,.alpha.,.alpha.-tetramethyl-m-xylylenediisocyanatetrimethylolpropane copolymer 264148-22-3P 264148-23-4P 264148-24-5P, Adipic acid-3-methyl-1,5-pentanediol-Placcel G 402-succinic acid-trimethylolpropane-Takenate D 160N copolymer RL: IMF (Industrial manufacture); POF (Polymer in formulation); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (bottom coatings; Cr-free precoated metal plates from aq. primers and epoxy-polyester-polyurethane bottom coats and colored topcoats) 4420-74-0 IΤ 75-79-6, Methyltrichlorosilane 1760-24-3 RL: MOA (Modifier or additive use); USES (Uses) (coupler; Cr-free precoated metal plates from aq. primers and epoxy-polyester-polyurethane bottom coats and colored topcoats) 1314-34-7, Vanadium oxide (V2O3) ΙT RL: MOA (Modifier or additive use); USES (Uses) (mixt., anticorrosive pigments; Cr-free precoated metal plates from aq. primers and epoxy-polyester-polyurethane bottom coats and colored topcoats) 175832-28-7, Bon-Tighter HUX 320 204529-09-9, Polysol 8500 ΙT RL: POF (Polymer in formulation); TEM (Technical or engineered material use); USES (Uses) (primer; Cr-free precoated metal plates from aq. primers and epoxy-polyester-polyurethane bottom coats and colored topcoats) 264189-52-8, FL 100HQ IT RL: TEM (Technical or engineered material use); USES (Uses) (topcoats; Cr-free precoated metal plates from aq. primers and epoxy-polyester-polyurethane bottom coats and colored topcoats) 7779-90-0, Zinc phosphate ΙT RL: MOA (Modifier or additive use); USES (Uses) (anticorrosive pigments; Cr-free precoated metal plates from aq . primers and epoxy-polyester-polyurethane bottom coats and colored topcoats) 7779-90-0 HCAPLUS RN Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME) CN

3/2 Zn

L65 ANSWER 24 OF 89 HCAPLUS COPYRIGHT 2002 ACS AN 2000:180957 HCAPLUS

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132:225512
DN
     Zinc alloy-coated steel sheets with excellent heat resistance,
ΤI
    heating-discoloration resistance, and corrosion resistance
     Ishizuka, Kiyokazu
ΙN
PΑ
    Nippon Steel Corp., Japan
     Jpn. Kokai Tokkyo Koho, 5 pp.
SO
    CODEN: JKXXAF
    Patent
תת
LA
    Japanese
    ICM B05D007-14
IC
     ICS B32B015-08
CC
     55-6 (Ferrous Metals and Alloys)
     Section cross-reference(s): 73
FAN.CNT 1
                                     APPLICATION NO. DATE
    PATENT NO.
                     KIND DATE
    JP 2000079370 A2 20000321 JP 1998-253395 19980908
PΤ
    The steel sheets have a 1st coating of a Zn alloy and 2-2 g/m2 2nd coating
AΒ
    prepd. by application of an aq. soln. contg. 10-100 parts
     colloidal silica to 100 parts Mg(H2PO4)2 and drying of it. The
     application soln. optionally contains 5-20 parts aq. resin
     (e.g., nonionic emulsion or dispersion). The steel sheets may have a
     color layer (e.g., by blackening treatment or Zn
    phosphate-type chem. conversion treatment) between the 1st and 2nd
     coatings. Harmful Cr (VI) is not used in coating materials and process.
    The steel sheets are esp. useful for shrink bands for cathode-ray tubes or
     zinc alloy coated steel sheet heat corrosion resistant; magnesium
ST
     biphosphate colloidal silica coating steel; cathode ray tube
     shrink band steel; stove zinc alloy coated steel sheet
IT
    Coating materials
        (anticorrosive, heat-resistant; zinc alloy-coated steel sheets with
       inorg. top coating for excellent heat resistance and corrosion
       resistance)
IT
     Polymers, uses
     RL: MOA (Modifier or additive use); USES (Uses)
        (aq., top coatings contg.; zinc alloy-coated steel sheets
        with inorg, top coating for excellent heat resistance and corrosion
        resistance)
ΙΤ
     Coating process
        (blackening, for color interlayer; zinc alloy-coated steel sheets with
        inorg. top coating for excellent heat resistance and corrosion
        resistance)
ΙT
    Coating process
        (phosphating, for color interlayer; zinc
        alloy-coated steel sheets with inorg. top coating for excellent heat
        resistance and corrosion resistance)
IT
    Cathode ray tubes
        (shrink bands; zinc alloy-coated steel sheets with excellent heat
        resistance and corrosion resistance for shrink bands)
ΙT
     Stoves (appliances)
        (zinc alloy-coated steel sheets with excellent heat resistance and
        corrosion resistance for stoves)
IT
    Galvanized steel
     RL: PEP (Physical, engineering or chemical process); TEM (Technical or
     engineered material use); PROC (Process); USES (Uses)
        (zinc alloy-coated steel sheets with inorg. top coating for excellent
        heat resistance and corrosion resistance)
IT
     Zinc alloy, base
     RL: TEM (Technical or engineered material use); USES (Uses)
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WESSMAN 09/769128 Page 49 (coatings; zinc alloy-coated steel sheets with inorg. top coating for excellent heat resistance and corrosion resistance) ΙT 52360-06-2 RL: TEM (Technical or engineered material use); USES (Uses) (coatings; zinc alloy-coated steel sheets with inorg, top coating for excellent heat resistance and corrosion resistance) ΙT **7631-86-9**, **Silica**, uses RL: TEM (Technical or engineered material use); USES (Uses) (colloidal, top coating component; zinc alloy-coated steel sheets with inorg. top coating for excellent heat resistance and corrosion resistance) 13092-66-5, Magnesium biphosphate ΙT RL: TEM (Technical or engineered material use); USES (Uses) (top coating component; zinc alloy-coated steel sheets with inorg. top coating for excellent heat resistance and corrosion resistance) 9010-77-9, Acrylic acid-ethylene copolymer ΙT 9002-88-4, Polyethylene RL: MOA (Modifier or additive use); USES (Uses) (top coatings contg.; zinc alloy-coated steel sheets with inorg. top coating for excellent heat resistance and corrosion resistance) ΙT 12597-69-2, Steel, processes RL: PEP (Physical, engineering or chemical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses) (zinc alloy-coated steel sheets with inorg, top coating for excellent heat resistance and corrosion resistance) IT**7631-86-9, Silica,** uses RL: TEM (Technical or engineered material use); USES (Uses) (colloidal, top coating component; zinc alloy-coated steel sheets with inorg. top coating for excellent heat resistance and corrosion resistance) 7631-86-9 HCAPLUS RN Silica (7CI, 8CI, 9CI) (CA INDEX NAME) CN 0== Si== 0 L65 ANSWER 25 OF 89 HCAPLUS COPYRIGHT 2002 ACS AN 2000:19163 HCAPLUS DN 132:67160 Anticorrosive precoated steel sheet free from chromium ion TI Yoshimi, Naoto; Ando, Satoshi; Sagiyama, Masaru IN Nippon Kokan Co., Ltd., Japan PΑ Jpn. Kokai Tokkyo Koho, 20 pp. SO CODEN: JKXXAF DT Patent LA Japanese ICM B05D007-14 ICS C23C022-00; C23C022-07 TC 55-6 (Ferrous Metals and Alloys) Section cross-reference(s): 42 FAN.CNT 1

KIND DATE APPLICATION NO. PATENT NO. DATE ----JP 2000000519 A2 20000107 JP 1998-181494 19980612 PT The sheet consists of a galvanized steel substrate or steel AB

substrate plated with Al-based material and a surface layer made of a 99/1-1/99 mixt. of a water-dispersing or water-sol. resin and a chelating agent comprising a polymer matrix and a

chelate-forming group. The sheet prepd. by a process without chromating process shows good corrosion inhibition despite the absence of Cr6+.

anticorrosive precoated steel sheet chromium ion; galvanized ST steel sheet anticorrosive resin coating; aluminum plated steel sheet anticorrosive coating; chelating agent polymer anticorrosive coating IT Polyurethanes, uses

RL: TEM (Technical or engineered material use); USES (Uses) (acrylic; anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

Polyphosphoric acids ΙT

RL: MOA (Modifier or additive use); USES (Uses)

(aluminum salts, lubricants; in anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

TΤ Chelating agents Electroplating

(anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contq. polymeric chelating agents)

TΤ Galvanized steel

> RL: PRP (Properties); TEM (Technical or engineered material use); USES (Uses)

(anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

IT Acrylic polymers, uses

Epoxy resins, uses

RL: TEM (Technical or engineered material use); USES (Uses) (anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

Coating materials ΙT

(anticorrosive; anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

IT Phenolic resins, uses

Polyamines

Polyoxyalkylenes, uses

RL: TEM (Technical or engineered material use); USES (Uses) (chelating group-substituted; anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

Molybdates IT

Phosphites

Polyphosphates

RL: MOA (Modifier or additive use); USES (Uses)

(corrosion inhibitors; anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

IT Amides, uses

RL: MOA (Modifier or additive use); USES (Uses)

(fatty, lubricants; in anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

IT Corrosion inhibitors

Lubricants

(in anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

ΙT

RL: MOA (Modifier or additive use); USES (Uses)

(lubricants; anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

ΤТ Fluoropolymers, uses Hydrocarbon waxes, uses Polyoxyalkylenes, uses

Sulfides, uses

RL: MOA (Modifier or additive use); USES (Uses)

(lubricants; in anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

IT Phosphates, uses

RL: MOA (Modifier or additive use); USES (Uses)

(molybdophosphate, corrosion inhibitors; anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

IT Heteropoly acids

RL: MOA (Modifier or additive use); USES (Uses)

(molybdophosphates, corrosion inhibitors; anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

IT Alkali metals, uses

RL: MOA (Modifier or additive use); USES (Uses)

(sulfates, lubricants; in anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

IT Coating materials

(water-thinned; anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

IT Polyolefins

IΤ

RL: MOA (Modifier or additive use); USES (Uses)

(wax, lubricants; in anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

9002-88-4D, Polyethylene, IT 9002-86-2D, PVC, chelating group-substituted chelating group-substituted 9002-89-5D, Poly(vinyl alcohol), chelating group-substituted 9002-98-6D, Aziridine homopolymer, chelating group-substituted 9003-70-7D, Divinylbenzene-styrene copolymer, stituted 25322-68-3D, Polyethylene glycol, chelating 75497-02-8, Voncoat R 3360 96352-52-2, Finetex ES chelating group-substituted group-substituted 102641-36-1, Finetex ES 850 97794-61-1, Voncoat SFC 55 675 178966-33-1, Adeka Bon-tighter HUX 401 253131-15-6, Voncoat R 3385 253131-41-8, Voncoat CG 5060 253131-78-1, Adeka EM 0433 RL: TEM (Technical or engineered material use); USES (Uses) (anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

IT 83-86-3, Phytic acid **7631-86-9**, **Silica**, uses

7664-38-2D, Phosphoric acid, esters 13598-36-2, Phosphonic acid

RL: MOA (Modifier or additive use); USES (Uses)

(corrosion inhibitors; anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

IT 7779-90-0, Zinc phosphate 7782-42-5,

9002-84-0, Teflon MP 1100 10043-11-5, Boron nitride Graphite, uses (BN), uses 10103-46-5, Calcium phosphate 11113-63-6, Graphite fluoride 14306-25-3, Sodium phytate 14332-59-3, Zinc phosphite 35046-95-8, Magnesium phytate 37164-27-5, Manganese phosphite 37367-98-9, Calcium molybdate 56083-79-5 59246-95-6, Zinc phytate 61583-60-6, Zinc molybdate 65526-82-1, Magnesium zinc phosphite 106145-21-5 130638-76-5, Aluminum phosphomolybdate 225663-39-8 225663-96-7

RL: MOA (Modifier or additive use); USES (Uses)

(lubricants; in anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents) 12597-69-2, Steel, uses

RL: TEM (Technical or engineered material use); USES (Uses) (sheet; anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents) 7440-66-6, Zinc, uses 12609-49-3 52308-11-9 52360-06-2 58465-32-0

IT 7440-66-6, Zinc, uses 12609-49-3 52308-11-9 52360-06-2 58465-32-0 96539-23-0 115253-85-5 142240-64-0, Aluminum 5, magnesium 0.5, zinc 94 RL: TEM (Technical or engineered material use); USES (Uses) (steel sheet coated with; anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

IT **7631-86-9**, **Silica**, uses

RL: MOA (Modifier or additive use); USES (Uses)

(corrosion inhibitors; anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

RN 7631-86-9 HCAPLUS

CN Silica (7CI, 8CI, 9CI) (CA INDEX NAME)

o = si = o

WESSMAN

IT 7779-90-0, Zinc phosphate 14332-59-3

, Zinc phosphite

RL: MOA (Modifier or additive use); USES (Uses)

(lubricants; in anticorrosive precoated steel sheet free from chromium ion having polymer surface coating contg. polymeric chelating agents)

RN 7779-90-0 HCAPLUS

CN Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME)

3/2 Zn

RN 14332-59-3 HCAPLUS CN Phosphonic acid, zinc salt (1:1) (8CI, 9CI) (CA INDEX NAME)

O | O- P- C

Zn

\*\*\* FRAGMENT DIAGRAM IS INCOMPLETE \*\*\*

L65 ANSWER 26 OF 89 METADEX COPYRIGHT 2002 CSA

AN 2000(9):57-1474 METADEX

TI Powder coated hot-dip galvanized steel in corrosive environment.

AU Bjordal, M. (SINTEF Materials Technology); Axelsen, S.B. (SINTEF Materials

Technology); Knudsen, O.O. (SINTEF Materials Technology)

- SO Assessing the Future of Coating Work (2000), 121-130, Numerical Data, Graphs, Photomicrographs, 10 ref.
  Protective Coatings Europe. 2100 Wharton Street, Suite 310, Pittsburgh, PA 15203, USA
  Conference: PCE 2000 Conference and Exhibition, Genoa, Italy, 8-10 Mar. 2000
- DT Conference Article
- CY United States
- LA English
- Duplex coating systems, with hot-dip zinc in combination with powder AΒ coating, has been exposed in accelerated corrosion tests and in field tests to document their ability to protect steel in corrosive environment. Two thick powder coatings applied directly on phosphated steel was also included as well as three systems with wet coatings either on steel or hot-dip galvanized steel. The powder coatings were applied industrially, thus representing actual quality on such coatings. Coated panels were exposed in two different cyclic exposure tests, one test submerged in distilled water, and mechanical testing. Panels are also being exposed on test sites in marine atmosphere and industrial atmosphere. The tests show that it is possible to obtain good corrosion protection of steel in corrosive environment with 90 mu m zinc, phosphate and 75 mu m polyester powder coating on top. The results indicate that polyester powder with primide hardener performs just as well in a duplex system as polyester with TGIC hardener. There were large differences between 'identical' systems applied by different companies. The process step being most important to obtain high quality seems to be pre-treatment of the zinc surface before powder coating. It is crucial that the phosphate layer covers the entire surface and has a fine platelet structure. The surface must be free from contamination before applying the powder coating. The corrosion protective properties of the phosphate layer have been demonstrated.
- CC 57 Finishing; 35 Corrosion
- CT Conference Paper; Galvanized steels: Coating; Hot dip galvanizing; Phosphating (coating); Powder coating; Polyesters: Coatings; Powder coatings: Corrosion; Organic coatings: Corrosion; Corrosion resistance: Coating effects
- L65 ANSWER 27 OF 89 HCAPLUS COPYRIGHT 2002 ACS
- AN 1999:728205 HCAPLUS
- DN 131:340087
- TI Surface-treated steel sheets showing high corrosion resistance and excellent workability, and preparation thereof
- IN Ishizuka, Kiyokazu; Shindo, Hidetoshi
- PA Nippon Steel Corp., Japan
- SO Jpn. Kokai Tokkyo Koho, 6 pp. CODEN: JKXXAF
- DT Patent
- LA Japanese
- IC ICM C23C022-22
- CC 55-6 (Ferrous **Metals** and Alloys) Section cross-reference(s): **56**
- FAN.CNT 1

PATENT NO. KIND DATE APPLICATION NO. DATE
PI JP 11315386 A2 19991116 JP 1998-124559 19980507

AB The steel sheets comprise, successively formed, Zn (alloy) platings, and 0.1-2.0 g/m2 of water-slightly sol. amorphous inorg. films contg. .gtoreq.1% of Mg. Zn phosphate conversion coating films may be formed between the steels and the inorg. films, whereas the total

thickness of the conversion coating films and the inorg. films is 0.1-2.0 g/m2. In prepn. of the steel sheets, the inorg. films are prepd. by applying aq. solns. contg. magnesium dihydrogen phosphate and .gtoreq.1% (to solids) of Mg on the steels, baking at 150-250.degree., and immediately quenching in water. The coatings are free from toxic Cr.

- ST steel anticorrosive coating inorg amorphous film; zinc plated steel anticorrosive amorphous coating; phosphate zinc conversion coating steel anticorrosive
- IT Films

(amorphous, inorg.; prepn. of steel sheets successively coated with Zn (alloys) and anticorrosive amorphous inorg. films contg. Mg)

IT Coating materials

(anticorrosive, amorphous inorg.; prepn. of steel sheets successively coated with Zn (alloys) and anticorrosive amorphous inorg. films contg. Mq)

IT Silica gel, uses

RL: TEM (Technical or engineered material use); USES (Uses) (coating soln. component; in prepn. of steel sheets successively coated with Zn (alloys) and anticorrosive amorphous inorg. films contg. Mg)

IT Coating process

(conversion; prepn. of steel sheets successively coated with Zn (alloys) and anticorrosive amorphous inorg. films contg. Mg)

IT Galvanized steel

RL: TEM (Technical or engineered material use); USES (Uses) (electrogalvanized; prepn. of steel sheets successively coated with Zn (alloys) and anticorrosive amorphous inorg. films contg. Mg)

IT Galvanized steel

ΙT

RL: TEM (Technical or engineered material use); USES (Uses) (prepn. of steel sheets successively coated with Zn (alloys) and anticorrosive amorphous inorg. films contg. Mg)

IT 7664-38-2, Phosphoric acid, uses 13092-66-5, Magnesium dihydrogen phosphate

RL: TEM (Technical or engineered material use); USES (Uses) (coating soln. component; in prepn. of steel sheets successively coated with Zn (alloys) and anticorrosive amorphous inorg. films contg. Mg)

7779-90-0, Zinc phosphate
RI: TEM (Technical or engi

RL: TEM (Technical or engineered material use); USES (Uses) (conversion films; prepn. of steel sheets successively coated with Zn (alloys) and anticorrosive amorphous inorg. films contg. Mg)

IT 12597-69-2, Steel, uses

RL: TEM (Technical or engineered material use); USES (Uses) (prepn. of steel sheets successively coated with Zn (alloys) and anticorrosive amorphous inorg. films contg. Mg)

IT 1314-23-4, Zirconia, uses 1344-28-1,

Aluminum oxide (Al2O3), uses

RL: TEM (Technical or engineered material use); USES (Uses) (sol, coating soln. component; in prepn. of steel sheets successively coated with Zn (alloys) and anticorrosive amorphous inorg. films contg. Mg)

IT 7779-90-0, Zinc phosphate

RL: TEM (Technical or engineered material use); USES (Uses) (conversion films; prepn. of steel sheets successively coated with Zn (alloys) and anticorrosive amorphous inorg. films contg. Mg)

RN 7779-90-0 HCAPLUS

CN Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME)

ST

ΙT

```
3/2 Zn
TΤ
    1314-23-4, Zirconia, uses 1344-28-1,
    Aluminum oxide (Al2O3), uses
    RL: TEM (Technical or engineered material use); USES (Uses)
        (sol, coating soln. component; in prepn. of steel sheets successively
        coated with Zn (alloys) and anticorrosive amorphous inorg. films contg.
       Mg)
RN
    1314-23-4 HCAPLUS
    Zirconium oxide (ZrO2) (8CI, 9CI) (CA INDEX NAME)
CN
0 = Zr = 0
    1344-28-1 HCAPLUS
RN
    Aluminum oxide (Al2O3) (8CI, 9CI) (CA INDEX NAME)
CN
*** STRUCTURE DIAGRAM IS NOT AVAILABLE ***
L65 ANSWER 28 OF 89 HCAPLUS COPYRIGHT 2002 ACS
    1999:699394 HCAPLUS
ΑN
    131:340081
DN
ΤI
    Galvanized steel sheet with multilayer coating for painting
    having high corrosion resistance and resistance to secondary
     adhesion of water
    Yamaji, Takafumi; Matsuzaki, Akira; Yamashita, Masaaki
ΙN
    Nippon Kokan Co., Ltd., Japan Jpn. Kokai Tokkyo Koho, 7 pp.
PΑ
SO
    CODEN: JKXXAF
DT
    Patent
LA
    Japanese
     ICM C23C028-00
IC
     ICS C23C002-06; C23C022-07; C23C022-30
CC
     55-6 (Ferrous Metals and Alloys)
FAN.CNT 1
                           DATE
                  KIND DATE
                                          APPLICATION NO. DATE
     PATENT NO.
                     ____
     JP 11302870 A2 19991102
                                          JP 1998-109793 19980420
PΙ
    The conversion coating layer in a multilayer coating on a
AB
     galvanized steel sheet contains a Zn3(PO4)2.cntdot.4H2O layer at
     0.1-1.5 g/m2 and a chromate layer on top of it. The chromate layer
     contains fumed SiO2 with a primary particle size of 10-14 nm and
     5-9 nm and a chromic acid compd. The SiO2/Cr ratio in the
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chromate layer is .gtoreq.3 and <6, and the content of Cr is 5-55 mg/m2.

coating corrosion chromating

Coating materials

fumed silica chromic acid chromate zinc

phosphate coating steel; galvanized steel multilayer

(anticorrosive; galvanized steel sheet with multilayer

coating for painting having high corrosion resistance and resistance to secondary adhesion of water)

IT Coating process

WESSMAN

(conversion; galvanized steel sheet with multilayer coating for painting having high corrosion resistance and resistance to secondary adhesion of water)

IT Galvanized steel

RL: TEM (Technical or engineered material use); USES (Uses) (galvanized steel sheet with multilayer coating for painting having high corrosion resistance and resistance to secondary adhesion of water)

IT Coating materials

(multilayer; galvanized steel sheet with multilayer coating for painting having high corrosion resistance and resistance to secondary adhesion of water)

IT 7543-51-3, Zinc phosphate tetrahydrate

RL: TEM (Technical or engineered material use); USES (Uses) (coating contg.; galvanized steel sheet with multilayer coating for painting having high corrosion resistance and resistance to secondary adhesion of water)

IT 7631-86-9, Fumed silica, uses

RL: MOA (Modifier or additive use); USES (Uses)
(colloidal; in chromate layer in galvanized steel sheet with
multilayer coating for painting having high corrosion resistance and
resistance to secondary adhesion of water)

IT 7738-94-5D, Chromic acid (H2CrO4), compds.

RL: TEM (Technical or engineered material use); USES (Uses)
(in chromate layer in galvanized steel sheet with multilayer
coating for painting having high corrosion resistance and resistance to
secondary adhesion of water)

IT 7543-51-3, Zinc phosphate tetrahydrate

RL: TEM (Technical or engineered material use); USES (Uses) (coating contg.; galvanized steel sheet with multilayer coating for painting having high corrosion resistance and resistance to secondary adhesion of water)

RN 7543-51-3 HCAPLUS

CN Phosphoric acid, zinc salt (2:3), tetrahydrate (8CI, 9CI) (CA INDEX NAME)

2 H<sub>2</sub>O

3/2 Zn

IT 7631-86-9, Fumed silica, uses

RL: MOA (Modifier or additive use); USES (Uses)
(colloidal; in chromate layer in galvanized steel sheet with
multilayer coating for painting having high corrosion resistance and
resistance to secondary adhesion of water)

Silica (7CI, 8CI, 9CI) (CA INDEX NAME)

7631-86-9 HCAPLUS

RN

CN

0 = si = 0L65 ANSWER 29 OF 89 HCAPLUS COPYRIGHT 2002 ACS 1999:310996 HCAPLUS ΑN DN 131:20322 TΤ Chromate film-free anticorrosive steel panels ΙN Yoshimi, Naoto; Sasaki, Kenichi; Sugimoto, Yoshiharu; Sagiyama, Masaru PΑ Nippon Kokan Co., Ltd., Japan SO Jpn. Kokai Tokkyo Koho, 18 pp. CODEN: JKXXAF DTPatent Japanese LA ICM B05D007-14 IC ICS C23C022-00; C23C022-07 42-10 (Coatings, Inks, and Related Products) CC Section cross-reference(s): 55 FAN.CNT 1 PATENT NO. KIND DATE APPLICATION NO. DATE JP 11128830 A2 19990518 JP 1997-314281 19971030 PΙ Title panels are prepd. by forming phosphoric acid- and/or phosphate-contg. polymeric chelating agent-based films on Zn- or Al-plated steel panels. A galvanized steel panel was coated with an aq. compn. contg. iminomethylenephosphoric acid group-contg. polyethylene to a 0.5-.mu.m thickness and dried at 150.degree. to form a film with good adhesion to the panel and anticorrosion (JIS Z 2371) over 48 h. STanticorrosion phosphato polymeric chelating agent coating steel IT Sulfates, uses RL: MOA (Modifier or additive use); POF (Polymer in formulation); USES (Uses) (alkali metal, lubricants; phosphato polymeric chelating agent-based coatings on Zn- or Al-plated steel for anticorrosion) ΙT Polyphosphoric acids RL: MOA (Modifier or additive use); POF (Polymer in formulation); USES (Uses) (aluminum salts, corrosion inhibitor; phosphato polymeric chelating agent-based coatings on Zn- or Al-plated steel for anticorrosion) ΤТ Coating materials (anticorrosive; phosphato polymeric chelating agent-based coatings on Zn- or Al-plated steel for anticorrosion) IT Molybdates Phosphates, uses Phosphites RL: MOA (Modifier or additive use); POF (Polymer in formulation); USES (Uses) (corrosion inhibitor; phosphato polymeric chelating agent-based coatings on Zn- or Al-plated steel for anticorrosion) IT Amides, uses RL: MOA (Modifier or additive use); POF (Polymer in formulation); USES (Uses) (fatty, lubricants; phosphato polymeric chelating agent-based coatings on Zn- or Al-plated steel for anticorrosion)

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Polyoxyalkylenes, uses
TΤ
     RL: TEM (Technical or engineered material use); USES (Uses)
        (iminomethylenephosphoric acid group-contg.; phosphato
        polymeric chelating agent-based coatings on Zn- or Al-plated steel for
        anticorrosion)
ΙT
     Fluoropolymers, uses
     Polyoxyalkylenes, uses
     Soaps
     Sulfides, uses
     RL: MOA (Modifier or additive use); POF (Polymer in
     formulation); USES (Uses)
        (lubricants; phosphato polymeric chelating agent-based
        coatings on Zn- or Al-plated steel for anticorrosion)
IT
     Acrylic polymers, uses
     Epoxy resins, uses
       Phenolic resins, uses
     Polyamines
     RL: TEM (Technical or engineered material use); USES (Uses)
        (phosphato group-contg.; phosphato polymeric
        chelating agent-based coatings on Zn- or Al-plated steel for
        anticorrosion)
    Chelating agents
IT
     Corrosion inhibitors
        (phosphato polymeric chelating agent-based coatings on Zn- or
        Al-plated steel for anticorrosion)
IT
     Galvanized steel
     RL: MSC (Miscellaneous)
        (phosphato polymeric chelating agent-based coatings on Zn- or
        Al-plated steel for anticorrosion)
ΙT
     Vinyl compounds, uses
     RL: TEM (Technical or engineered material use); USES (Uses)
        (polymers, phosphato group-contg.; phosphato
        polymeric chelating agent-based coatings on Zn- or Al-plated steel for
        anticorrosion)
IT
     Lubricants
        (solid; phosphato polymeric chelating agent-based coatings on
        Zn- or Al-plated steel for anticorrosion)
     83-86-3, Phytic acid 7779-90-0, Zinc phosphate
IT
     10103-46-5, Calcium phosphate 13598-36-2, Phosphonic ac 14306-25-3, Sodium phytate 14332-25-3 14332-59-3, Zinc
                                      13598-36-2, Phosphonic acid
                 35046-95-8, Magnesium phytate
     phosphite
                                                  37164-27-5, Manganese
                 37367-98-9, Calcium molybdate
                                                  56083-79-5, Stannous phytate
     phosphite
     59246-95-6, Zinc phytate
                                 61583-60-6, Zinc molybdate
                                 122493-85-0, Aluminum molybdenum oxide
     65526-82-1
                  107534-28-1
    phosphate (AlMo11026(PO4))
                                   161116-19-4
                                                 225663-96-7
     RL: MOA (Modifier or additive use); POF (Polymer in
     formulation); USES (Uses)
        (corrosion inhibitor; phosphato polymeric chelating
        agent-based coatings on Zn- or Al-plated steel for anticorrosion)
IT
     7631-86-9, Silica, miscellaneous
     RL: MSC (Miscellaneous)
        (in zinc platings; phosphato polymeric chelating
        agent-based coatings on Zn- or Al-plated steel for anticorrosion)
ΤТ
     9002-88-4, Luvax 1151
     RL: MOA (Modifier or additive use); POF (Polymer in
     formulation); USES (Uses)
        (lubricants, Luvax 1151, Ceridust 3620; phosphato polymeric
        chelating agent-based coatings on Zn- or Al-plated steel for
        anticorrosion)
     1317-33-5, Molybdenum disulfide, uses 7782-42-5, Graphite, uses
IT
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10043-11-5, Boron nitride, uses
                                                   11113-63-6, Graphite
     9002-84-0
     fluoride
     RL: MOA (Modifier or additive use); POF (Polymer in
     formulation); USES (Uses)
        (lubricants; phosphato polymeric chelating agent-based
        coatings on Zn- or Al-plated steel for anticorrosion)
                               52308-11-9
                                           52360-06-2
IT
     11100-95-1
                  37345-61-2
                                                         96539-23-0
     99653-45-9
                  118889-49-9
                                119412-76-9
     RL: MSC (Miscellaneous)
        (phosphato polymeric chelating agent-based coatings on Zn- or
        Al-plated steel for anticorrosion)
     9002-86-2D, PVC, iminomethylenephosphoric acid group-contg.
IT
                                                                  9002-88-4D.
     Polyethylene, iminomethylenephosphoric acid group-contg.
                                                                9002-89-5D,
     Poly(vinyl alcohol), iminomethylenephosphoric acid group-contg.
     9002-98-6D, iminomethylenephosphoric acid group-contg.
                                                              9003-01-4D,
     Poly(acrylic acid), imino or aminoalkylenephosphoric acid group-contg.
     9003-70-7D, Divinylbenzene-styrene copolymer, iminomethylenephosphoric
                         9005-25-8D, Starch, iminomethylenephosphoric acid
     acid group-contg.
     group-contg.
                   25322-68-3D, Poly(ethylene glycol),
     iminomethylenephosphoric acid group-contg.
                                                  26913-06-4D,
     Poly[imino(1,2-ethanediyl)], iminomethylenephosphoric acid group-contg.
     RL: TEM (Technical or engineered material use); USES (Uses)
        (phosphato polymeric chelating agent-based coatings on Zn- or
        Al-plated steel for anticorrosion)
IT
     12597-69-2, Steel, miscellaneous
     RL: MSC (Miscellaneous)
        (plated; phosphato polymeric chelating agent-based coatings
        on Zn- or Al-plated steel for anticorrosion)
     7779-90-0, Zinc phosphate 14332-59-3
ΙT
     , Zinc phosphite
     RL: MOA (Modifier or additive use); POF (Polymer in
     formulation); USES (Uses)
        (corrosion inhibitor; phosphato polymeric chelating
        agent-based coatings on Zn- or Al-plated steel for anticorrosion)
RN
     7779-90-0 HCAPLUS
     Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME)
CN
     OH
   OH
 3/2 Zn
```

Phosphonic acid, zinc salt (1:1) (8CI, 9CI) (CA INDEX NAME)

14332-59-3 HCAPLUS

RN

CN

```
O |
O P P O
```

Zn

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*** FRAGMENT DIAGRAM IS INCOMPLETE ***
IT 7631-86-9, Silica, miscellaneous
    RL: MSC (Miscellaneous)
        (in zinc platings; phosphato polymeric chelating
        agent-based coatings on Zn- or Al-plated steel for anticorrosion)
RN 7631-86-9 HCAPLUS
CN Silica (7CI, 8CI, 9CI) (CA INDEX NAME)
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o== si== o

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L65 ANSWER 30 OF 89 HCAPLUS COPYRIGHT 2002 ACS
     1997:619116 HCAPLUS
AN
     127:309878
DN
ΤI
     Chromium-free anticorrosive finishing composition for metal
     surface
ΙN
     Odajima, Toshio; Shimizu, Yoshiaki
     Toyobo Co., Ltd., Japan
Jpn. Kokai Tokkyo Koho, 9 pp.
PΑ
SO
     CODEN: JKXXAF
DT
     Patent
LA
     Japanese
IC
     ICM C23C022-07
     ICS C23C028-00
     55-6 (Ferrous Metals and Alloys)
CC
     Section cross-reference(s): 42
FAN.CNT 1
     PATENT NO.
                   KIND DATE
                                             APPLICATION NO. DATE
                              -----
                       ____
     JP 09241856 A2 19970916 JP 1996-46260 1 The compn. contg. an OH-contg. org. resin, H2PO3, and a
ΡI
                                                               19960304
AB
     phosphate-type compd. contg. Cu, Co, Fe, Mn, Sn, V, Mg, Ba, Al,
     Ca, Sr, Nb, Y, and/or Zn forms a film on the metal surface, which shows
     prevention of peeling off after impregnated in boiling water for
     30 min in case of applying on galvanized steel plate.
     environment-friendly compn. shows improved adhesion to
```

IT Anticorrosive coatings
(chromium-free anticorrosive surface finishing compns. contg. hydroxy-contg. resin, phosphoric acid, and metal phosphate for metal surface)

IT Galvanized steel

RL: MSC (Miscellaneous)

(plate, substrate; chromium-free anticorrosive surface finishing compns. contg. hydroxy-contg. resin, phosphoric acid, and metal

WESSMAN 09/769128

phosphate for metal surface) IT 79-10-7DP, 2-Propenoic acid, reaction products with vinyl monomers and org. phosphorus-contg. monomer 79-41-4DP, reaction products with vinyl 80-62-6DP, reaction products monomers and org. phosphorus-contg. monomer with hydroxy-contg. vinyl monomers and org. phosphorus-contg. monomer 97-63-2DP, Ethyl methacrylate, reaction products with hydroxy-contg. vinyl 100-42-5DP, reaction monomers and org. phosphorus-contg. monomer products with hydroxy-contg. vinyl monomers and org. phosphorus-contg. 106-91-2DP, reaction products with hydroxy-contg. vinyl monomers monomer and org. phosphorus-contg. monomer 106-92-3DP, reaction products with hydroxy-contg. vinyl monomers and org. phosphorus-contg. monomer 141-32-2DP, reaction products with hydroxy-contg. vinyl monomers and org. 924-42-5DP, reaction products with phosphorus-contg. monomer hydroxy-contg. vinyl monomers and org. phosphorus-contg. monomer 2478-10-6DP, reaction products with vinyl monomers and org. 5919-74-4DP, 2,3-Dihydroxypropyl methacrylate, phosphorus-contg. monomer reaction products with vinyl monomers and org. phosphorus-contg. monomer 30585-49-0P, Butyl acrylate-2-hydroxyethyl acrylate-methacrylic acid 182439-87-8P copolymer 182439-89-0P 182439-90-3P 182439-91-4P 197454-71-0P 197454-70-9P RL: IMF (Industrial manufacture); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (chromium-free anticorrosive surface finishing compns. contq. hydroxy-contg. resin, phosphoric acid, and metal phosphate for metal surface) 1308-38-9, Chromium oxide (Cr2O3), uses 1309-37-1, Iron oxide (Fe2O3), ΙT 1309-48-4, Magnesium oxide, uses 1314-23-4, ium oxide, uses 1314-60-9, Antimony oxide Zirconium oxide, uses 1317-61-9, Iron oxide (Fe304), uses 1344-28-1, Alumina, uses 7631-86-9, Silica, uses 7664-38-2, Phosphoric acid, uses 7757-86-0 77 Zinc phosphate 7784-30-7, Aluminum phosphate 7757-86-0 7779-90-0, 7798-23-4, Cupric phosphate 10103-46-5, Calcium phosphate 10124-54-6, Manganese phosphate 13847-18-2, Barium phosphate 13990-54-0, Yttrium phosphate 14414-90-5, Strontium phosphate 14417-93-7, Tin phosphate 14542-94-0, Vana 14542-94-0, Vanadium 14940-41-1, Ferrous **phosphate** 17035-62-0 phosphate 17409-91-5, Cobalt phosphate 18282-10-5, Tin oxide (SnO2) RL: MOA (Modifier or additive use); USES (Uses) (chromium-free anticorrosive surface finishing compns. contg. hydroxy-contg. resin, phosphoric acid, and metal phosphate for metal surface) IT 1314-23-4, Zirconium oxide, uses 1344-28-1, Alumina, uses 7631-86-9, Silica, uses 7779-90-0, Zinc phosphate RL: MOA (Modifier or additive use); USES (Uses) (chromium-free anticorrosive surface finishing compns. contg. hydroxy-contq. resin, phosphoric acid, and metal phosphate for metal surface) 1314-23-4 HCAPLUS RNZirconium oxide (ZrO2) (8CI, 9CI) (CA INDEX NAME) CN 0 = Zr = 01344-28-1 HCAPLUS RN Aluminum oxide (Al2O3) (8CI, 9CI) (CA INDEX NAME)

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*** STRUCTURE DIAGRAM IS NOT AVAILABLE ***
    7631-86-9 HCAPLUS
ŔN
CN
    Silica (7CI, 8CI, 9CI) (CA INDEX NAME)
o = si = 0
    7779-90-0 HCAPLUS
RN
CN
    Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME)
HO-P-
     - OH
   OH
 3/2 Zn
L65 ANSWER 31 OF 89 HCAPLUS COPYRIGHT 2002 ACS
    1997:421033 HCAPLUS
AN
    127:52273
DN
    Coated and plated steel sheets having corrosion-resistant cutting edges
TI
ΙN
    Ikishima, Kenji; Imai, Kazuhito
    Sumitomo Metal Industries, Ltd., Japan
PA
    Jpn. Kokai Tokkyo Koho, 5 pp.
SO
    CODEN: JKXXAF
DT
    Patent
LA
    Japanese
IC
    ICM B32B015-08
    ICS B32B015-08; B05D007-14; B32B027-18
    42-8 (Coatings, Inks, and Related Products)
CC
    Section cross-reference(s): 56
FAN.CNT 1
    PATENT NO.
                 KIND DATE
                                         APPLICATION NO. DATE
    JP 09150479 A2
                           19970610
                                         JP 1995-310184 19951129
PΙ
    The surface of plated steel sheets exhibit Cr elution from cutting edges
AB
    per unit cutting edge length and hour .gtoreq.0.5-50 .mu.g/m-h and have
    (A) topcoatings and (B) undercoatings composed of polyesters with Tg
    -5.degree. to 40.degree. and av. mol. wt. .gtoreq.5000 and contg.
    Cr-contg. anticorrosive pigments. Thus, a galvanized steel
    plate was Zn phosphate-treated, coated with an
    undercoating contg. 8:2 a mixt. of a polyester, Cymel 370, 20% Sr
    chromate, and 2% SiO2, baked at 210.degree., coated with a
    polyester topcoating contg. 40% TiO2, and baked at 230.degree.
    to give test pieces showing Cr elution after soaking in H2O or
    5% NaCl soln. 0.58 .mu.g/m-h, blistering 0 mm by JIS salt spray test
    (SST), no cracking by 180.degree.-bending, and cross-cut adhesion after
    boiling in water for 2 h .qtoreq.98/100.
    polyester anticorrosive pigment undercoating plated steel; strontium
ST
    chromate pigment polyester coating steel
ΙT
    Anticorrosive coatings
    Topcoats (coatings)
        (plated steel sheets coated with polyester coatings contg.
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anticorrosive pigments and having corrosion-resistant cutting edges) ΤТ Aminoplasts RL: MOA (Modifier or additive use); USES (Uses) (plated steel sheets coated with polyester coatings contg. anticorrosive pigments and having corrosion-resistant cutting edges) ΙT Coatings (undercoatings; plated steel sheets coated with polyester coatings contg. anticorrosive pigments and having corrosion-resistant cutting Polyesters, uses ΙT RL: POF (Polymer in formulation); PRP (Properties); TEM (Technical or engineered material use); USES (Uses) (undercoatings; plated steel sheets coated with polyester coatings contg. anticorrosive pigments and having corrosion-resistant cutting edges) **7631-86-9**, **Silica**, uses 7789-06-2, Strontium chromate 9003-08-1, Cymel 370 TΤ RL: MOA (Modifier or additive use); USES (Uses) (plated steel sheets coated with polyester coatings contg. anticorrosive pigments and having corrosion-resistant cutting edges) IT 12597-69-2, Steel, miscellaneous RL: MSC (Miscellaneous) (plated steel sheets coated with polyester coatings contg. anticorrosive pigments and having corrosion-resistant cutting edges) IT **7631-86-9**, **Silica**, uses RL: MOA (Modifier or additive use); USES (Uses) (plated steel sheets coated with polyester coatings contg. anticorrosive pigments and having corrosion-resistant cutting edges) 7631-86-9 HCAPLUS RN Silica (7CI, 8CI, 9CI) (CA INDEX NAME) CN o== si== o L65 ANSWER 32 OF 89 HCAPLUS COPYRIGHT 2002 ACS 1997:257281 HCAPLUS AN 126:239700 DN Coating process and coated zinc (alloy)-plated steel panels therefrom ΤI Ishihara, Yoshitaka; Okumura, Yoshiaki; Kaneko, Toshio; Tsutsui, Hiroaki IN PΑ Nippon Paint Co Ltd, Japan SO Jpn. Kokai Tokkyo Koho, 6 pp. CODEN: JKXXAF DTPatent Japanese LAICM B05D007-14 IC ICS C09D005-00 42-10 (Coatings, Inks, and Related Products) Section cross-reference(s): 55 FAN. CNT 1 PATENT NO. KIND DATE APPLICATION NO. DATE \_\_\_\_\_\_ JP 09038570 A2 19970210 JP 1995-211021 19950726 PΙ In a title process involving chem. treatment, spreading with bottom coatings, and covering with top coatings, the bottom coatings contain 100 parts resins and 1-100 parts MgO to ensure an edge anticorrosion of the coated panels. A Zn alloy-plated steel panel was treated with Zn phosphate, coated with a compn. contg. EPU 1000 90,

Sumimal M 40S 10, and MgO 60 parts, baked, and top coated with a white

compn. to form a panel with good edge anticorrosion (aq.
salt spraying, 1000 h) and blister resistance (5 h in boiling
water).

- ST edge anticorrosion steel coating magnesium oxide; blister resistance steel coating magnesium oxide
- IT Epoxy resins, uses

Polyesters, uses

RL: TEM (Technical or engineered material use); USES (Uses) (coating binder; magnesium oxide-contg. resin bottom coatings for zinc (alloy)-plated steel for edge anticorrosion and blister resistance)

IT Polyurethanes, uses

RL: TEM (Technical or engineered material use); USES (Uses)
 (epoxy, coating binder; magnesium oxide-contg. resin bottom coatings
 for zinc (alloy)-plated steel for edge anticorrosion and blister
 resistance)

IT Anticorrosive coatings

(magnesium oxide-contg. resin bottom coatings for zinc (alloy)-plated steel for edge anticorrosion and blister resistance)

IT Galvanized steel

RL: MSC (Miscellaneous)

(magnesium oxide-contg. resin bottom coatings for zinc (alloy)-plated steel for edge anticorrosion and blister resistance)

IT Epoxy resins, uses

RL: TEM (Technical or engineered material use); USES (Uses) (polyurethane-, coating binder; magnesium oxide-contg. resin bottom coatings for zinc (alloy)-plated steel for edge anticorrosion and blister resistance)

IT 7440-66-6, Zinc, uses

RL: TEM (Technical or engineered material use); USES (Uses)
(alloys, platings; magnesium oxide-contg. resin bottom coatings for zinc (alloy)-plated steel for edge anticorrosion and blister resistance)

IT 188497-53-2

RL: TEM (Technical or engineered material use); USES (Uses) (coating binder; magnesium oxide-contg. resin bottom coatings for zinc (alloy)-plated steel for edge anticorrosion and blister resistance)

IT 1309-42-8, Magnesium hydroxide 1309-48-4, Magnesium oxide, uses RL: MOA (Modifier or additive use); USES (Uses)

(magnesium oxide-contg. resin bottom coatings for zinc (alloy)-plated steel for edge anticorrosion and blister resistance)

IT 37346-11-5

RL: TEM (Technical or engineered material use); USES (Uses) (platings; magnesium oxide-contg. resin bottom coatings for zinc (alloy)-plated steel for edge anticorrosion and blister resistance)

IT 7631-86-9, Aerosil 200, uses

RL: MOA (Modifier or additive use); USES (Uses) (storage stability improver; magnesium oxide-contg. resin bottom coatings for zinc (alloy)-plated steel for edge anticorrosion and blister resistance)

IT 7631-86-9, Aerosil 200, uses

RL: MOA (Modifier or additive use); USES (Uses)
(storage stability improver; magnesium oxide-contg. resin bottom coatings for zinc (alloy)-plated steel for edge anticorrosion and blister resistance)

RN 7631-86-9 HCAPLUS

CN Silica (7CI, 8CI, 9CI) (CA INDEX NAME)

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L65 ANSWER 33 OF 89 HCAPLUS COPYRIGHT 2002 ACS
     1997:553335 HCAPLUS
AN
DN
     127:194058
     Resin-containing phosphate bath for chromium-free coating of metal
TI
ΙN
     Odashima, Hisao; Takahashi, Tomomi; Shimizu, Toshiyuki
PΑ
     Toyo Boseki Kabushiki Kaisha, Japan
SO
     Eur. Pat. Appl., 28 pp.
     CODEN: EPXXDW
DT
     Patent
     English
LA
IC
     ICM C23C022-06
     ICS C23C022-07
     56-6 (Nonferrous Metals and Alloys)
     Section cross-reference(s): 42
FAN.CNT 1
     PATENT NO.
                       KIND DATE
                                              APPLICATION NO. DATE
                             -----
     _____
                       ____
                                              ______
                                                                -----
                              19970806
     EP 787830 A2 19970806
EP 787830 A3 20000405
                                             EP 1997-101530 19970131
PΙ
         R: DE, FR, GB, IT

      JP 09208859
      A2
      19970812
      JP 1996-16824

      JP 09241857
      A2
      19970916
      JP 1996-47286

                                                                19960201
                                              JP 1996-47286
                                                                19960305
                                              US 1997-791077
                                                               19970129
     US 6040054
                       A
                              20000321
PRAI JP 1996-16824
                              19960201
     JP 1996-47286
                              19960305
     The phosphating bath for coating of metals and/or alloys contains: (a)
     org. resin with hydroxyl group; (b) H3PO4; (c) metal ions and/or compds. with Cu, Co, Fe, Mn, Sn, V, Mg, Ba, Al, Ca, Sr, Nb, Y, and/or Zn; and optionally (d) colloids (as sol) or powders of SiO2, SnO2,
     Cr203, Fe203, Fe304, MgO, ZrO2, Al2O3, and/or Sb205.
     The org. resin is typically of acrylic, epoxy, or modified-epoxy type.
     The aq. phosphating soln. typically contains the resin at 100 g,
     H3PO4 at 2-60 g, a phosphate salt at 0.015-1.5 g-mol, and optionally the
     colloid or oxide powder at 3-300 g, and can be applied on a metal surface
     with drying for 0.1-3.0 g/m<sup>2</sup> as a primer prior to painting. The dried
     phosphate coating on galvanized steel is stable after 30-min
     immersion in boiling-water bath. The phosphate coatings are
     optionally applied from the aq. resin-contg. phosphate bath as a
     primer, followed by a similar coating from the powder-contg. bath. Steel
     sheet electroplated with Zn-13.9% Ni alloy was coated for the dried
     (100.degree.) wt. gain of 0.75 g/m2 in the aq. bath contg. org.
     resin 60 g/L, H3PO4 15 g/L, Ba phosphate 0.8M, colloidal SiO2 15
     g/L, and colloidal MgO 1 g/L, using the copolymer resin contg.
     2-hydroxyethyl acrylate 15, Et methacrylate 60, Bu acrylate 40,
     methacrylic resin 50, and acrylic resin 35 wt. parts.
ST
     phosphating bath hydroxide resin coating primer; oxide powder phosphoric
     acid bath primer; galvanized steel phosphating bath primer
IT
     Acrylic polymers, uses
     Epoxy resins, uses
     Polyurethanes, uses
     RL: MOA (Modifier or additive use); USES (Uses)
        (coating bath with; resin-contg. aq. phosphate bath for
        chromium-free coating of metal surfaces)
IT
     Galvanized steel
     RL: PEP (Physical, engineering or chemical process); PROC (Process)
        (coating of, with primer; resin-contg. aq. phosphate bath for
        chromium-free coating of metal surfaces)
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Phosphating
TΥ
        (primer; resin-contg. aq. phosphate bath for chromium-free
        coating of metal surfaces)
     7429-90-5D, Aluminum, salts
                                    7439-89-6D, Iron, salts
                                                              7439-95-4D,
IT
                        7439-96-5D, Manganese, salts 7440-03-1D, Niobium,
     Magnesium, salts
     salts
             7440-24-6D, Strontium, salts 7440-31-5D, Tin, salts
     7440-39-3D, Barium, salts
                                  7440-48-4D, Cobalt, salts
                                                               7440-50-8D,
                     7440-62-2D, Vanadium, salts
                                                    7440-65-5D, Yttrium, salts
     Copper, salts
     7440-70-2D, Calcium, salts
                                   7664-38-2, Phosphoric acid, uses
     RL: MOA (Modifier or additive use); USES (Uses)
        (coating bath contg.; resin-contg. aq. phosphate bath for
        chromium-free coating of metal surfaces)
     7784-30-7, Aluminum phosphate 7798-23-4, Cupric phosphate 10124-54-6, Manganese phosphate 13092-66-5
ΙT
                                                                     10103-46-5,
     13847-18-2, Barium phosphate 13990-54-0, Yttrium phosphate
                                                                     14414-90-5.
     Strontium phosphate 14542-94-0, Vanadium phosphate 14940-41-1, Ferrous
     phosphate 15578-32-2, Stannous phosphate 17409-91-5, Cobalt phosphate
     29766-44-7, Niobium phosphate
     RL: MOA (Modifier or additive use); USES (Uses)
        (coating bath contg.; resin-contg. phosphate bath with colloidal oxide
        for coating of metal surfaces)
     7440-66-6, Zinc, processes
ΙT
     RL: PEP (Physical, engineering or chemical process); PROC (Process)
        (coating, phosphating of; resin-contg. aq.
        phosphate bath for chromium-free coating of metal surfaces)
TΤ
     1309-37-1, Iron oxide (Fe2O3), uses 1309-48-4, Magnesia, uses
                                 1314-60-9, Antimony
     1314-23-4, Zirconia, uses
                1317-61-9, Iron oxide (Fe304), uses 1344-28-1,
     pentoxide
     Alumina, uses 7631-86-9, Silica, uses
     18282-10-5, Tin dioxide
     RL: MOA (Modifier or additive use); USES (Uses)
        (colloidal; resin-contg. phosphate bath with colloidal oxide for
        coating of metal surfaces)
     12597-69-2, Steel, processes
ΙT
     RL: PEP (Physical, engineering or chemical process); PROC (Process)
        (phosphating of; resin-contg. aq. phosphate bath for
        chromium-free coating of metal surfaces)
     79-10-7D, Acrylic acid, copolymers with
                                                79-41-4D, Methacrylic acid,
IT
     copolymers with 80-62-6D, Methyl methacrylate, copolymers with 100-42-5D, Styrene, copolymers with 106-91-2D, Glycidyl methacrylate,
                      141-32-2D, Butyl acrylate, copolymers with
     copolymers with
     RL: MOA (Modifier or additive use); USES (Uses)
        (resins; resin-contg. phosphate bath with colloidal oxide for coating
        of metal surfaces)
IT
     1314-23-4, Zirconia, uses 1344-28-1,
     Alumina, uses 7631-86-9, Silica, uses
     RL: MOA (Modifier or additive use); USES (Uses)
        (colloidal; resin-contg. phosphate bath with colloidal oxide for
        coating of metal surfaces)
     1314-23-4 HCAPLUS
RN
     Zirconium oxide (ZrO2) (8CI, 9CI) (CA INDEX NAME)
CN
0== Zr== 0
     1344-28-1 HCAPLUS
RN
     Aluminum oxide (Al2O3) (8CI, 9CI) (CA INDEX NAME)
CN
*** STRUCTURE DIAGRAM IS NOT AVAILABLE ***
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Page 67

RN 7631-86-9 HCAPLUS

CN Silica (7CI, 8CI, 9CI) (CA INDEX NAME)

0 = Si = 0

- L65 ANSWER 34 OF 89 METADEX COPYRIGHT 2002 CSA
- AN 1998(5):35-760 METADEX
- TI Effect of metallic substrate composition on the protective power of a water-proof epoxy primer in marine environment.
- AU Beccaria, A.M. (CNR); Castello, G. (Universita di Genova); Zampella, M.G. (Universita di Genova); Poggi, G. (CNR)
- SO Norwegian University of Science and Technology. Congress Department, Gloshaugen, Trondheim, N-7034, Norway. 1997. 381-386, Numerical Data, Graphs, 14 ref.
  Conference: EUROCORR '97. Vol. I, Trondheim, Norway, 22-25 Sept. 1997
- DT Conference Article
- CY Norway
- LA English
- The protective power of a water-proof epoxy primer, environmentally AR friendly, on different substrates (mild steel, hot dip zinc coated steel, pure aluminium) was assessed in NaCl solutions, simulating the marine atmosphere environment. Water emulsion of an epoxy resin with a zinc phosphate dispersion as anti-corrosion pigment was painted on the metal surface to obtain a coating 45 mu m thick. Adhesion tests and FT/IR analyses were carried out in order to characterise the coating layer before the exposure in the corrosive solution, at 25 deg C. EIS tests were carried out on specimens pre-exposed for different times (0.5 to 360 h) to assess the protective power of the epoxy primer and its water uptake. Electrochemical and free corrosion tests show the influence of the metal substrate on the protective power of the primer which acts as corrosion inhibitor of steel and aluminium substrates, whereas it does not inhibit In corrosion, owing to the formation of In corrosion products spalling the organic layer since their lattice dimensions are too large with respect to the metallic matrix.
- CC 35 Corrosion
- CT Conference Paper; Carbon steels: Corrosion; Galvanized steels: Corrosion; Aluminum: Corrosion; Corrosion resistance: Coating effects; Primers (coatings): Corrosion; Marine environments
- ET Cl\*Na; NaCl; Na cp; cp; Cl cp; Zn
- L65 ANSWER 35 OF 89 METADEX COPYRIGHT 2002 CSA
- AN 1998(1):35-27 METADEX
- TI Comparative EIS study of pretreatment performance in coated metals.
- AU Tang, Nie (Department of Materials Science and Engineering, University of Cincinnati,); van Ooij, Wim J. (tment of Materials Science and Engineering, University of Cincinnati,); Gorecki, George (America, Inc.,)
- SO Progress in Organic Coatings (1 Apr. 1997) 30, (4), 255-263 ISSN: 0033-0655
- DT Journal
- CY Switzerland
- LA English
- AB Various coated metal samples with different pretreatments were investigated by electrochemical impedance spectroscopy (EIS). Variables were the substrate (cold-rolled steel and hot-dipped galvanized steel), phosphate system (iron and zinc phosphate), post rinse (chromate and silane/zirconium rinse) and paint systems. The corrosion performance was determined on the basis of coating degradation, water uptake and interface

delamination of the tested samples. The zinc phosphate performed better than iron phosphate on CRS. The silane/Zr rinse did not perform well in the CRS/iron-phosphate system. However, it showed a better performance than the chromate when used as a post rinse of zinc phosphate. Salt spray test (SST) and adhesion test results of the same samples are also reported in this paper and compared to the EIS data. The correlation among three test methods was poor. Copyright (c) 1997 Elsevier Science S.A. All rights reserved.

- CC 35 Corrosion; 57 Finishing
- CT Journal Article; Steels: Corrosion; Galvanized steels: Corrosion; Delaminating: Coating effects; Moisture content: Coating effects; Paints; Phosphating (coating); Rinsing; Salt spray tests; Adhesion tests
- L65 ANSWER 36 OF 89 METADEX COPYRIGHT 2002 CSA
- AN 1998(8):57-1150 METADEX
- TI Advanced zinc phosphate conversion coatings.
- AU Handsy, I.C. (US Army); Sugama, T. (Associated Universities)
- SO Naval Surface Warfare Center-Carderock Division1997. 8.1-8.29, Photomicrographs, Graphs, Diffraction Patterns, 18 ref. Conference: 1997 Tri-Service Conference on Corrosion. II, Wrightsville Beach, North Carolina, USA, 17-21 Nov. 1997
- DT Conference Article
- LA English
- A SERDP-sponsored program aimed at developing environmentally benign zinc AΒ phosphate conversion coatings and their process technologies for the electrogalvanized steel (EGS). We succeeded in formulating an environmentally acceptable phosphate solution without Co- and Ni-related additives, and also in replacing a hexavalent Cr acid sealant applied over the zinc phosphate (ZhxPh) layers with a water-based polysiloxane sealers. The specific advantages of the newly developed ZnxPh coatings were as follows: (1) there was rapid growth of uniform, dense embryonic ZnxPh crystals on the EGS surfaces due to the creation of short-circuited cells with Mn acting as the cathode and the galvanized (zinc) coatings as the anode, (2) an excellent protection layer against corrosion was formed, extending the service life of zinc layers as galvanic sacrifice barriers, and (3) adhesion to the electro-deposited polymeric primer coating was improved because of the interaction between the siloxane sealer and primer. A full-scale demonstration to evaluate the reproducibility of this new coating technology on mini-sized automotive door panels made from EGS was carried out in collaboration with the Palnut Company (as industrial coating applicator) in New Jersey. All of the 150 mini-door panels were successfully coated with ZnxPh.
- CC 57 Finishing
- CT Conference Paper; Low carbon steels: Coating; Automotive components; Conversion coating; Phosphates: Coatings; Galvanized steels: Coating; Pollution abatement; Zinc compounds: Coatings; Electrodeposition; Sealing
- ALI 1006 CCA: SCL
- ET Co; Ni; Cr; Mn
- L65 ANSWER 37 OF 89 HCAPLUS COPYRIGHT 2002 ACS
- AN 1996:678579 HCAPLUS
- DN 125:305939
- TI Manufacture of black galvanized steel sheets
- IN Watanabe, Koichi; Aoki, Tomohisa; Kitsutaka, Toshiharu
- PA Nisshin Steel Co Ltd, Japan
- SO Jpn. Kokai Tokkyo Koho, 4 pp. CODEN: JKXXAF
- DT Patent
- LA Japanese
- IC ICM C23C022-12

ICS B32B015-08; C23C022-78; C23C028-00

ICA C23C022-24

55-6 (Ferrous Metals and Alloys)

FAN.CNT 1

APPLICATION NO. DATE PATENT NO. KIND DATE JP 08218181 A2 19960827 JP 1995-47862 19950213

PΙ

AΒ The process comprises debinding galvanized or Zn alloy-coated steel sheets, washing with water, treating with weakly alk. surface controlling solns. contg. 30-100 ppm Ti hydroxide particles, spraying with Zn phosphating baths contg. Ni ions 3.5-7.0 g/L and having total acid degree detn. by neutralization of phenolphthalein with 0.1 N NaOH at .gtoreq.65.degree. to give a coating layer contg.lic acid)

(p(AA)) and water, the resulting

electrochemical reaction led to the creation of short-circuited cells with cobalt acting as the cathode and the galvanized (zinc) coating as the anode. These cells accelerate the anodic dissolution of Zn, which then rapidly precipitates embryonic zinc phosphate tetrahydrate (hopeite) crystals on the EGS surfaces, resulting in their complete coverage with fully grown hopeite crystals after only 5 s immersion. The hopeite layers formed not only serve to protect the galvanized coatings against NaCl-induced corrosion, but also contribute significantly to improving adhesion to the polyurethane (PU) topcoating. The reasons for the latter improvement were due primarily to the following: (1) the interfacial chemical reaction between the p(AA) existing at the top surface of hopeite and the PU, and (2) the anchoring effects of the penetration of PU into the rough hopeite crystal layers.

CC 58 Metallic Coating

Journal Article; Low carbon steels: Coating; Galvanized steels: Coating; Phosphate coatings: Reactions (chemical); Anodic dissolution: Coating effects; Corrosion: Coating effects

ALI 1006 CCA: SCL

H\*O\*P\*Zn; Zn3(PO4)2.4H2O; Zn cp; Cp; P cp; O cp; H cp; H\*O\*P; H3PO4; Co\*H\*N\*O; Co(NO3)2.6H2O; Co cp; N cp; Zn; Cl\*Na; NaCl; Na cp; Cl cp

L65 ANSWER 39 OF 89 METADEX COPYRIGHT 2002 CSA

1995(8):57-1019 METADEX AN

ΤI Zinc phosphating.

ΑU Eriksson, M. (Oakite Products)

Met. Finish. (1995) 93, (4A), 39-40, 42-48, 51-56, Photomicrographs, SO Graphs

ISSN: 0026-0576

DTJournal

CYUnited States

LA English

Zinc phosphate is a crystalline conversion coating that is formed on a AB metal substrate utilizing the chemical reaction between metal ions that have been dissolved in mineral acids and then diluted with water to form the process solution. In phosphating processes rely on the basic pickling reaction that occurs on the metal substrate when the process solution comes in contact with the metal. The mineral acids normally used to dissolve the metal ions are nitric and phosphoric acids. Metals such as Zn, nickel, and manganese are dissolved depending on the process necessary. Several other metals can be dissolved to create specific characteristics. Nickel plays a major role in achieving an acceptable corrosion resistance of the coating as well as accelerating the process chemistry. More recent developments have created Ni-free processes that can compete with the Ni-containing processes in all areas. Accelerators are added to phosphating processes for specific reasons such as reaction speed, hydrogen elimination, and sludge formation control. Accelerators

CC

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can be used as single materials or can be mixed to achieve the most effective combination. Several materials can be used including nitrite/nitrate, cholorate, bromate, peroxide, and organic compounds such as sodium nitrobenzene sulfonate (SNBS). Other additives are used such as free and/or complex fluorides when, for example, hot-dipped galvanized and/or aluminum substrates are treated. 57 Finishing Journal Article; Galvanized steels: Coating; Aluminum: Coating; Phosphating (coating); Finishing baths Zn; Ni ANSWER 40 OF 89 HCAPLUS COPYRIGHT 2002 ACS L65 1994:489364 HCAPLUS 121:89364 Coated aluminum alloy sheets suitable for phosphating in contact with galvanized steel Toyose, Kikuro; Tsuruno, Akihiro; Fujimoto, Hideo Kobe Steel Ltd, Japan Jpn. Kokai Tokkyo Koho, 4 pp. CODEN: JKXXAF Patent Japanese ICM C23C018-52 ICS C23C022-78; C25D015-02 56-6 (Nonferrous Metals and Alloys) Section cross-reference(s): 55 FAN.CNT 1 PATENT NO. KIND DATE APPLICATION NO. DATE \_\_\_\_ -----\_\_\_\_\_\_ JP 1992-264182 JP 06088247 A2 19940329 19920907 The Al alloy sheets are coated with a film of composite oxide of Fe, Zn, and Si at a coating amt. of 0.3-3 g/m2. The coating contains 1-10% Fe and 70-88% Zn, and the coated Al alloy sheets have a natural potential higher than -1000 mV in aq. H2PO4 (pH = 3). oxide coated aluminum alloy sheet 7631-86-9, Silicon dioxide, uses RL: USES (Uses) (aluminum alloy sheets coated with composite oxide films contg., suitable for coating with zinc phosphate) 12597-69-2, Steel, miscellaneous RL: MSC (Miscellaneous) (aluminum alloys used by contacting with, composite coatings for, for zinc phosphate treatment) 1314-13-2, Zinc oxide (ZnO), properties 1344-09-8, Water glass 7705-08-0, Iron chloride (FeCl3), properties RL: PRP (Properties) (bath contg., coating, composite, for aluminum alloys for zinc phosphate treatment) 7779-90-0 RL: USES (Uses) (coating of, on aluminum alloy sheets, precoating with composite oxide films in)

RL: USES (Uses)

37202-63-4

7439-89-6, Iron, uses

RL: USES (Uses)

treatment)

(coatings for, composite, iron-zinc-silicon oxide, for zinc phosphate treatment)

(coatings contg., composite, on aluminum alloys, for zinc phosphate

7440-66-6, Zinc, uses

09/769128 WESSMAN Page 71 7631-86-9, Silicon dioxide, uses IT RL: USES (Uses) (aluminum alloy sheets coated with composite oxide films contg., suitable for coating with zinc phosphate) 7631-86-9 HCAPLUS RN Silica (7CI, 8CI, 9CI) (CA INDEX NAME) CN o = si = oIΤ 7779-90-0 RL: USES (Uses) (coating of, on aluminum alloy sheets, precoating with composite oxide films in) 7779-90-0 HCAPLUS RN Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME) CN HO-P-OH OH 3/2 Zn ANSWER 41 OF 89 COMPENDEX COPYRIGHT 2002 EI 1995(15):1774 COMPENDEX ΑN TΙ New ways of wire treatment prior to slip drawing. ΑU Nittel, Klaus-Dieter (Surface Technology Division of Chemetall GmbH, Frankfurt/Main, Ger) SO Wire v 44 n 5 Oct 1994.p 303-308

CODEN: WIRDAK ISSN: 0043-5996 PΥ 1994 DTJournal General Review; Experimental TC LA English All coatings are applied by immersion and, under certain conditions, by AB continuous-pass processes. All lubricants are dissolved or dispersed in water and are easily removable with alkaline, aqueous cleaners. However, zinc phosphating will remain an essential and, for many years to come, indispensible component of surface treatment prior to cold forming. 535.2.2 Metal Forming Practice; 804.2 Inorganic Components; 813.2 Coating CC Materials; 539.2.1 Protection Methods; 454.2 Environmental Impact and Protection; 902.2 Codes and Standards \*Wire; Wire drawing; Metallic soaps; Phosphate coatings; CTGalvanized metal; Corrosion protection; Pollution control; Codes (standards); Surface treatment ST Lubricant carriers; Wire treatment L65 ANSWER 42 OF 89 METADEX without rinsing) ΙT 7631-86-9, Silica, uses

(ag. phosphating bath contg. divalent metal and,

RL: USES (Uses)

for anticorrosive primering of metals) 1305-62-0, Calcium hydroxide, uses 3486-35-9, **Zinc** carbonate IT 7439-95-4, Magnesium, uses RL: USES (Uses) (aq. phosphating bath contg. silica and, for anticorrosive primering of metals) 7664-39-3, Hydrogen fluoride, uses 10043-35-3, Boric acid, uses TΤ RL: USES (Uses) (aq. phosphating bath contg., for anticorrosive primering of metals) 52308-11-9 ΙT 12597-69-2, Steel, uses RL: USES (Uses) (primers for, phosphating bath used without rinsing) 7429-90-5, Aluminum, miscellaneous ΙT RL: MSC (Miscellaneous) (primers for, phosphating bath used without rinsing) IT 7631-86-9, Silica, uses RL: USES (Uses) (aq. phosphating bath contg. divalent metal and, for anticorrosive primering of metals) RN 7631-86-9 HCAPLUS CN Silica (7CI, 8CI, 9CI) (CA INDEX NAME) 0 = Si = 0ANSWER 44 OF 89 METADEX COPYRIGHT 2002 CSA L65 ΑN 1994(5):57-554 METADEX Method for Zinc Phosphating Metal Surface To Be Treated by the Cationic ΤI Electrodeposition Coating. Jo, M. (Nippon Paint); Mino, Y. (Nippon Paint); Sobata, T. (Nippon Paint) ΑU EP 564287A2 6 Oct. 1993 PΙ ΑD 1 Apr. 1993 DTPatent LA English By using a zinc phosphating solution, which does not contain a nickel ion, AΒ but contains 0.1-4 g/l of a cobalt ion, 0.1-3 g/l of a manganese ion, a phosphating accelerator, 200-500 mg/l of a simple fluoride compound in terms of HF concentration and a complex fluoride compound in a mole ratio of 0.01-0.5 relative to the simple fluoride compound, a zinc phosphate coating film suitable for cationic electrodeposition coating and superior in coating film adhesiveness and corrosion resistance, especially in warm brine resistance and scab resistance, is formed simultaneously on an iron-based, a zinc-based and an aluminum-based surface by using an identical solution. CC 57 Finishing Patent; Strip steel: Coating; Galvanized steels: Coating; Aluminum base CTalloys: Coating; Phosphating (coating); Corrosion resistance: Coating effects; Surface pretreatments; Salt water: Environment Be; F\*H; HF; H cp; cp; F cp EΤ L65 ANSWER 45 OF 89 METADEX COPYRIGHT 2002 CSA AN 1994(5):57-553 METADEX ΤI Method for Zinc Phosphating Metal Surface. Jo, M. (Nippon Paint); Mino, Y. (Nippon Paint); Sobata, T. (Nippon Paint) ΑU EP 564286A2 6 Oct. 1993 PΙ ΑD 1 Apr. 1993 DT Patent

- CY Switzerland
- English LA

WESSMAN

- A zinc phosphate coating film suitable for cationic electrodeposition AΒ coating and superior in both of coating film adhesion and corrosion resistance (especially, warm brine resistance and scab resistance) is formed by a conversion treatment of a metal surface using an acidic zinc phosphating solution which does not contain a nickel ion as an essential component. The conversion treatment is carried out by bringing metal surface into contact with solution containing a Zn ion of 0.1-2.0 g/l, a phosphate ion of 5-40 g/l, a lanthanum compound of 0.001-3 g/l in terms of a lanthanum metal, and a phosphating accelerator, thereby the zinc phosphate coating film is formed on the metal surface (e.g. a steel sheet, a zinc plated steel sheet or an aluminium alloy sheet).
- CC 57 Finishing
- Patent; Strip steel: Coating; Galvanized steels: Coating; Aluminum base СТ alloys: Coating; Phosphating (coating); Corrosion resistance: Coating effects; Surface pretreatments; Salt water: Environment
- EΤ
- ANSWER 46 OF 89 METADEX COPYRIGHT 2002 CSA L65
- 1993(4):57-522 METADEX ΑN
- TΙ Activator for Use in Phosphating Processes.
- Rein, R. (Metallgesellschaft); Jentsch, D. (Metallgesellschaft); Wittel, ΑU K.-W. (Metallgesellschaft)
- PΙ US 5160551 3 Nov. 1992
- 17 Apr. 1991 ΑD
- Patent DT
- English LA
- The activating agent which is based on titanium (IV) phosphate and AΒ intended for use in the activation of metal surfaces before a zinc phosphating treatment contains one or more Cu compounds and has a Ti:Cu weight ratio of 1:100 to 60:1 and optionally contains in addition at least one of the components consisting of condensed phosphate, silicate, complexing agent, water-soluble organic polymer, thickening agent, and surfactant. It is used to prepare aqueous activating baths for activating Fe, steel, galvanized steel, Zn alloy-plated steel, Al-plated steel and Al before a zinc phosphating treatment, which baths contain 0.001-0.060 g/lTi, 0.020-1.2 g/l orthophosphate (calculated as P2O5), and 0.001-0.1 g/l Cu and so much alkali that the bath has a pH value of 7-11, preferably of 7.5 - 10.
- 57 Finishing CC
- Patent; Activation; Steels: Surface finishing; Phosphating (coating) CT
- Cu; Cu\*Ti; Cu sy 2; sy 2; Ti sy 2; Ti:Cu; Cu doping; doped materials; Fe; EΨ Zn; Al; Ti; O\*P; P2O5; P cp; cp; O cp
- ANSWER 47 OF 89 METADEX COPYRIGHT 2002 CSA L65
- 1992(9):57-1157 METADEX ΑN
- Phosphatizing Compositions Containing Zinc Ions and a Polar or Non-Polar TΙ Solvent.
- Fukushima I. (Nippon Dacro Shamrock); Okada, H. (Nippon Dacro Shamrock) GB 2249108 16 Sept. 1992 ΑÜ
- PΙ
- 29 Apr. 1992 ΑD
- Patent DT
- LA English
- AB A phosphatizing composition comprises (a) 100 parts by weight of a first mixed solvent containing 100 parts by weight of a polar organic solvent having a boiling point of not < 0 deg C/760 mmHg and constituting at least 50 wt.% of the mixed solvent; (b) 0.0001-7 parts by weight of a phosphoric acid; (c) 0.01-5 parts by weight Zn ions; and (d) 0.01-5 parts by weight of a solubilizing agent. An alternative phosphatizing composition

comprises: (e) 100 parts by weight of a second mixed solvent containing 100 parts by weight of a nonpolar organic solvent having a boiling point of not < 0 deg C/760 mmHg, not < 0.5 parts by weight of a solubilizing solvent and not more than a homogeneous phase forming limit amount of water; (f) 0.0001-7 parts by weight of a phosphoric acid; (g) 0.001-3.5 parts by weight of Zn ions; and (h) 0.01-5 parts by weight of a solubilizing agent. The solubilizing solvent is a component which dissolves phosphoric acid, Zn, the solubilizing agent and water in the composition and exemplified compounds are polar organic solvents used in the first composition, e.g. t-butanol. The composition may also contain ions of one of more of Ni, Mn, Ca, Na, magnesium, Cu and cobalt and is used for modifying the surface of Fe, steel, galvanized iron, alloys of Fe, Al or Mg or other metallic materials.

- CC 57 Finishing
- CT Patent; Phosphating (coating); Finishing baths: Development
- ET Hq; Zn; Ni; Mn; Ca; Na; Cu; Fe; Al; Mg
- L65 ANSWER 48 OF 89 METADEX COPYRIGHT 2002 CSA
- AN 1994(6):57-770 METADEX
- TI Composition and Method for Inhibiting Corrosion and/or Promoting Adhesion of a Metal Surface.
- AU Lawson, R.J. (ICI)
- PI EP 517356 9 Dec. 1992
- AD 6 Apr. 1992
- DT Patent
- LA English
- AB A composition comprises at least one compound which is a 2,6-bis hydroxyalkylamino methyl phenol. The composition is typically water-based and certain of the compounds are novel. The composition or the compound may be deposited onto a metal surface. The coated metal surface can have corrosion inhibiting and/or adhesion promoting characteristics. The invention relates especially to zinc surfaces or Zn-coated and phosphated steel surfaces.
- CC 57 Finishing; 35 Corrosion
- CT Patent; Zinc: Coating; Galvanized steels: Coating; Phosphate coatings; Protective coatings; Inhibitors; Corrosion prevention: Coating effects; Adhesion: Coating effects
- ET Zn
- L65 ANSWER 49 OF 89 HCAPLUS COPYRIGHT 2002 ACS
- AN 1991:251527 HCAPLUS
- DN 114:251527
- TI Surface treating agents and surface treatment of **galvanized** steel strips
- IN Yamamoto, Naotaka; Wada, Hideo
- PA Nippon Paint Co., Ltd., Japan
- SO Jpn. Kokai Tokkyo Koho, 10 pp. CODEN: JKXXAF
- DT Patent
- LA Japanese
- IC ICM C23C022-28 ICS C23C022-30
- CC 55-6 (Ferrous Metals and Alloys)

FAN.CNT 1

- PATENT NO. KIND DATE APPLICATION NO. DATE

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  JP 02190479 A2 19900726 JP 1989-10282 19890119
- AB Galvanized steel strips are treated with a surface treating agent contg. partly sapond. polyvinyl acetate (sapon. degree .ltoreq.85, d.p. .ltoreq.500) 5-20, a Cr compd. 6-24 (as Cr), SiO2 10-40,

and a waterprofing agent 0.1-1 wt. part (as metal ion) at pH 0.5-2.5 to form a chromate-contg. coating. The surface-treated steel strips have high resistance to corrosion and blackening, and improved paint adhesion. Optionally, the steel strips are pretreated with Zn3(PO4)2. galvanized steel surface treatment; chromate coating galvanized steel; polyvinyl acetate coating galvanized steel; silica coating galvanized steel Galvanized iron and steel RL: USES (Uses)

IT

(coating of, with chromate-polyvinyl acetate-silica mixts.)

Chromates TΨ

ST

RL: USES (Uses)

(coatings cncluding galvanized steel, is free of white spots and is suitable for electrocoating.

CC 57 Finishing

Patent; Galvanized steels: Coating; Phosphating (coating); Finishing baths CT

EΤ Zn; Mn

L65 ANSWER 51 OF 89 METADEX COPYRIGHT 2002 CSA

1992(5):58-801 METADEX ΑN

Phosphating Process. [Phosphatierverfahren.]. TΙ

Bittner, K. (Metallgesellschaft); Muller, G. (Metallgesellschaft); Rausch, ΑU W. (Metallgesellschaft); Wittel, K. (Metallgesellschaft)

PΙ EP 359296 21 Mar. 1990

ΑD 22 July 1989

DT Patent

CYGermany

LA German

A phosphating process galvanised for surfaces, in particular of galvanised AΒ steel, using aqueous Zn ions and phosphate ions, additional layer-building cations, and activator-containing phosphating solutions, is characterised in that the surface is contacted with an aqueous phosphating solution for at most 10 s, the solution containing  $0.5-\overline{5.0}$  g/l Zn, 3-20 g/l phosphate, and 0.3-3 g/l magnesium, at a weight ratio of Mg:Zn of 0.5-10:1, and which has a weight ratio of Zn:phosphate in the range 0-1:8.

CC 58 Metallic Coating

Patent; Galvanized steels: Coating; Phosphating (coating); Finishing baths CT

Zn; Mg\*Zn; Mg sy 2; sy 2; Zn sy 2; Mg:Zn; Zn doping; doped materials ET

ANSWER 52 OF 89 HCAPLUS COPYRIGHT 2002 ACS L65

1990:100791 HCAPLUS ΑN

DN 112:100791

Water-based dip coating materials TI

IN Takashio, Hideyoshi; Misawa, Masayuki; Kasukawa, Takahisa; Enokibata, Tamiyoshi

Kansai Paint Co., Ltd., Japan PA

Jpn. Kokai Tokkyo Koho, 5 pp. SO

CODEN: JKXXAF

DTPatent

Japanese LA

ICM C09D005-02 IC ICS C09D005-00

CC 42-7 (Coatings, Inks, and Related Products)

FAN.CNT 1

APPLICATION NO. DATE PATENT NO. KIND DATE

A2 19891003 JP 1988-75779 PΙ JP 01247472

AB Corrosion-resistant title coatings mainly comprise 100 parts resins and pigments including 10-25 parts carbon black having sp. oil absorption (A;

g/100 g) .gtoreq.90, with total oil absorption of all the pigments being 5000-25,000. Thus, 167 g 60% aq. epoxy ester resin soln. was mixed with carbon black (A 100) 18, SrCrO4 (A 23) 3, clay (A 60) 80, and finely powd. silica (A 300) 10, water 100, and ethylene glycol monoethyl ether 66 g, then dild. with 2:1 water /ethylene glycol mono-Bu ether to Ford Cup No. 4 viscosity (25.degree.) 60 Zn phosphate-treated galvanized steel sheets were dip coated in the compn. and baked to give specimens with smooth coatings, which showed good impact resistance and no corrosion (even at edges) after spraying with salt water for 240 h. water sol resin dip coating; carbon black dip coating ST anticorrosive; oil absorption pigment dip coating Galvanized iron and steel TΤ RL: USES (Uses) (anticorrosive water-thinned dip coatings for, contq. highly oil-absorbent pigments) Carbon black, uses and miscellaneous ΙT RL: USES (Uses) (water-sol. polymer dip coatings contg. highly oil-absorbent, anticorrosive) Clays, uses and miscellaneous TΤ RL: USES (Uses) (water-sol. polymer dip coatings contg., anticorrosive) ΙT Coating materials (anticorrosive, dip, water-thinned, contg. sol. resins and highly oil-absorbent pigments including carbon black) 7631-86-9, Silica, uses and miscellaneous IT Strontium chromate RL: USES (Uses) (water-sol. polymer dip coatings contg., anticorrosive) 7631-86-9, Silica, uses and miscellaneous RL: USES (Uses) (water-sol. polymer dip coatings contg., anticorrosive) RN7631-86-9 HCAPLUS CN Silica (7CI, 8CI, 9CI) (CA INDEX NAME) o== si== o L65 ANSWER 53 OF 89 METADEX COPYRIGHT 2002 CSA 1990(7):57-1040 METADEX ANTIProcess of Producing Phosphate Coatings. Hauffe, D.; Kuhna, R.; Muller, G.; Rausch, W.; Schumichen, H. ΑU CS Metallgesellschaft SO Off. Gaz. ISSN: 0360-5132 US 4867853 19 Sept. 1989 PΙ ΑD 7 Oct. 1987 DTPatent LA English AΒ A process of producing a phosphate coating on a composite part consisting of steel and galvanized steel is developed. The process consists essentially of alkaline cleaning the part; rinsing the cleaned part with an aqueous rinsing solution which contains at least 0.2 g/l alkali borate, at least 0.1 g/l alkali silicate and at least 0.05 g/l alkali nitrite; and phosphatizing the rinsed part with a zinc phosphate solution. CC 57 FINISHING CTSteels: Coating; Galvanized steels: Coating; Phosphating (coating);

Alkaline cleaning; Patents

- L65 ANSWER 54 OF 89 METADEX COPYRIGHT 2002 CSA
- AN 1990(12):57-1724 METADEX
- TI A Study on the Hopeite Crystal Deposited on Galvanized Steel.
- AU Suzuki, M.; Hayashi, H.; Kiyomatsu, J.; Miyawaki, T.; Matsushima, Y.
- CS Nihon Parkerizing
- SO The Iron and Steel Institute of Japan. Keidanren Kaikan, 9-4 Ohtemachi 1-chome, Chiyoda-Ku, Tokyo 100, Japan. 1989. 222-229. Accession Number: 90(12):72-539
  - Conference: International Conference on Zinc and Zinc Alloy Coated Steel Sheet-GALVATECH '89, Tokyo, Japan, 5-7 Sept. 1989
- DT Conference
- LA English
- AΒ Zinc phosphate coatings (hopeite crystal) are widely used as a pretreatment before painting on galvanized steel sheet. They are typically composite coatings containing Ni and Mn. Coatings containing Ni and Mn improve the adhesion and corrosion resistance after painting. However, if the Mn content exceeds a certain level, the problem of a corrosion resistance decrease during the warm salt water soak test arises, In this study, to determine the effect of additive metals on the resistance of the phosphate coating to solubility in an alkali, synthetic hopeites were prepared with various additive metals and these coatings were examined for solubility in the alkali. From X-ray diffraction, thermal analysis, etc., of the hopeites containing various additive metals, properties such as strain and dehydration behaviour of the crystals were induced. The effects of the additive metals were determined from the correlation between such properties and the alkali solubility. Spectra, Photomicrographs, Graphs. 6 ref.-AA
- CC 57 FINISHING
- CT Precoated strip: Coating; Galvanized steels: Coating; Phosphate coatings: Solubility; Alkalies: Solubility; Solubility: Impurity effects; Nickel: Trace elements; Manganese: Trace elements
- ET Ni; Mn; In
- L65 ANSWER 55 OF 89 METADEX COPYRIGHT 2002 CSA
- AN 1990(3):35-552 METADEX
- TI Corrosion of Galvanised Steel and Carbon Steel in Deaerated Aqueous Solutions of Industrial Fertiliser Chemicals.
- AU Smith, D.J.; van der Schijff, O.J.
- CS Potchefstroom University
- SO Br. Corros. J. (1989) 24, (3), 189-191 ISSN: 0007-0599
- DT Journal
- LA English
- AB Corrosion rates of galvanised steel in contact with dilute solutions of various chemicals used as industrial fertilisers were determined by potentiodynamic measurement. Deaerated solutions containing up to 20 g l -1 of urea phosphate, phosphoric acid, monoammonium phosphate, zinc sulphate, urea ammonium nitrate, clear ammonium orthophosphate, ammonium sulphate, potassium chloride, ammonium orthophosphate, potassium sulphate, and urea were used in the tests. Uncoated C steel was tested in deaerated solutions of monoammonium phosphate, zinc sulphate, potassium sulphate, and ammonium sulphate. The results indicate operating concentrations for satisfactory performance of these metallic materials. 11 ref.-AA
- CC 35 CORROSION
- CT Galvanized steels: Corrosion; Carbon steels: Corrosion; Corrosion rate; Water: Environment; Fertilizers: Environment
- ALI BS4360 Gr.43A CCA: SCL
- ET C

- L65 ANSWER 56 OF 89 METADEX COPYRIGHT 2002 CSA
- AN 1991(2):57-129 METADEX
- TI New Paint Shop for a Legendary Car.
- AU Fichtner, J.
- CS Durr
- SO IPE International Industrial and Production Engineering (Dec. 1989) (4), 66-67, 69
  ISSN: 0343-334X
- DT Journal
- LA English
- AB Maserati of Italy has planned to modernise its paint shop in Milan to comply with both the European and American standards since entering into a joint venture with Chrysler. The plant has been supplied by Durr GmbH with an overall system of paint distribution, water treatment and aqueous pollution control. It incorporates spraybooths of clean room concept and a camel back infrared oven. A four-coat paint system is adopted using zinc phosphate, high build cathodic primer, a two-layer top coat and a clear over-base. The car bodies are coated with high build cathodic electrocoat (approx 30 mu m) followed by oven curing and manual spraying.—B.C.
- CC 57 FINISHING
- CT Automotive bodies: Coating; Galvanized steels: Coating; Aluminum base alloys: Coating; Painting; Surface pretreatments; Pollution abatement
- L65 ANSWER 57 OF 89 HCAPLUS COPYRIGHT 2002 ACS
- AN 1989:9477 HCAPLUS
- DN 110:9477
- TI Acrylic polymer adhesive compositions for bonding metal and poly(vinyl fluoride)
- IN Yuki, Kei; Takahashi, Kazutomo; Kodama, Kazuo; Kaneko, Kenjiro
- PA Nittetsu Kenzai Kogyo K. K., Japan; Nippon Shokubai Kagaku Kogyo Co., Ltd.
- SO Jpn. Kokai Tokkyo Koho, 9 pp.
  - CODEN: JKXXAF
- DT Patent
- LA Japanese
- IC ICM C09J003-16
  - ICS B32B015-08; C08J005-12; C09J003-14
- CC 38-3 (Plastics Fabrication and Uses)
- FAN.CNT 1

1 2 11 1	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
ΡI	JP 63199783	A2	19880818	JP 1987-34021	19870217
	JP 06060302	B4	19940810		

- AB Corrosion-preventing adhesives for bonding Zn-plated steel or Al plates to poly(vinyl fluoride) films comprise an acrylic polymer contg. groups H2NZCO2 (Z = C2-3 alkylene), a dispersion of a corrosion-inhibiting pigment in an epoxy resin, and a silane coupling agent. Zn-plated steel was coated (6 .mu.m, dry) with an adhesive contg. a reaction product of Bu acrylate-Bu methacrylate-methacrylic acid-Me methacrylate copolymer and ethylenimine 100, a 58.7:12.9:28.4 Epikote 828-Zn3(PO4)2-PhMe mixt. 10, and H2N(CH2)3Si(OEt)3 1 part, dried 40 s at 200.degree., and pressed with a 38-.mu.m pigment-contg. poly(vinyl fluoride) film at 7 kg/cm to give a laminate with good adhesion and resistance to hot water and weathering.
- ST acrylic adhesive anticorrosive; epoxy adhesive anticorrosive; ethylenimine acrylic adhesive anticorrosive; zinc phosphate adhesive anticorrosive; amino silane adhesive anticorrosive; polyvinyl fluoride adhesive anticorrosive; fluoropolymer film adhesive anticorrosive; corrosion prevention adhesive metal; adhesive anticorrosive fluoropolymer metal
- IT Epoxy resins, uses and miscellaneous

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RL: USES (Uses)
        (adhesives contg., anticorrosive, for fluoropolymer film and metals)
     Corrosion inhibitors
ΙT
        (adhesives contg., for poly(vinyl fluoride) film and metals)
     Fluoropolymers
ΤТ
     RL: USES (Uses)
        (adhesives for metals and, anticorrosive)
     Galvanized iron and steel
IT
     RL: USES (Uses)
        (adhesives for poly(vinyl fluoride) film and, anticorrosive)
IT
     Coupling agents
        (silanes, in adhesives for poly(vinyl fluoride) film and metals)
ΙT
     Adhesives
        (anticorrosive, for poly(vinyl fluoride) film and metals)
IT
     151-56-4D, Ethyleneimine, reaction products with acrylic polymers
     7440-24-6, Strontium, uses and miscellaneous 7779-90-0, Zinc phosphate 13463-67-7, Titanium dioxide, uses and
     miscellaneous 25068-38-6, Epikote 828 26184-07-6D, Butyl acrylatebutyl
     methacrylate-methacrylic acidmethyl methacrylate copolymer, reaction
     products with ethylenimine 61583-60-6, Zinc molybdate
     RL: USES (Uses)
        (adhesives contg., anticorrosive, for fluoropolymer film and metals)
     7429-90-5, Aluminum, uses and miscellaneous 12597-69-2, Steel, uses and
ΙT
     miscellaneous
     RL: USES (Uses)
        (adhesives for poly(vinyl fluoride) film and, anticorrosive)
     919-30-2, 3-Aminopropyltriethoxysilane 2530-83-8, 3-
IT
     Glycidoxypropyltrimethoxysilane
     RL: USES (Uses)
        (coupling agent, in adhesives for fluoropolymer film and metals)
     24981-14-4, Poly(vinyl fluoride)
IT
     RL: USES (Uses)
        (film, adhesives for metals and, anticorrosive)
     13463-67-7, Titanium dioxide, uses and miscellaneous
IT
     RL: USES (Uses)
        (adhesives contg., anticorrosive, for fluoropolymer film and metals)
     13463-67-7 HCAPLUS
RN
     Titanium oxide (TiO2) (8CI, 9CI) (CA INDEX NAME)
O== Ti== O
L65 ANSWER 58 OF 89 HCAPLUS COPYRIGHT 2002 ACS
     1989:99692 HCAPLUS
ΑN
     110:99692
DN
     Oxide coating of galvanized steel strip for spot weldability
TI
     Suzuki, Shinichi; Kanamaru, Tatsuya; Hotta, Takashi
ΙN
     Nippon Steel Corp., Japan
PA
     Jpn. Kokai Tokkyo Koho, 7 pp.
SO
     CODEN: JKXXAF
DT
     Patent
     Japanese
LA
IC
     ICM C23C030-00
     ICS B23K011-16; C23C008-10; C23C022-00; C23C028-00; C25D011-00
CC
     55-6 (Ferrous Metals and Alloys)
FAN.CNT 1
     PATENT NO.
                     KIND DATE
                                            APPLICATION NO. DATE
```

A2 19880802 JP 1987-16137 PΤ JP 63186883 19870128 The galvanized steel strip is coated with an oxide film (5-500 AΒ mg/m2) for spot weldability. The mol ratio of water and oxide contents in the film is <6, and an oil is applied on the coated film. Thus, an electrogalvanized steel strip was coated with a film contg. water and 100 mg/m2 of Cr2O3, ZnO, and Zn3(PO4)2 at the water-oxide mol ratio of 5.7. The coated strip was overcoated with an oil and spot welded for 4000 vs. 500-1000 spots by conventional oxide coating galvanized steel weldability; chromium oxide ST coating galvanized steel; zinc oxide coating galvanized steel; phosphate zinc coating galvanized steel 1307-96-6, Cobalt oxide (CoO), uses and miscellaneous 1308-38-9, TΨ Chromium oxide (Cr2O3), uses and miscellaneous 1313-13-9, Manganese dioxide, uses and miscellaneous 1314-13-2, Zinc oxide (ZnO), uses and miscellaneous 1344-28-1, Alumina, uses and miscellaneous 7779-90-0, Zinc phosphate (Zn3(PO4)2) 12036-01-0, Zirconium oxide (ZrO) 13463-67-7 , Titania, uses and miscellaneous RL: USES (Uses) (oxide film contg., on galvanized steel strip for spot weldability) 1344-28-1, Alumina, uses and miscellaneous ΙT 7779-90-0, Zinc phosphate (Zn3(PO4)2) 13463-67-7, Titania, uses and miscellaneous RL: USES (Uses) (oxide film contg., on galvanized steel strip for spot weldability) 1344-28-1 HCAPLUS RN CN Aluminum oxide (Al2O3) (8CI, 9CI) (CA INDEX NAME) \*\*\* STRUCTURE DIAGRAM IS NOT AVAILABLE \*\*\* 7779-90-0 HCAPLUS RN Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME) CN 0 HO- b- OH OH 3/2 Zn 13463-67-7 HCAPLUS RN Titanium oxide (TiO2) (8CI, 9CI) (CA INDEX NAME) CN o = Ti = oL65 ANSWER 59 OF 89 HCAPLUS COPYRIGHT 2002 ACS AN 1988:496912 HCAPLUS DN 109:96912 TIFormation of black coating on zinc- or zinc alloy-plated steels Ataya, Takeshi; Yamashita, Masaaki; Kubota, Takahiro; Koizumi, Soei;

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Okano, Yasuhiro
     Nippon Kokan K. K., Japan; Nihon Parkerizing Co., Ltd.
PA
     Jpn. Kokai Tokkyo Koho, 7 pp.
SO
     CODEN: JKXXAF
DT
     Patent
     Japanese
LΑ
     ICM C23C022-50
IC
     55-6 (Ferrous Metals and Alloys)
CC
     Section cross-reference(s): 38
FAN.CNT 1
     PATENT NO.
                      KIND DATE
                                            APPLICATION NO. DATE
                                            _____
     _____
                      ----
     JP 63035784 A2 19880216 JP 1986-178854 19860731
PΤ
     A Zn or Zn alloy (esp. Zn- or Zn alloy-plated strip steel) is treated in
AΒ
     an aq. soln. (pH 0.5-7) contg. 1.5-20 Bi and 9-100 g Ni, Fe,
     and/or Cr ion/L with metal ion: Bi ion mol ratio of 10-100 to form a black
     coating layer and is optionally coated with phosphate, 0.01-3-.mu. alkali
     silicate, chromate at 1-1000~\text{mg/m2} (as Cr), and/or org. polymer over the black coating layer. The treatment results in increased spangle formation
     and corrosion resistance. Thus, a Zn-plated steel plate was sprayed for 5 s with an aq. soln. (pH 2, 50-60.degree.) contg. 3 Bi and 15 g
     Ni/L to form a black coating layer, and which was coated with a chromate
     (solid concn. 20 g/L, Cr3+:Cr6+ ratio 2:3, pH 2.5) at 50 mg/m2 (as Cr) and
     Li silicate (SiO2 concn. 50 g/L) at 0.3 mg/m2 (as SiO2
     ). The obtained steel plate was dark and had a superior finger print
     resistance, chromate coating adhesion, and corrosion resistance in a 5%
     brine-spray test to the same steel plate only treated with an aq
     . soln. contg. 1 Bi- and 15 g Ni/L.
     coating galvanized steel; nickel bismuth coating
ST
     galvanized steel; chromate coating galvanized steel;
     lithium silicate coating galvanized steel
     Galvanized iron and steel
ΙT
     RL: USES (Uses)
        (coating soln. for, blackening)
IT
     10361-44-1, Bismuth nitrate (Bi(NO3)3) 13138-45-9, Nickel nitrate
     (Ni(NO3)2)
     RL: USES (Uses)
        (coating soln. contg., blackening, for galvanized steel)
     7779-90-0, Zinc phosphate 115988-33-5
IT
     RL: USES (Uses)
        (coating with, on blackened galvanized steel)
ΙT
     7779-90-0, Zinc phosphate
     RL: USES (Uses)
        (coating with, on blackened galvanized steel)
RN
     7779-90-0 HCAPLUS
     Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME)
CN
HO-P-OH
    OH
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3/2 Zn

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L65 ANSWER 60 OF 89 HCAPLUS COPYRIGHT 2002 ACS
     1988:426419 HCAPLUS
AN
     109:26419
DN
     Composition and process for coating metallic parts and coated
TΙ
     parts
     Mosser, Marck F.; Fabiny, William J.
IN
     Sermatech International, Inc., USA
PΑ
     Eur. Pat. Appl., 13 pp.
SO
     CODEN: EPXXDW
DT
    Patent
     English
LA
IC
     ICM C23C022-74
     ICS C09D005-08
     56-6 (Nonferrous Metals and Alloys)
CC
     Section cross-reference(s): 38
FAN.CNT 1
                      KIND DATE
     PATENT NO.
                                             APPLICATION NO. DATE
     EP 256908 A1 19880224 EP 1987-401677 19870716
PΤ
        R: AT, BE, CH, DE, ES, FR, GB, GR, IT, LI, LU, NL, SE
     JP 63069984 A2 19880330
US 1986-886906 19860716
                                         JP 1987-176962 19870715
PRAI US 1986-886906
                             19860716
     An {\tt aq.} acidic {\tt phosphate} soln. (pH .ltoreq.4) for heat-curable coatings and for imparting long-term corrosion resistance
     esp. to active metal surfaces (Zn, Al, Cd, and ferrous and other metal
     parts coated with these metals, e.g. Zn-coated steel fasteners) includes a
     water-sol. acidic phosphate, a polymer resin, which is
     in soln. or is dispersed in the soln., and a water-sol.
     corrosion inhibitor. Possible corrosion inhibitors are is chromate, esp.
     dichromate, and molybdate, the molar ratio of the phosphate to
     chromate or molybdate ions is .gtoreq.2:1, and the wt. ratio of
     phosphate:resin is .apprx.0.2:1 to .apprx.25:1. Thus, 3 coating
compns. were prepd. by adding 1, 5, and 15% poly(vinylidene fluoride)
     latex to aq. binder contg. 85% H3PO4 and MgCO3. Degreased galvanized steel and chromate conversion-coated 3003 H14 Al panels
     were coated (5 .mu.) with prepd. coating compns., dried at 175.degree.F
     for 15 min, and cured at 525.degree.F for 30 min. The coated steel and Al
     panels showed superior adhesion of the coating layer, flexibility in
     bending and impact tests, and corrosion resistance in 24-h 5% salt spray
     test to the samples coated with binder only. Less resin content was
     needed to improve phys. properties than for corrosion resistance.
     coating phosphate galvanized steel; polyvinylidene
ST
     fluoride phosphate coating; phosphoric acid phosphate
     coating; magnesium carbonate phosphate coating; corrosion
     inhibitor phosphate coating; aluminum conversion
     phosphate coating
     Galvanized iron and steel
TΨ
     RL: PRP (Properties)
        (coating of, with polymer-contg. acidic phosphate soln.)
ΙT
     Coating materials
        (phosphates, contg. polymers, for active alloys and metals)
     Carbon black, uses and miscellaneous
TΤ
     RL: USES (Uses)
        (phosphoric acid-based coating compns. contg. aq., for active
        alloys and metals)
     7664-38-2, Phosphoric acid, uses and miscellaneous 115165-85-0, Basic
ΙT
     aluminum zinc phosphate
     RL: USES (Uses)
        (coating compns. contg. aq., for active alloys and metals)
     7429-90-5, Aluminum, uses and miscellaneous 7440-66-6, Zinc, uses and
```

miscellaneous

RL: USES (Uses)

(coating of castings of, with polymer-contg. acidic **phosphate** soln.)

IT 11146-15-9, AA 3003

RL: USES (Uses)

(coating of chromate conversion-coated panels of, with polymer-contg. acidic **phosphate** soln.)

IT 7631-86-9, Silica, uses and miscellaneous

RL: USES (Uses)

(colloidal, phosphoric acid-based coating compns. contg., aq
., for active alloys and metals)

546-93-0, Magnesium carbonate 1309-48-4, Magnesium oxide, uses and IT 1314-13-2, Zinc oxide, uses and miscellaneous 2795-39-3, miscellaneous 7738-94-5, Chromic acid (H2CrO4) Fluorad FC 95 9004-35-7, Cellulose 9004-62-0, Hydroxyethyl cellulose 9016-45-9 21645-51-2, acetate Aluminum hydroxide, uses and miscellaneous 24937-79-9, Poly(vinylidene 27119-07-9 37367-98-9, Calcium molybdate 68186-91-4, C.I. fluoride) Pigment Black 28 78849-74-8, AMSCO 3077 115165-89-4, Troykyd 999 RL: USES (Uses)

(phosphoric acid-based coating compns. contg., for active alloys and metals)

IT 7631-86-9, Silica, uses and miscellaneous

RL: USES (Uses)

(colloidal, phosphoric acid-based coating compns. contg., aq
., for active alloys and metals)

RN 7631-86-9 HCAPLUS

CN Silica (7CI, 8CI, 9CI) (CA INDEX NAME)

o = si = o

L65 ANSWER 61 OF 89 METADEX COPYRIGHT 2002 CSA

AN 1988(8):57-874 METADEX

TI Process for Producing Phosphate Coatings on Metal Surfaces.

AU Beege, G.; Hauffe, D.; Mische, P.; Rausch, W.

CS Pyrene Chemical Services

PI GB 2195359 A 7 Apr. 1988

AD 18 Sept. 1987

DT Patent

LA English

AB A phosphate coating can be formed on surfaces of Al or its alloys and steel or galvanised steel by spray immersion with a zinc phosphate solution that contains accelerator and fluoride and that contains 0.4 to 0.8 g/l Zn, 10 to 20 g/l phosphate and an amount in mg/l of fluoride (Fel) as measured by a fluoride-sensitive electrode of from 80 to 220. The free acid content (FA) of the solution is held at a value FA = (0.5 to 1.0) + K, where K =  $(0.002 \text{ to } 0.012) \times \text{Fel}$ . (FA is the number of millilitres of 0.1N sodium hydroxide solution used in titrating 10 ml of bath sample diluted with 100 ml desalinated water to change from dimethyl yellow to weak yellow colouration).

CC 57 FINISHING

CT Aluminum: Coating; Steels: Coating; Phosphating (coating); Immersion coating; Spray coating

ET Al; Zn; K; N

L65 ANSWER 62 OF 89 METADEX COPYRIGHT 2002 CSA

AN 1989(1):58-87 METADEX

```
ΤI
     Process for Obtaining Phosphate Coatings.
     Hauffe, D.; Kuhna, R.; Muller, G.; Rausch, W.; Schumichen, H.
ΑIJ
CS
    Metallgesellschaft
    EP 264151 20 Apr. 1988
PΙ
ΑD
    3 Oct. 1987
DT
    Patent
LA
    German
AΒ
    In a process for the production of phosphate coatings on composite
    materials of steel and Zn coated Steel by alkaline cleaning, rinsing in an
    aqueous rinse bath and Zn phosphating, to avoid the formation of
    non-uniform coatings and flecks, a rinse bath is used which contains at
     least 0.1 g/l alkali silicate and at least 0.05 g/l alkali nitrite.
     Preferably the total amount of these constituents should not exceed 5 g/l.
     If it is intended to activate the composite parts before phosphating with
     titanium-phosphate-containing activating bath, it is necessary to add to
    the activating bath tetra-alkali phosphate in an amount of at least 1 g/l,
    preferably a maximum, of 4 g/l. The process is of particular advantage in
     the pre-treatment of composite components of steel and Zn coated steel
     (e.g. car body panels) painting, especially electropainting.
     58 METALLIC COATING
CC
    Galvanized steels: Coating; Phosphating (coating); Alkaline cleaning;
CT
     Rinsing; Surface pretreatments; Surface activation; pH
ET
L65
    ANSWER 63 OF 89 HCAPLUS COPYRIGHT 2002 ACS
     1988:188521 HCAPLUS
AN
DN
    108:188521
    Pigmented anticorrosion coating for metals
ΤI
    Braun, Stanislav; Nedorost, Miroslav; Svoboda, Miroslav; Palffy,
ΙN
    Alexander; Knapek, Bernard; Donat, Feodor; Halamova, Kvetoslava; Jirakova,
    Dagmar; Antl, Ladislav
PΑ
    Czech.
    Czech., 5 pp. CODEN: CZXXA9
SO
DT
    Patent
LA
    Czech
     ICM C09D005-08
IC
     42-6 (Coatings, Inks, and Related Products)
     Section cross-reference(s): 55
FAN.CNT 1
                                          APPLICATION NO. DATE
                     KIND DATE
     PATENT NO.
                           _____
     ______
                     ____
                  B1 19860612 CS 1984-7219 19840925
    CS 243402
PΙ
    Primers for corrosion protection of metals (steel, galvanized
AB
    Fe, Al, Al alloys) in atm. or water consist of multiphase
    anticorrosion inorg. pigments based on Fe203 or TiO2 contg.
    5-55% Zn3(PO4)2 (I) and .ltoreq.3% FePO4 or Ti3(PO4)4 3-82, alkyd resin
    binders 8-66, solvents 0.5-60, additives 0.01-22, and, optionally, fillers
     1-45 parts. A typical primer for steel comprised red Fe pigment contq.
     30% I and 0.18 g FePO4 5, microground talc 23, mixt. of C black and mica
    11, mixt. of medium-oil-length alkyd and chloro rubber 24, xylene 23, 10%
    Pb naphthenate 2, and 2% Co naphthenate 2 parts.
    anticorrosion primer pigment steel; iron phosphate pigment coating;
ST
    titanium phosphate pigment coating; zinc phosphate pigment coating; alloy
    anticorrosive primer; aluminum anticorrosive primer; oxide iron titanium
    pigment
    Galvanized iron and steel
IT
    RL: USES (Uses)
        (anticorrosive primers for, pigments for)
ΙT
     Pigments
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(iron and titanium oxide-based, for primers) Corrosion inhibitors ΙT (pigments contg. zinc and iron or titanium phosphates, for primers) Coating materials ΙT (anticorrosive, primers, contg. iron or titanium oxide) IT Aluminum alloy, base RL: USES (Uses) (anticorrosive primers for, pigments for) ΙT 7429-90-5, uses and miscellaneous RL: USES (Uses) (anticorrosive primers for, pigments for) IT 7439-89-6 RL: USES (Uses) (coating materials, anticorrosive, primers, contg. iron or titanium oxide) 7779-90-0 10045-86-0, Iron phosphate 15578-51-5 ΙT RL: USES (Uses) (pigment contg., anticorrosive, for primers) ΙT 1309-37-1, Iron oxide, uses and miscellaneous 13463-67-7, uses and miscellaneous RL: USES (Uses) (pigment, contg. phosphate, anticorrosive, for primer) 7779-90-0 ΙT RL: USES (Uses) (pigment contg., anticorrosive, for primers) 7779-90-0 HCAPLUS RNPhosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME) CN HO- P-- OH OH 3/2 Zn ΙT 13463-67-7, uses and miscellaneous RL: USES (Uses) (pigment, contg. phosphate, anticorrosive, for primer) 13463-67-7 HCAPLUS RN Titanium oxide (TiO2) (8CI, 9CI) (CA INDEX NAME) CN o = Ti = oANSWER 64 OF 89 METADEX COPYRIGHT 2002 CSA ΑN 1988(3):57-260 METADEX Method for Activating Metal Surfaces Prior to Zinc Phosphation. TIPortz, H.; Opitz, R. ΑU CS Gerhard Collardin SO Off. Gaz. ISSN: 0360-5132 US 4707193 17 Nov. 1987 PΙ ΑD 24 Nov. 1986

- DT Patent
- LA English
- AB A method for phosphating at least one metal surface comprised of Fe, steel, Zn, galvanized Fe or steel, Al, aluminized Fe or steel, or alloys of the foregoing is claimed. The method comprises: cleaning and rinsing the surface; subjecting the work piece to an activating bath; and then phosphating using a phosphating bath comprising Zn ions and phosphate ions in aqueous solution. The improvement comprises using as the activating bath an aqueous alkaline solution with a pH of approx 8-10 consisting essentially of: at least one water soluble alkali metal borate or alkaline earth metal borate; Ti ions present in up to 100 ppm; and phosphate ions present in up to 3000 ppm; wherein the weight ratio phosphate:borate (as B207) is 1:> 1.
- CC 57 FINISHING
- CT Steels: Surface finishing; Zinc: Surface finishing; Aluminum: Surface finishing; Phosphating (coating)
- ET Fe; Zn; Al; Ti; B\*O; B2O7; B cp; Cp; O cp
- L65 ANSWER 65 OF 89 METADEX COPYRIGHT 2002 CSA
- AN 1988(10):57-1128 METADEX
- TI Process for Activating Metallic Surfaces Prior to Zinc Phosphating.
- AU Portz, H.; Opitz, R.
- CS Gerhard Collardin
- PI EP 224190 3 June 1987
- AD 19 Nov. 1986
- DT Patent
- LA German
- AB The invention concerns a process for the activation of metal surfaces of Fe, steel, Zn, galvanised iron or steel, Al or aluminised iron or steel, between the steps of cleaning/rinsing and phosphating with phosphating baths containing Zn ions, using aqueous, alkaline solutions containing Ti ions and phosphate ions, that is characterised by the adjustment of the pH value of the activation solution to 8-10 and additionally including disodium tetraborate and/or other soluble alkali or alkaline earth metal borates in such amounts that the weight ratio of PO4: borate, with respect to B2O7 is 1:>1.
- CC 57 FINISHING
- CT Surface pretreatments; Surface activation; pH; Phosphating (coating); Ferrous alloys: Coating; Zinc: Coating; Aluminum: Coating
- ET Fe; Zn; Al; Ti; O\*P; PO4; P cp; cp; O cp; B\*O; B2O7; B cp
- L65 ANSWER 66 OF 89 METADEX COPYRIGHT 2002 CSA
- AN 1987(10):35-2613 METADEX
- TI Field Corrosion Tests on Hot Dip Galvanized Steel Pipes-Assessment of Long Term Data.
- AU Kruse, C.L.; Friehe, W.; Schulze, M.; Schwenk, W.
- SO Werkst. Korros. (May 1987) 38, (5), 229-233 ISSN: 0043-2822
- DT Journal
- LA German
- AB The degree of metal loss and its time dependence of hot dip galvanized steel pipes in flowing water were correlated with the water parameters. Good correlation was observed with CO2 concentration of the water. The higher the initial corrosion rate the higher is in many cases the decrease in corrosion rate with time. This is explained in terms of increased iron oxide content in the protective layers formed after the dissolution of a significant amount of zinc layer. Except for phosphates the other water parameters (chlorides, sulphates, nitrates and TOC) do not exhibit any influence. The favourable influence of the iron oxide rich protective layers on the corrosion rate may be lost in waters very rich in carbon

dioxide. 4 ref.-AA
35 CORROSION
Hot dip galvanizing; Galvanized steels

CT Hot dip galvanizing; Galvanized steels: Corrosion; Pipe: Corrosion; Corrosion tests; Corrosion rate; Water: Environment

ET C\*O; CO2; C cp; Cp; O cp

L65 ANSWER 67 OF 89 HCAPLUS COPYRIGHT 2002 ACS

AN 1987:556503 HCAPLUS

DN 107:156503

TI Primer compositions for metals

IN Takimoto, Masateru; Boda, Tamotsu; Nakano, Shinji; Yoshida, Juichi

PA Nippon Paint Co., Ltd., Japan

SO Jpn. Kokai Tokkyo Koho, 10 pp.

CODEN: JKXXAF

DT Patent

CC

LA Japanese

IC ICM C09D003-72 ICS C09D003-58

CC 42-9 (Coatings, Inks, and Related Products)

Section cross-reference(s): 55

FAN.CNT 1

PATENT NO. KIND DATE APPLICATION NO. DATE

PI JP 61276861 A2 19861206 JP 1985-119205 19850531

JP 04075941 B4 19921202

- Corrosion-resistant compn. contain thermosetting resins (A) AB obtained from (B) an OH-contg. epoxy resin treated with a dicarboxylic acid and primary hydroxyalkyl-contg. secondary amines and then C5-11 lactones and (C) a blocked polyisocyanate at NCO/active H (in blocking agent) 5:(1-4) and primary OH group (in B)/free NCO (in C) (1-10):1, phenolic resol (D) at (A/D 95/5-70/30), 25-50% (based on solids) pigments contq. 50-100% Sr chromates and 0-50% Ca chromates, and 5-15% (based on solids) pH-adjusting pigments. Thus, a soln. of 475 parts Epo Tohto YD-014 (epoxy equiv. 950) in 95 parts xylene and 119 parts Cellusolve acetate was treated with 39.2 parts azelaic acid and 8.3 parts diethanolamine at 145.degree. for 6 h, cooled to 100.degree., treated with 105 parts Placcel M and 0.3 part SnCl2, and thinned with 209 parts xylene and 130 parts MEK to give component B. Cellosolve acetate 335, isophorone diisocyanate 222, and .epsilon.-caprolactam 113 parts were heated at 80.degree. to give component C (NCO equiv. 680). The component B was heated with 55.9 parts component C and 118 parts Cellosolve acetate at 100.degree. for 3 h and dild. with 102 parts iso-PrOH to give a thermosetting resin soln., 28 parts (solids) of which was mixed with BKS 316 (phenolic resol) 7 (solids), Sr chromate 40, Sicor ZNP/M 10, TiO2 15 parts, and cyclohexane. A Zn3(PO4)2-treated galvanized steel plate was coated with the mixt., baked at 220.degree. for 60 s to form a 5-.mu. primer, topped with Superlac DIFOX 97 (polyester), and baked to give a coated plate with excellent adhesion and resistance to boiling water and salt water spray.
- ST anticorrosive primer modified epoxy resin; metal primer lactone modified epoxy; caprolactone modified epoxy resin primer; isocyanate modified epoxy resin prime; urethane modifier epoxy resin primer; thermosetting epoxy resin primer

IT Pigments

(inorg. compds., modified epoxy resin primers contg., anticorrosive, for metals)

IT Inorganic compounds

RL: USES (Uses)

(pigments, modified epoxy resin primers contg., anticorrosive, for metals)

Galvanized iron and steel IT RL: USES (Uses) (primers for, anticorrosive, modified epoxy resins as) IT Coating materials (anticorrosive, primers, modified epoxy resins, for metals) ΙT Fatty acids, polymers RL: USES (Uses) (dimers, epoxy resins modified by, for anticorrosive primers, for metals) IT 101484-09-7, BKS 316 RL: USES (Uses) (modified epoxy resins blends, primers, anticorrosive, for metals) 13939-25-8, Aluminum dihydrogen tripolyphosphate IT RL: USES (Uses) (pigments, K-White 82, modified epoxy resin primers contg., anticorrosive, for metals) 7779-90-0, Zinc phosphate ΙT RL: USES (Uses) (pigments, Sicor ZNP/M, modified epoxy resin primers contg., anticorrosive, for metals) IT 471-34-1, Calcium carbonate, uses and miscellaneous 7789-06-2, Strontium chromate 13765-19-0, Calcium chromate RL: USES (Uses) (pigments, modified epoxy resin primers contg., anticorrosive, for metals) 110586-17-9 ΙT RL: USES (Uses) (primers, anticorrosive, for metals) ΙT 7779-90-0, Zinc phosphate RL: USES (Uses) (pigments, Sicor ZNP/M, modified epoxy resin primers contg., anticorrosive, for metals) 7779-90-0 HCAPLUS RN CN Phosphoric acid, zinc salt (2:3) (8CI, 9CI) (CA INDEX NAME) HO-P-OH ОН 3/2 Zn ANSWER 68 OF 89 HCAPLUS COPYRIGHT 2002 ACS 1987:86320 HCAPLUS ΑN DN 106:86320 TI Modified epoxy resin binders for coatings TN Sato, Haruhiko; Umemoto, Hirotoshi PΑ Nippon Paint Co., Ltd., Japan SO Jpn. Kokai Tokkyo Koho, 9 pp. CODEN: JKXXAF DT Patent LA Japanese

42-9 (Coatings, Inks, and Related Products)

ICM C09D003-72

IC

Page 89 WESSMAN 09/769128 Section cross-reference(s): 55 FAN.CNT 1 PATENT NO. KIND DATE APPLICATION NO. DATE JP 61204279 A2 19860910 JP 1985-45275 19850307 PΙ Binders useful in metal primers contain thermosetting resins obtained from ΑB (A) an HO group-contg. epoxy resin treated with a dicarboxylic acid and then C5-11 .omega.-lactones and (B) a blocked polyisocyanate at NCO/active H (in blocking agent) 5:(1-4) and primary OH group (in A)/free NCO(in B) (1-10):1. Thus, a soln. from Epo Tohto YD-017 (epoxy equiv. 1960) 784, xylene 2468, and Cellosolve acetate 196 parts was treated with 25.1 parts azelaic acid and 13.3 parts diethanolamine at 140.degree. for 4 h, cooled to 100.degree., treated with 171.2 parts .epsilon.-caprolactone and 0.5  $\,$ part SnCl2, heated at 140.degree. to >92% conversion, and thinned with 314 parts xylene and 245 parts MEK to give a component A. Cellosolve acetate 375, hexamethylene diisocyanate 224, and .epsilon.-caprolactam 151 parts were heated at 100.degree. for 3 h to give a component B. The component A was mixed with 75 parts component B and 263 parts xylene, heated at 100.degree. for 3 h and dild. with 244 parts MEK to give a thermosetting resin soln., which (250 parts) was mixed with  ${\tt TiO2}$  30, Sr chromate 25, and Cymel 303 10 parts, coated 8 .mu. thick on a  ${\tt Zn}$ phosphate-treated galvanized iron plate, baked at 210.degree. for 45 s, topped 15-.mu. thick with a coil coating compn., and baked at 210.degree. for 60 s to give a coated specimen with excellent adhesion and resistance to chems., boiling water, and salt water spray. anticorrosive primer modified epoxy resin; dicarboxylic acid modified STepoxy primer; caprolactone modified epoxy primer; isocyanate modified epoxy primer; azelaic modified epoxy primer; galvanized iron primer modified epoxy ΙT Fatty acids, polymers RL: USES (Uses) (dimers, epoxy resins modified by, for anticorrosive primers, for metals) IT Galvanized iron and steel RL: USES (Uses) (primers for, anticorrosive, modified epoxy resins as) ΙT Coating materials (anticorrosive, primers, modified epoxy resins, for metals) 106926-80-1P 106926-81-2P, Azelaic acid-.epsilon.-caprolactam-.epsilon.-TΥ caprolactone-Epo Tohto Yd 014-formaldehyde-isophorone diisocyanatemelamine copolymer 106926-82-3P, Azelaic acid-.epsilon.-caprolactam-Epo Tohto YD 011-formaldehyde-hexamethylene diisocyanate-melamine-Placcel G 402 copolymer 106926-83-4P, Azelaic acid-.epsilon.-caprolactam-.epsilon.caprolactone-Epo Tohto YD 017-hexamethylene diisocyanate-urea copolymer 106926-84-5P, Azelaic acid-.epsilon.-caprolactam-.epsilon.-caprolactone-Epo Tohto YD 017-hexamethylene diisocyanate-isophotone diisocyanate 106926-87-8P 106946-54-7P, Azelaic acid-.epsilon.copolymer caprolactam-.epsilon.-caprolactone-Epro Tohto YD 017-hexamethylene diisocyanate copolymer RL: PREP (Preparation) (manuf. of, for anticorrosive primers, for metals) ΙT 502-44-3D, polymer with epoxy resins and dimer acids and blocked polyisocyanates 70726-45-3D, Epo Tohto YD 014, polymer with dimer acids and caprolactone and blocked polyisocyanates

(primers, anticorrosive, melamine resin-crosslinked, for metals)

L65 ANSWER 69 OF 89 HCAPLUS COPYRIGHT 2002 ACS AN 1986:554801 HCAPLUS

RL: USES (Uses)

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DN
     105:154801
    Anticorrosive coating of galvanized steel
TI
     Sagane, Masahiko; Kume, Masafumi
IN
    Kansai Paint Co., Ltd., Japan
PΑ
     Jpn. Kokai Tokkyo Koho, 7 pp.
SO
     CODEN: JKXXAF
DT
     Patent
LA
     Japanese
     ICM B05D007-14
TC
     ICS B05D001-36
CC
     42-9 (Coatings, Inks, and Related Products)
FAN.CNT 1
                     KIND DATE
     PATENT NO.
                                           APPLICATION NO. DATE
     -----
                     ----
                                           _____
    JP 61136466 A2 19860624 JP 1984-257055
РΤ
                                                           19841205
    Galvanized steel was coated with a water-thinned
AB
     compn. (forming a dry film with water absorption 0.3-20%
     at 50.degree.), topped with a compn. contg. anticorrosion
    pigment (giving aq. ext. with elec. cond. >100 .mu.
     .mu..OMEGA./cm), and if necessary coated with another compn. to
     give anticorrosive coatings. Thus, a Zn phosphate
     -treated galvanized steel panel was electrophoretically coated
     with a thermosetting polybutadiene-based anionic compn., baked
     at 170.degree. for 30 min (to form 20 .mu. coating with water absorption 2.8%), coated with a compn. from Araldite 6097 60,
     Beckamine P-138 34, TiO2 40, BaSO4 20, and org. solvent 180 and
     2 phr Zn chromate, baked at 160.degree. for 30 min (coating thickness 30
     .mu.), coated with a white amino-acrylic paint, and baked at 140.degree.
     for 30 min. to give a coating with excellent salt water spray
     resistance.
     polybutadiene anticorrosive coating galvanized steel; epoxy
ST
     anticorrosive coating galvanized steel; zinc chromate
     anticorrosive coating
     Galvanized iron and steel
IT
     RL: USES (Uses)
        (anticorrosive coatings for, epoxy and alkyd resins contg. corrosion
        inhibitors for)
IT
     Coating materials
        (anticorrosive, epoxy resins and alkyd resins, cong. corrosion
        inhibitors, for galvanized steel)
ΙT
     25068-38-6
     RL: TEM (Technical or engineered material use); USES (Uses)
        (coatings, anticorrosive, contg. urea resin and corrosion inhibitors,
        for galvanized steel)
ΙT
     9003-17-2D, anionic derivs.
     RL: TEM (Technical or engineered material use); USES (Uses)
        (coatings, electrophoretic, for galvanized steel)
     7789-06-2 10294-40-3 13530-65-9 13765-19-0
ΙT
     RL: USES (Uses)
        (epoxy and alkyd coatings contg., anticorrosive, for galvanized
        steel)
     9011-05-6
IT
     RL: USES (Uses)
        (epoxy coatings contg. corrosion inhibitors and, anticorrosive, for
        galvanized steel)
    ANSWER 70 OF 89 METADEX COPYRIGHT 2002 CSA
L65
     1987(10):58-1096 METADEX
ΑN
ΤI
     Behavior of the Water of Crystallization of Zinc Phosphate and Its
     Relationship to Wet Adhesion of Paint on Electro-Galvanized Steel.
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- AU Yoshioka, K.; Yoshida, Y.; Watanabe, T.
- SO Tetsu-to-Hagane (J. Iron Steel Inst. Jpn.) (June 1986) 72, (8), 1125-1132 ISSN: 0021-1575
- DT Journal
- LA Japanese
- The behavior of the water of crystallization of zinc phosphate and its relationship to wet adhesion of paint on electro-galvanized steel has been investigated. A conversion coating of Zn3(PO4)2 4H2O under the paint film was dehydrated to yield Zn3(PO4)2 2H2O by baking the film for every amount of Ni and Mn in the coating. In the case of low contents of Ni and Mn in the coasting, Zn3(PO4)2 2H2O became rehydrated Zn3(PO4)2 4H2O by immersion in water in a wet adhesion test. However in the case of high contents of Ni and Mn, Zn3(PO4)2 2H2O was not rehydrated. The rehydration rate decreased with increasing contents of Ni and Mn in the coating. Therefore, it was found that the coating including high contents of Ni and Mn showed a very good wet adhesion. Moreover, the crystal of zinc phosphate coating including high contents of Ni and Mn was proved to be fine, dense and almost amorphous. 9 ref.-AA
- CC 58 METALLIC COATING
- CT Galvanized steels: Coating; Phosphating (coating); Painting; Adhesion: Alloying effects
- ET O\*P\*Zn; Zn3(PO4)2; Zn cp; cp; P cp; O cp; H\*O; H2O; 4H2O; is; H is; 4H; H cp; Ni; Mn
- L65 ANSWER 71 OF 89 METADEX COPYRIGHT 2002 CSA
- AN 1987(6):57-531 METADEX
- TI Paint Adhesion to TFS and Galvanized Steel Sheet.
- AU Yoneno, M.
- SO J. Met. Finish. Soc. Jpn. (1986) 37, (9), 497-502 ISSN: 0026-0614
- DT Journal
- LA Japanese
- AB A review of adhesion and its test for TFS (Sn free steel) and galvanized steel is made. The existing adhesion tests according to the JIS K 5400 standard are: chess-board area test, bending test, shear separating test, and vertical tensile test. The adhesion decrease of can steel film was due to Sn oxidation, decomposition of penetrated oil, and water removing reaction of surface layer. For Zn plated steel, phosphated film was effective in improving adhesion since the surface area was greatly increased through phosphating. The inclusion of moisture at the interface of steel and coating film would result in poor adhesion. 59 ref.-X.S.
- CC 57 FINISHING
- CT Galvanized steels: Coating; Tin plate: Coating; Cans: Coating; Painting; Plastic coating; Phosphating (coating); Adhesive strength
- ET Sn; K; Zn
- L65 ANSWER 72 OF 89 METADEX COPYRIGHT 2002 CSA
- AN 1986(5):57-384 METADEX
- TI Chromate-Free Post-Treatments.
- AU Lindert, A.; Maurer, J.I.; Kent, G.
- SO Prod. Finish. (Cincinnati) (Jan, 1986) 50, (4), 48-53 ISSN: 0032-9940
- DT Journal
- LA English
- AB As a pretreatment to painting steel, a Zn or iron phosphate conversion coating is applied followed by a rinse. Better corrosion resistance is obtained if a post treatment is used. The post treatment has been a chromate based treatment. To prevent chromate water pollution, research was undertaken to develop a chromate-free treatment that would be applicable to both the Fe and Zn phosphates. The result was a compound

based on a polyhydroxystyrene derivative. Results of salt spray tests on cold rolled and on galvanized steels are compared for chromate-free and chromic/chromate post treatments on zinc phosphate and a paint system used in the appliance industry for detergent resistance. Scab test results are compared for the steels with automotive body paint.-H.B.C.

CC 57 FINISHING

CT Carbon steels: Coating; Galvanized steels: Coating; Phosphating (coating); Chromating; Painting

ET Zn; Fe

L65 ANSWER 73 OF 89 HCAPLUS COPYRIGHT 2002 ACS

AN 1985:506417 HCAPLUS

DN 103:106417

TI Urethane-modified polyester compositions for coatings

PA Dainippon Ink and Chemicals, Inc., Japan

SO Jpn. Kokai Tokkyo Koho, 9 pp.

CODEN: JKXXAF

DT Patent

LA Japanese

IC ICM C09D003-72

CC 42-8 (Coatings, Inks, and Related Products)

FAN. CNT 1

* 1 11 .	Q111 I				
	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
ΡI	JP 60099172	A2	19850603	JP 1983-205932	19831104
	JP 04025316	B4	19920430		

19920430 The title compns. having good workability and forming coatings with AB excellent hardness and soiling resistance contain partially crosslinked urethane-modified polyesters and amino resins and/or blocked polyisocyanates. Thus, isophthalic acid 420, neopentyl glycol 153, trimethylolpropane 63, 1,6-hexanediol 250, and Bu2SnO 0.5 part were heated at 230.degree. for 2 h, and the reaction was continued in xylene to acid value 5. The reaction mixt. was allowed to cool, dild. with 500 parts Solvesso 100 and 500 parts cyclohexanone, heated to 80.degree., treated over 1 h with 200 parts hexamethylene diisocyanate, and kept at the same temp. for 4 h to obtain a modified polyester with Gardener viscosity T-U, acid value 0.5, OH value 60, and no.-av. mol.wt. 5200. A mixt. of this modified polyester 100, Super Beckamine L-117-60 4.78 and Solvesso 100 0.9 part was stirred at 80.degree. for 4 h to obtain a partially crosslinked resin soln. with viscosity T-U2, no.-av. mol.wt. 5400, and storability >3 mo at 25.degree.. This partially crosslinked resin soln. II 100, TiO2 55.5, Super Beckamine L-105-60 9.3, 10% p-MeC6H4SO3H soln. (in butyl Cellosolve) 0.1, and Polyflo S flow-control agent 0.04 part were ball-milled, and baked on Zn phosphate-treated galvanized steel at 220.degree. for 1 min to obtain 15-20 .mu.m coating with 60.degree. gloss 90%, pencil hardness 2H, and excellent flexibility, surface smoothness, and resistance to soiling, boiling water, and chems.

ST urethane modified polyester coating; soiling resistant polyester coating; polyisophthalate polyurethane coating; neopentyl glycol polyurethane coating; trimethylolpropane polyurethane coating; hexanediol polyurethane coating; hexanediisocyanate polyurethane coating; aminoplast crosslinker polyurethane coating; polyisocyanate crosslinker polyurethane coating

IT Crosslinking agents

(melamine resins and polyisocyanates, for urethane-modified polyester coatings)

IT Coating materials

(urethane-modified polyester, soiling-resistant)

IT 91261-21-1

RL: MOA (Modifier or additive use); USES (Uses)

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(crosslinking agents, for urethane-modified polyester coatings)
IT
     68900-92-5P
                  98160-67-9P
                                 98160-68-0P
                                              98160-69-1P
     RL: PREP (Preparation)
        (manuf. of, for soiling-resistant coatings)
    ANSWER 74 OF 89 HCAPLUS COPYRIGHT 2002 ACS
     1985:457504 HCAPLUS
ΑN
DN
     103:57504
TI
     Coated steel sheets
PA
     Sumitomo Metal Industries, Ltd., Japan
     Jpn. Kokai Tokkyo Koho, 5 pp.
SO
     CODEN: JKXXAF
DT
     Patent
LA
     Japanese
     ICM C10M103-00
IC
ICA C09D005-00
    C10N040-24, C10N050-02, C10N050-08
ICI
CC
     55-6 (Ferrous Metals and Alloys)
FAN.CNT 1
     PATENT NO.
                  KIND DATE
                                           APPLICATION NO. DATE
     _____
                      ____
                            -----
     JP 60053597 A2 19850327 JP 1983-161259 19830901
PΙ
     Steel sheets are coated with lubricants contg. 0.01-5.0% BN to increase
AΒ
     workability, e.g., pressing. Thus, a galvanized steel sheet was
     treated with Zn phosphate, water-washed,
     chromate-sealed, dried, coated (10 .mu. thick) with a mixt. of polyester
    40, hexamethylolmelamine [531-18-0] 10, TiO2 30, and SrCrO4 20 parts (methylisobutyl ketone as solvent) contg. 0.1% BN to increase press
     workability.
     steel sheet coating boron nitride; boron nitride coating steel sheet;
ST
     galvanized steel sheet workability
     Galvanized iron and steel
IT
     RL: USES (Uses)
        (coating of, with boron nitride-contg. compn., for improved
        press workability)
IT
     Coating process
        (of galvanized steel sheets, for improved press workability)
IT
     531-18-0 7789-06-2 10043-11-5, uses and miscellaneous
     13463-67-7, uses and miscellaneous
     RL: USES (Uses)
        (coating with compn. contg., of galvanized steel
        sheets for improved press workability)
ΙT
     13463-67-7, uses and miscellaneous
     RL: USES (Uses)
        (coating with compn. contg., of galvanized steel
        sheets for improved press workability)
     13463-67-7 HCAPLUS
RN
CN
     Titanium oxide (TiO2) (8CI, 9CI) (CA INDEX NAME)
O== Ti== O
    ANSWER 75 OF 89 METADEX COPYRIGHT 2002 CSA
L65
     1986(3):57-253 METADEX
ΑN
     Paint Adhesion of Zinc and Zinc Alloy Plated Steel Sheets in Automative
ΤI
ΑU
     Wakano, S.; Sakoda, A.; Nishihara, M.
    Sumitomo Met. (Aug. 1985) 37, (3), 325-332
SO
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ISSN: 0371-411X

DT Journal LA Japanese

WESSMAN

Paint adhesion of Zn and Zn alloy plated steel sheets with cathodic AB electropaint film as a primer paint has been investigated and a mechanism of paint adhesion loss is proposed. The addition of fluoride instead of chlorate and heavy metal ions to conventional immersion zinc phosphate solution greatly improves paint adhesion after the immersion test in warm deionized water. Phosphate crystals deposited from new types of zinc phosphate solution consist of hopeite as do those from conventional type solutions, but with a finer morphology and better alkali resistance. The fine morphology causes a smaller space for permeated water and less porosity. Also there may be a larger contract area between paint film and phosphate crystal as well as a stronger binding force between phosphate crystal and substrate. When comparing this process with a conventional process, the space for permeated water plays the most important role in improving paint adhesion. Furthermore, the results of SEM and electrochemical evaluation of phosphate crystal suggest the under film

condition in the water immersion test to be mildly alkaline (p H 7-9) and

- CC 57 FINISHING
- CT Painting; Adhesion; Galvanized steels: Coating; Automotive bodies: Coating; Electropainting
- ET Zn; H
- L65 ANSWER 76 OF 89 METADEX COPYRIGHT 2002 CSA

to contain poorly dissolved oxygen. 14 ref.-AA

- AN 1986(1):57-54 METADEX
- TI Phosphate Conversion Coatings.
- AU Kuehner, M.A.
- SO Met. Finish. (Aug. 1985) 83, (8), 15-18
  - ISSN: 0026-0576
- DT Journal
- LA English
- AB Due to the unique requirements of several "new" organic coatings (powder, water-borne, high solids, etc.), special attention must be paid to metal pre-treatment. The pre-paint phosphating of various metals (steel, galvanized and, to a smaller extent, Al), is discussed with emphasis on the specific requirements of new compliance finishes. The choice of pretreatment process is materially affected by the organic finish, the substrate, the end product, and the exposure conditions. Major categories here include: conversion coatings, iron phosphates, zinc phosphates, specific requirements of various compliance finishes (powder coating, water-borne paints, high-solids paints). An overview of several new products and processes is provided.-G.L.P.
- CC 57 FINISHING
- CT Carbon steels: Coating; Galvanized steels: Coating; Phosphating (coating); Powder coating; Painting; Conversion coating (process)
- ET Al
- L65 ANSWER 77 OF 89 METADEX COPYRIGHT 2002 CSA
- AN 1986(2):57-118 METADEX
- TI New Method of Passivation of Zinc-Plated Sheets.
- AU Jasovsky, F.Z.; Susinka, P.; Janok, J.; Banik, J.
- SO Koroze Ochr. Mater. (1985) 29, (1), 10-12 ISSN: 0023-4095
- DT Journal
- LA Czech
- AB In East Slovakian steelworks (VSZ Kosice) several laboratory tests of different passivation methods were carried out. The most appropriate process appeared to be phosphate-chromate passivation on the basis of

Synpasiv Zn 391, chromate conversion type coating. The coating is uniform and colorless with the Cr content up to 40 mg/m -2. Analysis confirmed that besided Cr, the layer contains also phosphor which is approx 20% of the mass of Cr. The deposited chromium hydroxide is equal to the concentration of chromium oxide. The results of corrosion tests in water vapor and in industrial atmosphere showed that the coating produced by the new method gives better protection than coatings produced by using the CrO3 solution even though they contain half as many ions of chrome. The Cr content is not a reliable indicator of quality of coatings. The higher protective effectiveness can be explained by higher uniformity and by formation of zinc phosphate.-V.T.B.

- CC 57 FINISHING
- CT Galvanized steels: Coating; Passivation; Phosphating (coating); Corrosion resistance; Protective coatings: Corrosion
- ET Zn; Cr; Cr\*O; CrO3; Cr cp; Cp; O cp
- L65 ANSWER 78 OF 89 METADEX COPYRIGHT 2002 CSA
- AN 1984(12):57-910 METADEX
- TI Treatment of Metal Prior to Coating With Zinc Phosphate.
- AU Hacias, K.J.
- CS Pyrene Chemical Services Ltd
- PI GB 2136454 A 19 Sept. 1984
- AD 29 Feb. 1984
- DT Patent
- LA English
- AB A phosphate coating is formed on a galvanised or other metal surface by contacting the surface with an aqueous activating composition containing tetrasodium pyrophosphate and a reaction product of a titanium compound and a sodium phosphate and having a p H of 7 to 10 and then contacting the surface with an acidic phosphating solution containing phosphate and zinc. The resultant coating is a particularly good base for cathodically applied paint.
- CC 57 FINISHING
- CT Surface pretreatments; Phosphating (coating); Galvanized steels: Coating; pH
- ET H
- L65 ANSWER 79 OF 89 METADEX COPYRIGHT 2002 CSA
- AN 1985(5):35-717 METADEX
- TI A Contribution to the Study of the Corrosion Resistance of Precoated Steel Sheet.
- AU Cottray, R.; Marguier, G.; Pichant, P.
- SO Mater. Tech. (Paris) (Mar.-Apr. 1984) 72, (3-4), 111-115 ISSN: 0032-6895
- DT Journal
- LA French
- The corrosion resistance of steel sheet coated by methods used in the car industry was studied and the corrosion resistance conferred on the steel by the coatings was compared. Three types of accelerated corrosion test were used on a pressed-steel car component: saline-fog test, exposure at a marine site and a corrosion cycle of a saline environment followed by high humidity and drying. The latter test was considered to be the best test for precoated steel. Three types of precoated steel were used: (i) Zincrometal' which is a zinc-rich binary coating; (ii) hot-galvanized steel coated on one side with 10 mu m and on the other with 2 mu m of Zn; (iii) electrolytically deposited Zn on one side of the steel. Three types of surface treatment were applied to the precoated steel followed by electrophoretic painting: (i) Zn phosphate and anaphoretic, (ii) Fe phosphate and cataphoretic, (iii) Zn phosphate and cataphoretic. The latter treatment gave significantly better corrosion resistance. The

corrosion at junctions between non-coated steel was minimised when one of the parts of the junction was precoated.-G.C.

- CC 35 CORROSION
- CT Precoated strip: Corrosion; Galvanized steels: Corrosion; Corrosion resistance; Protective coatings; Electrophoretic coating; Zincrometal; Salt water: Environment
- ET Zn; Fe
- L65 ANSWER 80 OF 89 METADEX COPYRIGHT 2002 CSA
- AN 1984(4):35-802 METADEX
- TI Effect of Corrosion Behavior of Galvanized Steel Pipe in Warm Water.
- AU Kruse, C.-L.
- SO Editions CEBODOC. 2, rue Armand Stevart, B-4000, Liege, Belgium. 1983. 67-90. Accession Number: 84(4):72-259
  Conference: Industrial Water Treatment and Conditioning, Liege, Belgium, 25-27 May 1983
- DT Conference
- LA German
- AB Pipe specimens made of commercial-grade galvanized steel and Zn have been tested in comparison to pipe specimens having modified Zn coatings. The specimens were corroded in 11 test lines with warm water at approx 60 deg C and cold water with continuous and intermittent flow. The localized corrosion tendency is not determined by the amount of potential ennoblement, but rather by the inhibition of the cathode reaction on the surface layer formed, which can be read off the cathodic current density vs. potential curve. The tested materials with modified coatings showed poorer corrosion behavior in warm water than commercial Zn coatings. The phosphates used for the investigation induce an inhibition of the cathode reaction in Zn. A treatment of the water according to the Guldager process insures a strong inhibition of the cathode reaction both with Zn and especially with Zn-Fe alloy phases and induces an important improvement of the corrosion behavior of galvanized steel in warm water.-AA
- CC 35 CORROSION
- CT Galvanized steels: Corrosion; Pipe: Corrosion; Pitting (corrosion); Inhibition; Corrosion resistance: Composition effects; Corrosion potential
- ET Zn; Fe\*Zn; Fe sy 2; sy 2; Zn sy 2; Zn-Fe
- L65 ANSWER 81 OF 89 COMPENDEX COPYRIGHT 2002 EI
- AN 1985(8):110523 COMPENDEX
- TI ZINC PHOSPHATING OF GALVANIZED STEEL.
- AU Tupper, G.Lowell (Coral Chemical Co, Waukegan, IL, USA)
- MT Finishing '83.
- MO SME, Dearborn, MI, USA
- ML Cincinnati, OH, USA
- MD 11 Oct 1983-13 Oct 1983
- SO SME Technical Paper (Series) FC Publ by SME, Dearborn, MI, USA FC83-641, 11p
  - CODEN: TPFCDA ISSN: 0161-1844
- PY 1983
- MN 06007
- DT Conference Article
- LA English
- AB Methods of producing **galvanized** steel and the various grades and surface finishes commercially available are presented, with comments on the effects of passivation. The pretreatment process section discusses cleaning and conditioning, rinsing, deposition of the coating, post rinsing and drying. Comments are included on pollution aspects in addition to a discussion of test methods used to evaluate quality and potential durability. 8 refs.
- CC 545 Iron & Steel; 539 Metals Corrosion & Protection; 453 Water Pollution

\*GALVANIZED METAL: Protective Coatings; WATER CT POLLUTION: Control PASSIVATION; PRETREATMENT; RINSING; ZINC PHOSPHATING ST ANSWER 82 OF 89 HCAPLUS COPYRIGHT 2002 ACS L65 1983:162549 HCAPLUS AN 98:162549 DN Water-resistant polyester coatings ΤI Mitsui Toatsu Chemicals, Inc., Japan PΑ Jpn. Kokai Tokkyo Koho, 5 pp. SO CODEN: JKXXAF DT Patent Japanese LA C09D003-64; C08G063-12; C08G063-20 IC 42-8 (Coatings, Inks, and Related Products) CC Section cross-reference(s): 55 FAN.CNT 1 APPLICATION NO. DATE PATENT NO. KIND DATE \_\_\_\_\_\_ \_\_\_\_\_\_ JP 57172963 A2 19821025 JP 1981-57993 19810417 PΤ The title coatings were formed from ethoxylated and propoxylated bisphenol AR A-based polyesters. For example, 400 parts polyester [85412-34-6] (no.-av. mol. wt. 20,000) from di-Me terephthalate 184, isophthalic acid 166, ethylene glycol 24.8, neopentyl glycol 104, and propoxylated bisphenol A (OH value 310) 217 parts and mixed with a 360:180:60 mixt. of Solvesso 150, cyclohexanone, and Cellosolve acetate to give a 40%-solids soln. (I). A compn. from I 212.5, Cymel 303 15.0, p-MeC6H4SO3H 0.3, and TiO2 100 parts was baked on Zn phosphate-treated galvanized steel at 260.degree. for 1 min to give a 15-.mu. coating with excellent water resistance. bisphenol polyester coating water resistance; alkoxylated ST bisphenol polyester coating Coating materials IT (water-resistant, alkoxylated bisphenol A-based polyesters) IT 85399-50-4 85401-92-9 85412-33-5 85412-34-6 RL: TEM (Technical or engineered material use); USES (Uses) (coatings, water-resistant) ANSWER 83 OF 89 HCAPLUS COPYRIGHT 2002 ACS L65 1983:73939 HCAPLUS ΑN DN 98:73939 ΤI Cationic electrophoretic coating materials Nippon Steel Corp., Japan; Nippon Paint Co., Ltd.; Mitsubishi Chemical PA Industries Co., Ltd. Jpn. Kokai Tokkyo Koho, 10 pp. SO CODEN: JKXXAF DT Patent LA Japanese C25D013-20; C09D005-40; C25D003-56; C25D013-06 IC 42-7 (Coatings, Inks, and Related Products) CC FAN.CNT 1 KIND DATE APPLICATION NO. DATE PATENT NO. ----B4 JP 57134599 A2 19820819 JP 1981-19844 19810213 PΙ 19850611 JP 60024194 Urethane polymers contg. OH, tertiary amino, and blocked isocyanate groups AB formed pinhole-free electrophoretic coatings on Zn alloy-plated steel (as cathode). Thus, 125 g diphenylmethane 4,4'-diisocyanate (I) was treated with 100 g polypropylene glycol (mol. wt. 400) in  $\bar{9}6$  g Me2CO at 60.degree., stirred 3 h at 60.degree., cooled to 40.degree., treated with

Page 98 09/769128 75 g triethanolamine in 32 g Me2CO, stirred 2 h at 50-60.degree., treated with adduct of 125 g I and 65 g 2-ethylhexanol in 81 g Me2CO at room temp., stirred 1 h at 50.degree., thinned with 209 g EtOCH2CH2OH, and stripped of Me2CO in vacuo to give a soln. of copolymer (II). A compn. of the II soln. 79, 50% lactic acid soln. 6.6, TiO2 43, kaolin 73, carbon black 2.4, Pb silicate 8.4, and H2O 112 parts was milled to give pigment paste. A compn. of the II soln. 413, Bu2Sn dilaurate 5, 50% lactic acid 34, and H2O 473 parts was mixed with 197 parts of the above pigment paste, thinned with 1000 parts H2O (pH 5.3), electrophoretically applied to a 12:88 Fe-Zn alloy-plated and Zn phosphate-treated steel plate (cathode) at 280 V, washed, and baked 20 min at 180.degree. to form a 20-.mu. coating having no corrosion after 672 h of salt-water -spray test (IIS Z 2371). urethane polymer electrophoretic coating; galvanized steel electrophoretic coating; cationic urethane polymer coating; blocked isocyanate group polymer; hydroxy group polymer; tertiary amino group polymer; anticorrosive coating galvanized steel Coating materials (anticorrosive, electrophoretic, cationic urethane polymers, pinhole-free, for galvanized steel) 104-76-7D, reaction products with diphenylmethane diisocyanatepolypropylene glycol-triethanolamine copolymer 84563-03-1D, reaction products with ethylhexanol RL: TEM (Technical or engineered material use); USES (Uses) (coatings, electrophoretic, pinhole-free, anticorrosive, for galvanized steel) ANSWER 84 OF 89 HCAPLUS COPYRIGHT 2002 ACS 1983:93798 HCAPLUS 98:93798 Process and composition for treating phosphated metal surfaces Mino, Yasutake; Murakami, Ryoichi; Saito, Koichi Nippon Paint Co., Ltd. , Japan Eur. Pat. Appl., 30 pp. CODEN: EPXXDW Patent

DT

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PΑ SO

LA English

C23F007-10; C23F007-12; C25D005-34; C25D005-36 IC

CC 55-6 (Ferrous Metals and Alloys)

FAN.CNT 1

	PATENT NO.		KIND	DATE		API	PLICATION NO.	DATE	
PI	ΕP	61911		A1	19821006		EP	1982-301602	19820326
		R: AT,	BE,	DE, FF	R, GB, IT,	NL,	SE		
	JΡ	57158397		A2	19820930		JP	1981-44820	19810326
	JΡ	60017827		B4	19850507				
	FR	2502645		A1	19821001		FR	1982-5238	19820326
	NL	8201265		A	19821018		NL	1982-1265	19820326
	GB	2097429		A	19821103		GB	1982-8993	19820326
PRAI	JP	1981-4482	0		19810326				
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AΒ The adhesion and corrosion resistance of cationic electrocoatings on steel or Zn phosphated surfaces were improved by surface pretreatment with aq. soln. contg. (a) .gtoreq.0.05 g/L (as ZrO2) of Zr fluoride compd. and (b) .gtoreq.0.05 g/L of myo-inositol phosphate [83-86-3] and/or its water -sol. salt. The pH 3-7 and molar ratio of a to b from 1:1 to 50:1 were used. Phosphated Zn alloy plated on steel was treated by dipping for 4 s in (NH4)2ZrF6-phytic acid soln. at 4.53:1 M ratio with

NH3:phytic acid in soln. at 7.6:1, for adjusting pH to 5. zinc steel surface treatment; galvanized steel ST phosphating coating Coating process ΙT (electrochem., of galvanized steel, phosphated and surface-treated, for electropainting) 7440-66-6, uses and miscellaneous TΤ RL: USES (Uses) (coating of, for phosphating and painting) 16919-31-6 IT RL: USES (Uses) (surface treatment in soln. contg., of galvanized and phosphated steel for electropainting) 12597-69-2, uses and miscellaneous IT RL: USES (Uses) (surface treatment of phosphated, with zirconium fluoride for electropainting) IT 83-86-3 RL: USES (Uses) (surface treatment soln. contg. zirconium fluoride and, for electropainting) L65 ANSWER 85 OF 89 METADEX COPYRIGHT 2002 CSA 1982(6):57-416 METADEX AN TΙ Singer Makes the Paint Stick. ΑU Driggs, D. Prod. Finish (Feb. 1982) 46, (5), 40-43 SO DTJournal LA English AΒ An eight-stage metal preparation line assures paint adhesion for air conditioning units made of galvanized and cold rolled steels in the 11/2 to 35 ton range. The metal components are cleaned in a strongly alkaline bath at 140-150  $\deg$  F. The cleaned components then pass through a two-stage water rinse. One of the tanks contains a conditioner to aid subsequent coating. The fourth stage is a Zn phosphatizing line at 130 deg F. The metal parts are rinsed in ambient-temp. water followed by a final rinse that is treated to improved paint adhesion. After drying for 25 min at 350 deg F, they are given a 3 min acrylic electrodeposition in a 22 000 gal tank at 150 V. Curing takes place in a gas-fired oven at 375 deg F for approx 45 min.-T.F.F. CC 57 FINISHING Galvanized steels: Coating; Air conditioners: Coating; Painting; Adhesion CTF; Zn ET ANSWER 86 OF 89 METADEX COPYRIGHT 2002 CSA L65 1982(10):57-778 METADEX ΑN The Pretreatment of Steel and Galvanized Steel for Cathodic TIElectrodeposition Paint Systems. (Pamphlet). ΑU Davis, J.W. 820336 NR Society of Automotive Engineers. 400 Commonwealth Dr., Warrendale, Pa. SO 15096. 1982. Pp 10 Conference: International Congress and Exposition, Detroit, Mich., 22-26 Feb. 1982 Conference; Report DT LA English The advent of cathodic electrodeposition in the automotive industry has AΒ brought about substantial changes in the pretreatment of steel (1010) and galvanized steel surfaces and the testing thereof. Cyclic scab blistering tests, water soak tests, coating solubility, coating porosity and

ESCA/SEM/Auger surface analysis techniques have provided significant insights into the factors that optimize the performance of zinc phosphate coatings for cationic paint systems. Specifically, the crystal structure and Fe content of the phosphate coating and a Cr-based post-rinse have been shown to make a significant effect upon the subsequent corrosion resistance properties of the phosphate/metal/CED paint system. Further, ESCA/SEM surface analysis and accelerated testing have shown that the processing method substantially affects both the crystal structure and composition of the coating.—AA

- CC 57 FINISHING
- CT Carbon steels: Coating; Automotive bodies: Coating; Galvanized steels: Coating; Electropainting; Phosphating (coating); Corrosion prevention
- ALI 1010 CCA: SCL
- ET Fe; Cr
- L65 ANSWER 87 OF 89 METADEX COPYRIGHT 2002 CSA
- AN 1980(4):57-199 METADEX
- TI Surface Finishing Technologies of Window Frames.
- AU Bokor, L.
- SO Magy. Alum. (Sept. 1979) 16, (9), 261-264
- DT Journal
- LA Hungarian
- AB Surface finishing, priming and coating of AlMg3, steel and hot dip galvanized steel window frames with water dilutable paints are described. Experimental results demonstrated water dilutable paints to lend themselves well to the surface finish of the components. As for Al windows, optimum results may be arrived at by chromate treatment, although a suitable composition of zinc phosphate bath may be used. The endurance of coating depends on the strict observation of the instructions of a suitable -AA
- CC 57 FINISHING
- CT Aluminum base alloys: Surface finishing; Windows: Surface finishing; Priming (coating); Painting
- ALI AlMq3 CCA: AL
- ET Al\*Mq; Al sy 2; sy 2; Mq sy 2; AlMq; Al cp; cp; Mq cp; Al
- L65 ANSWER 88 OF 89 METADEX COPYRIGHT 2002 CSA
- AN 1980(11):57-654 METADEX
- TI Immersion in a Suspension to Prepare Steel or Zinc Surfaces Before Phosphating.
- AU Moskhina, I.A.; Tarantsova, M.I.; Sorkin, G.N.; Be, R.Yu.
- SO Izv. Sib. Otd. Akad. Nauk SSSR. [Khim.] (1979) (6), 160-163
- DT Journal
- LA Russian
- AB Abstracted from Ref. Zh. (Korroz.), 1980, (4), K306. A simple and economical method was developed for the preparation of steel and Zn (galvanized steel) surfaces to provide high quality phosphate coatings in a combined phosphating process in a bath contg. H3PO4 6.0, Zn(H2PO4)2.2H2O 30.0, Zn(NO3)2.6H2O 60.0, NaF 3.0, and NaNO2 1.0 g/l. Best results were given by immersion in an aqueous suspension of hopeite (an insoluble Zn phosphate) or sand of 4-8 mu m particle size. The method can be automated.-A.D.M.
- CC 57 FINISHING
- CT Steels: Cleaning; Galvanized steels: Cleaning; Cleaning; Phosphating (coating); Submerging; Dispersions
- ET K; Zn; H\*O\*P; H3PO; H cp; cp; P cp; O cp; H\*O\*P\*Zn; Zn(H2PO; Zn cp; H\*O; H2O; N\*O\*Zn; Zn(NO; N cp; F\*Na; NaF; Na cp; F cp; N\*Na\*O; NaNO
- L65 ANSWER 89 OF 89 METADEX COPYRIGHT 2002 CSA
- AN 1979(3):57-136 METADEX